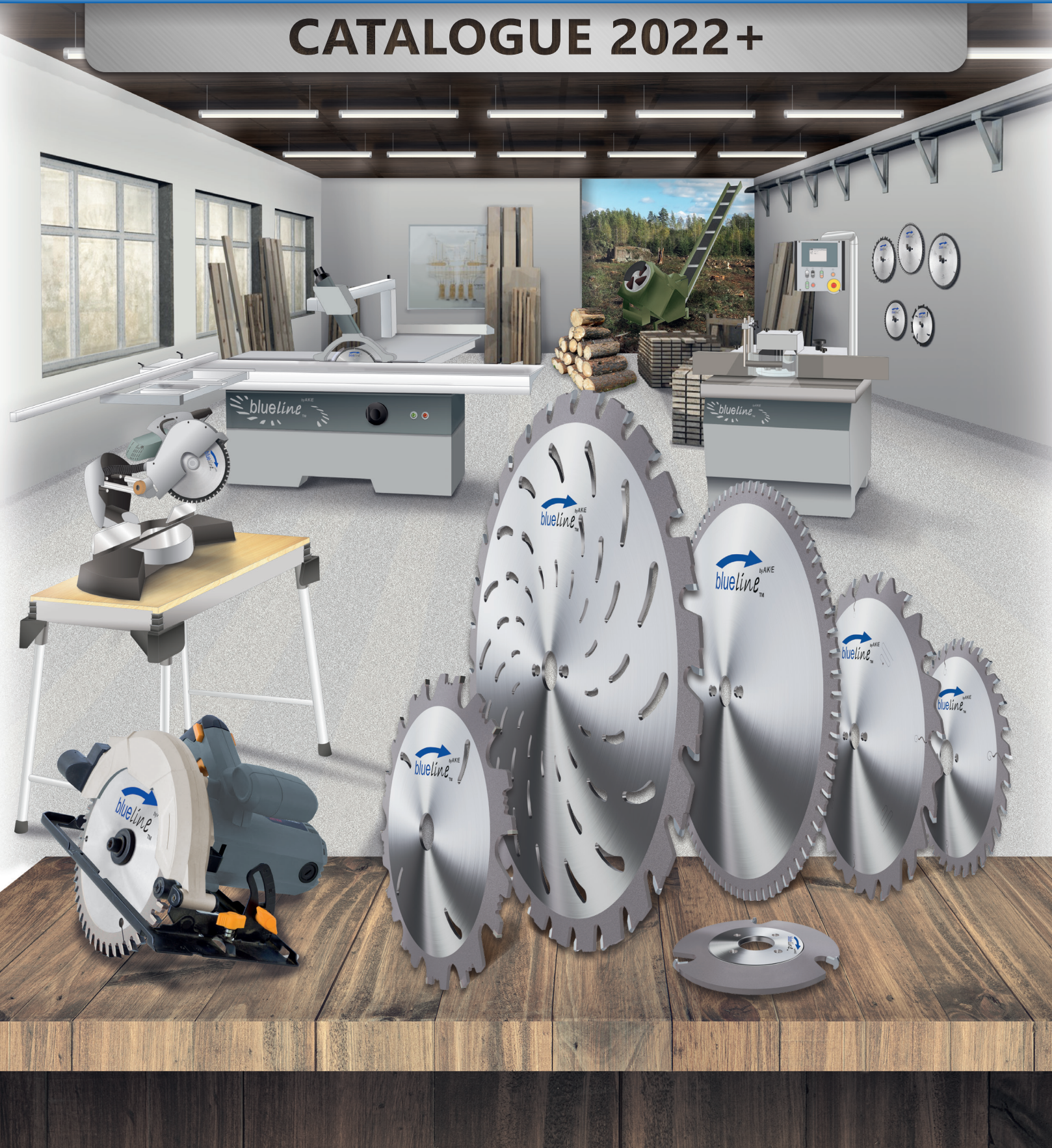




by AIKIE



CIRCULAR SAW BLADES

CATALOGUE 2022+



CATALOGUE 2022+

Legend

AW	Axis angle	n	No. of revolutions (RPM)
B	Cutting width/kerf	n max	Maximum RPM (allowance)
b	Thickness of tool body	neg.	Negative
CS	Chrome-Steel	NL	Pin holes
D	Tool diameter	mm	Millimeter
d	Diameter of bore	R	Radius
DP	Polycrystalline diamond tipped	SDB	With chip-thickness limiter
F	Flat tooth	T	Triple chip tooth
F/Fa	Flat tooth with chamfer	TK	Partial circle
FT	Flat tooth / triple-chip	TS	Tooth pitch (Jigsaw blades)
HD	Hollow tooth / inverted V / flat	V	End Cutting Nippers
HW	Carbide tipped	V _c	Cutting speed
kon.	conical	W	Alternate top bevel (ATB) tooth
m/min	Meter per minute	WD	ATB tooth - inverted V
m/s	Meter per second	W/Fa	Alternate top bevel tooth, chamfered
MAN	Manual feed	WF	ATB flat tooth
Machine	Suitable for machine type	Z	Number of teeth
MEC	Mechanical feed		New in this catalogue
min-1	Rounds per minute		As long as stocks last

All mentioned brand names are the property of their respective owners.

Price groups:

PG 09 is valid for: blue line
 PG 01 is valid for: Reducing rings
 PG 03 is valid for: Tool cleaner

„Think global - act local“
The traditional company AKE

AKE
Cutting & better

AKE is a family-run, medium-sized company with international orientation. Our position offers decisive advantages to our customers. They meet the versatility and competence of a big company and take advantage of the promptness and flexibility of a small firm. Our specialisation, the proverbial precision, the innovative approach and a huge wealth of experience help our customers to gain the top.

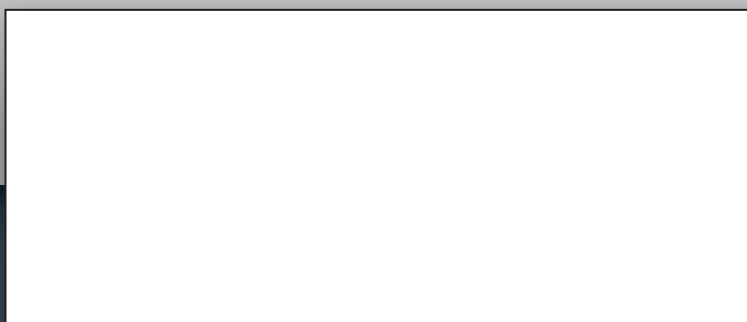
Since its foundation by Albert Knebel in 1960, more than 60 years ago, AKE has stood for the highest quality in industry and trade. AKE today - is one of the leading manufacturers of circular sawblades and cutting tools worldwide.

Whether individual tools or demanding standards are required: The solution is always AKE.

Our new product line



Your blueLine dealer



- „**blueline by AKE**“ - **Circular saw blades for almost every application**
- **For use by craftsmen and demanding DIY users**
- **Greatly expanded complete program - now over 700 articles**
- **For processing solid wood, wood-based materials, aluminium, non-ferrous metals, plastics, multi-skin sheets, sandwich elements, construction steel, building materials, hard foam sheets and many more**
- **For all machines: Table and sizing saw, portable saw, mitre saw, swivel log saw, construction saw, drum saw, drum cutter & more**
- **New from 2022+: Circular saw blades for longitudinal cuts with flat tooth-geometry, construction saw blades with aerated saw bodies**
- **Attractive price / performance ratio across the entire product range**
- **Extensive range of special dimensions for e.g. machines of Festool, Mafell, DeWalt, Makita, Bosch, Lamello, BEPo und Hilti**
- **News concerning our blueline products:**
 - **Over 70 new blueline circular saw blades**
 - **Even more thin-cutting saw blades, especially suitable for cordless portable saws**
 - **Very much expanded number of special dimensions**
 - **Diamond circular saw blades now available in many new diameters**
 - **CS-circular saw blades now available for portable saws**

Saw blades for portable saws



Diamond saw blades



Dry-Cut-Saw blades





CIRCULAR SAW BLADES

CATALOGUE 2022+

blue line circular saw blades are produced in compliance with the time proven AKE standards. For more than 60 years AKE stands for quality tools in industrial use.

Construction circular saw blades

Circular saw blades for longitudinal cuts

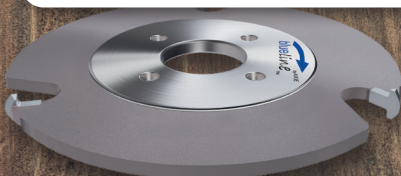


new



new

Grooving cutters



... and much more!

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blue line circular saw blades

Perfect. Economic. blue line.



You always get through

**Wood, metal, plastic materials
and composite materials**

The „blue line“ tool range is produced in compliance with the time proven AKE standards. The fields of application are soft wood, hard wood, precious timber wood-based material, aluminium, soft steel, non-ferrous metal, cement fibre boards, plastic material or acrylic glass.

**Perfect. Economic.
blue line.**

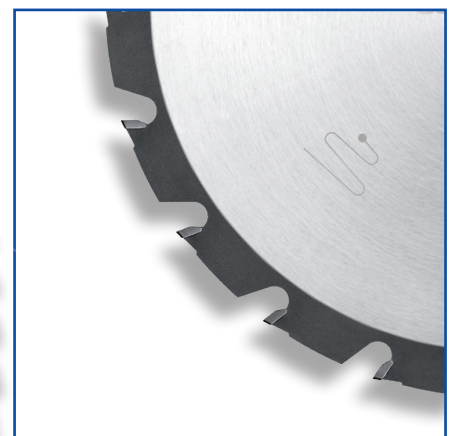
All you need

The tools are produced of high-quality material and thus ensure safe, quick and economically efficient work with continually clean cutting edges.

„**blue line by AKE**“

– the brand for craftsmen and demanding DIY users. High quality tools offered at a very favourable price. The variety of saw blades for many materials and applications leaves nothing to be desired.

AKE has been synonymous with quality tools for industrial application for more than 60 years. With our „blue line“-range craftsmen and ambitious do-it-yourselfers do now take advantage of our extensive experience in terms of sophisticated tools.

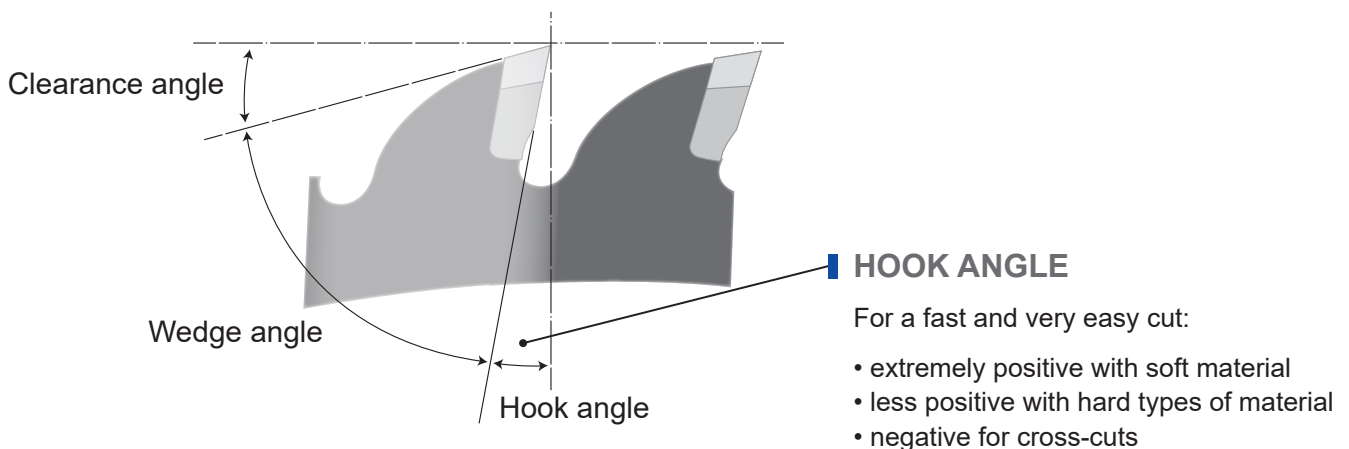
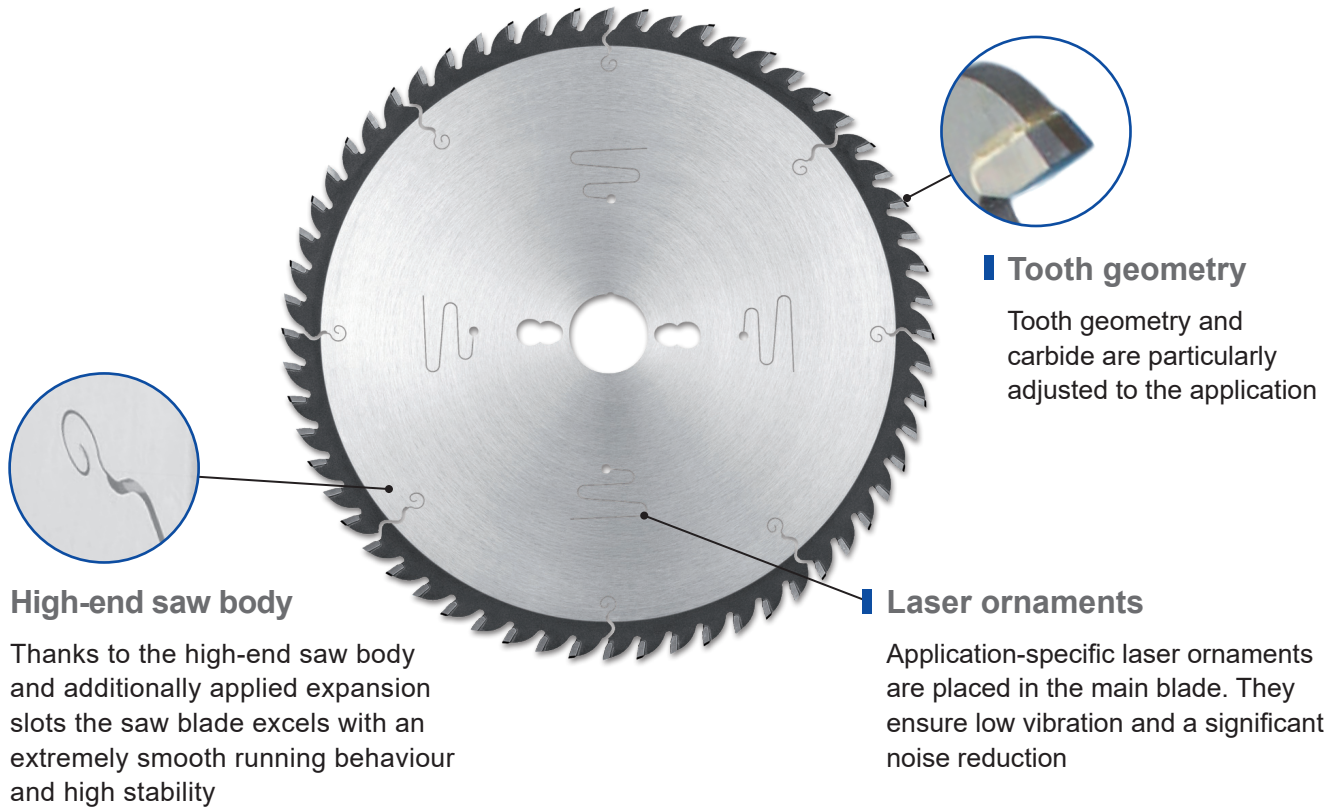


blueline circular saw blades

Technical information

Perfect. Economic. blueline.

Here you will find the perfect circular saw blade for your application.



Tooth shapes



ALTERN.-TOP-BEVEL-GEOMETRY

These tips are alternatingly sloped to the right and left and thus cut alternatingly. The ATB tooth geometry is universally applicable for all wood-based types of material.



TRIPLE-CHIP/FLAT-GEOMETRY

Triple-chip teeth and flat teeth are applied alternatingly. This geometry is primarily applied for cutting aluminium, hard plastic material and hard coatings.



TRIPLE-CHIP TOOTH-GEOMETRY

This geometry is used for cutting wood-based material with foreign matter, wood wool, aerated concrete, plaster board and shuttering material.

Technical Information: Table for cutting speeds

Material Group	Cutting Materials	Cutting speeds $v_c = \text{m/sec}$	Feed rate / tooth $f_z = \text{mm/Z}$
Wood and wood-based material	Veneer	70 - 100	0,3 - 0,7
	Veneered panels	60 - 90	0,2
	Beaver board	50 - 80	0,15
	Hard wood, exotic, longitudinal	60 - 100	0,3 - 1,0
	HDF (high density fiber board)	60 - 80	0,1 - 0,3
	MDF (medium density fiber board)	60 - 80	0,1 - 0,3
	OSB (oriented strand board)	60 - 80	0,1 - 0,2
	Lumber-core plywood	40 - 65	0,02 - 0,06
	Chipboard, raw	60 - 80	0,3
	Chipboard, plastic coated	60 - 80	0,15
	Plywood, laminated layers	50 - 80	0,05 - 0,25
	Plywood (lumber-core, rod-shaped)	60 - 80	0,1 - 0,2
	Softboard	60 - 100	0,2 - 0,4
	Soft wood, longitudinal	60 - 100	0,5 - 3,0
	Soft wood, cross-cut	60 - 100	0,2 - 0,4
Plastic material	Duroplast	60 - 70	0,02 - 0,05
	Elastomer	50 - 65	0,01 - 0,03
	HPL (High-Pressure-Laminate) Trespa®, Resopal®	50 - 70	0,01 - 0,08
	Mineral material Corian®, Noblan®, Hi-Macs®, Staron®, Rausolid®	50 - 70	0,02 - 0,04
	Thermoplastic	50 - 65	0,05 - 0,10
Metal	Al wrought alloy AlMn AlMn,Cu [3003] AlMg AlMg ₂ [5251] AlCuMg AlZnMg ₂ Cu [7022]	2000 - 4800 m/min 2000 - 4000 m/min	0,005 - 0,03 0,02 - 0,07
	Al die-casting alloy AlMg ₂ [51300], AlMg ₂ Si [51400]	2000 - 4000 m/min	0,005 - 0,03 0,02 - 0,07
	Al die-casting alloy Si AlSi ₁₂	2000 - 2500 m/min	0,01 - 0,05
	Mg wrought alloy MgMn ₂ [3.3520], MgAl ₂ Zn [3.5312]	2000 - 3500 m/min	0,005 - 0,02 0,01 - 0,05
	Mg die-casting alloy Cu58	2000 - 3500 m/min 2000 - 3000 m/min	0,005 - 0,02 0,01 - 0,05
	Copper CuZn40Pb, CuZn30	400 - 800 m/min	0,01 0,03 - 0,05
	Brass CuSn ₆ , CuSn ₆ Zn	400 - 800 m/min	0,01 0,03 - 0,05
	Bronze CuSn ₆ , CuSn ₆ Zn	200 - 400 m/min	0,01 - 0,02 0,04 - 0,08
Others	Fibre cement boards	20 - 40	0,01 - 0,03
	Sandwich-type plaster boards	40 - 65	0,05 - 0,20
	Printed circuit boards	45 - 65	0,01 - 0,03
	Perlit fire protection board	40 - 60	0,05 - 0,20
	Rockwool and glass wool	20 - 45	0,07 - 0,15

blueline circular saw blades

Technical Information: Diagram for cutting speed

The scale shows a guideline of cutting speeds for HW saw blades in relation to the processed material. When defining the cutting speed range for composite materials the most difficult material always has to be chosen for definition. On average chip removals (f_z) of 0,075 mm should be chosen for larger cutting heights and 0,15 mm for smaller cutting heights.

cutting speed	$v_c = \frac{D \cdot \pi \cdot n}{60 \cdot 1000} \text{ (m/s)}$	v_c = cutting speed [m/sec] D = saw blade bore [mm] n = speed [min^{-1}]
feed per tooth	$f_z = \frac{v_f \cdot 1000}{n \cdot Z} \text{ (mm/Z)}$	f_z = feed per tooth [mm/z] v_f = feed speed [m/min] Z = number of teeth









The maximally admissible rpms (n) up to ... given on the tools, may under no circumstances be exceeded! They mark the safety limit. They are not identical with the rpm providing the best possible economic efficiency.

D mm	Speed n (/min)	1500	2000	2500	2850	3000	4000	4500	5000	5600	6000	8000	9000	10000	12000	18000
	50		4	5	7	7,5	8	11	12	14	14,5	16	22	24	28	32
60		5	6	8	9	10	13	14	16	17,5	20	26	28	32	40	56
70		5,5	7	9	10,5	11	15	16,5	18	20,5	22	30	33	36	44	66
80		6,5	8,5	10,5	12	13	17	19	21	23,5	26	34	38	42	52	76
90		7	9,5	12	13,5	14	19	21	24	26,5	28	38	42	48	56	84
100		8	10,5	13	15	16	21	24	26	29	32	42	48	52	54	96
120		9,5	13	16	18	19	26	28	32	35	38	52	56	64	76	112
125		10	13,5	16,5	18,5	19,5	27	29	33	36,5	39	54	59	66	78	118
140		11	15	18	21	22	30	33	36	41	44	60	66	72	88	132
150		12	15,5	19,5	22,5	23,5	31,5	33,5	39	44	47	63	70,5	78,5	94,5	141,5
160		13	17	21	24	26	34	38	42	47	52	67	76	84	104	152
180		14	19	24	27	28	38	42,5	48	53	56	76	85	96	118	170
200		16	21	26	30	32	42	47	52	58,5	64	84	94	104	128	188
225		18	24	30	33,5	36	48	58	60	66	72	96	106	120	144	212
250		20	26	33	37	40	52	59	66	72,5	80	104	118	132	160	236
300		24	31,5	40	45	48	63	71	80	88	96	126	142	160	192	284
350		28	36,5	47	52	56	73	83	94	105	112	146	166	188	224	332
400		32	42	54	60	64	84	94	108	117	128	168	188	216	256	376
450		35,5	47	59	67,5	70,5	94,5	106	118	132	141,6	188	211	236	283	424
500		40	53	67	74,5	80	106	118	134	146,5	160	212	236	268	320	472

- Mineral fibre boards
- Non-ferrous metal / Wood-based material / Plastic material
- - - Natural wood (hard)
- // Natural wood (soft)
- Safety limit

blue line circular saw blades









according to type and application




































Type	Machine	Design
 <p>Circular saw blades for longitudinal cuts 9108</p>	Table and sizing saw	Flat tooth with chip-thickness limitation (SDB)
 <p>Universal circular saw blades 9110, 9112, 9114, 9115</p>	Table and sizing saw	Alternate top bevel tooth, with and without chip-thickness limitation (SDB)
 <p>Circular saw blades for wood-based material 9121</p>	Table and sizing saw	Triple chip flat tooth
 <p>Scoring saw blades 9126</p>	Sizing saw with scoring aggregate	Alternate top bevel, two-piece design Flat tooth, conical, one-piece design Alternate top bevel, one-piece design
 <p>Circular saw blades for wood-based material – Hollow tooth 9125, 9127</p>	Table and sizing saw	Hollow tooth inverted V/flat tooth (positive and negative)
 <p>Circular saw blades, ATB extreme, 35° 9119</p>	Table and sizing saw	ATB 35°, negative, HW
 <p>Circular saw blades for portable saws 9147</p>	Portable saw, table saw	ATB, triplechip flat tooth Available in many special versions for Festool, Mafell, Makita, DeWalt, Bosch, etc.
 <p>Circular saw blades for window milling cutters 9147B</p>	Windows milling cutters, mounting milling cutters	Alternate top bevel, with and without flat chamfer Triple chip flat tooth Alternate top bevel ATB-Triple chip flat tooth

Application	Material	Page
Longitudinal cut	 Wood  Wood-based material	18
Longitudinal cut, cross-cut	 Wood  Wood-based material  Wood-based material coated	18 19
Panel sizing	 Wood-based material  Wood-based material coated  Laminate  Plastics	20
Scoring coated, wood-based material	 Wood-based material coated	21
Panel sizing, longitudinal and cross-cut	 Wood-based material  Wood-based material coated  Plastics	22 23
Sizing wood-based material, cross-cuts in solid wood	 Wood  Wood-based material  Wood-based material coated	23
Longitudinal cut, cross-cut	 Wood  Wood-based material  Wood-based material coated  Fiber cement board  Heraklit panel  Plastics	24
For cutting window frames	 Wood  Aluminium profiles  Plastics	31

blueline circular saw blades

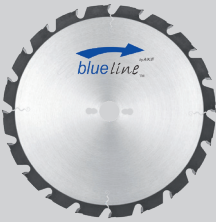



according to type and application

Type	Machine	Design
 <p>Grooving cutter for lamellae 9147C</p>	Portable saw	ATB flat tooth Alternate top bevel tooth P-system
 <p>Circular saw blades for mitre saws 9118</p>	Mitre saw	Alternate top bevel tooth with negative hook angle
 <p>Circular saw blades for thin plastic profiles 9618</p>	Portable saw, table and sizing saw, mitre saw	ATB tooth with Plexi chamfer negative hook angle and alternating axial angle
 <p>Circular saw blades for aluminium, positive 9140</p>	Table and sizing saw	Triple-chip flat tooth
 <p>Circular saw blades for aluminium, negative 9142</p>	Portable saw, table and sizing saw, mitre saw	Triple-chip flat tooth with negative hook angle
 <p>Circular saw blades for sandwich material 9154</p>	Construction saw, portable saw, mitre saw	Triple chip flat tooth with negative hook angle and special carbide
 <p>Dry-Cut circular saw blades 9156</p>	Dry-Cutter without lubrication	Alternate top bevel tooth with chamfer
 <p>Rip saw blades 9149, 9149B</p>	Swivel log saw, firewood saw, drum saw	ATB tooth Tough carbide, rigid tooth back

Application	Material	Page
For cutting grooves for lamellae plates	 Wood  Wood-based material  Wood-based material coated	32
Cross-cut	 Wood  Wood-based material  Wood-based material coated  Laminate  Plastics	37
For sizing thin-walled profiles and plates	 Thin-walled plastic profiles  Plastics	39
Cutting of aluminium profiles, plates, rods	 NF-Metals  Aluminium profiles  Plastics	40
Processing non-ferrous metal and plastic material for universal application	 Wood  Wood-based material  Wood-based material coated  Laminate  Facade panels  NF-Metals  Aluminium profiles  Plastics	41
Processing sandwich material	 Metal  Sheet metal  NF-Metals  Aluminium profiles  Sandwich elements	43
Cross-cut	 Metal  Sheet metal  NF-Metals  Aluminium profiles  Sandwich elements	44
Universal application in construction saws, swivel log saws, drum saws	 Wood  Wood-based material  Heraklit panel  Shuttering material	46 47

blueLine circular saw blades

according to type and application

Type	Machine	Design
 <p>Construction saw blades 9150, 9150B</p>	<p>Construction saw, swivel log saw, firewood saw</p>	<p>Triple chip tooth</p> <p>Tough carbide, rigid tooth back</p>
 <p>Diamond saw blades (DP) 7118</p>	<p>Portable saw, table and sizing saw, mitre saw</p>	<p>Diamond saw blade for extreme tool life. Optimized flat tooth, negative, chip-thickness limited: Thin cutting width</p>
 <p>CS-circular saw blades 9151</p>	<p>Swivel log saw, fire wood saw, construction saw, table saw</p>	<p>Chromium-Steel circular saw blades</p> <p>KV-A peg tooth</p>
 <p>CS-circular saw blades 9152</p>	<p>Swivel log saw, fire wood saw, construction saw, table saw</p>	<p>Chromium-Steel circular saw blades</p> <p>NV-B pointed tooth</p>

Application	Material	Page
<p>For toughest requirements in the construction sector, suitable for many materials</p>	 Wood  Wood-based material  Wood with inclusions  Laminate  Fiber cement board  Plasterboard  Heraklit panel  Aerated concrete  Shuttering material  Hard foam board	<p>48 49</p>
<p>Low number of teeth for rough cutting Higher number of teeth for better cutting quality</p>	 Wood  Wood-based material  Laminate  Fiber cement board  Facade panels  Plasterboard  Heraklit panel	<p>50</p>
<p>Longitudinal cut, cross cut</p>	 Wood  Wood-based material	<p>53</p>
<p>Longitudinal cut, cross cut</p>	 Wood  Wood-based material	<p>54</p>



CIRCULAR SAW BLADES



PREMIUM AND RESISTENT STEEL

We are exclusively using high-quality steel for the production of our blueLine circular saw blades, thus ensuring an outstanding tool life.



OPTIMALLY DESIGNED TOOTH GEOMETRIES

Our circular saw blades are equipped with optimal, material-protecting tooth geometries for individual fields of application – for maximum cutting quality throughout the tool's service life.



MULTIPLE USE BY MEANS OF RE-SHARPENING

All carbide-tipped blueLine circular saw blades can be re-sharpened several times and are thus designed for long-term and efficient application.



SPECIAL AND UNIVERSAL FIELDS OF APPLICATION

blueLine-circular saw blades are available in a variety of design variants, depending on the fields of application and the material to be cut.

Whether as a universal or specialist saw blade: a blueLine product will always be a reliable precision tool.



GERMAN TECHNOLOGY

AKE has been producing high-quality circular saw blades since 1960.

This evolved and accumulated know-how of more than 60 years is traceable in each blueLine circular saw blade.

Perfect. Economic. blueLine.
Best Price & German Technology.

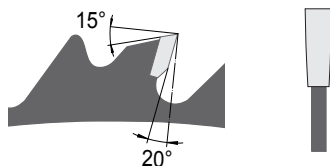
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Products	Type	Variant	from Page
Saw blades for longitudinal cuts	[9108]	18
Universal circular saw blades	[9110]	Chip-thickness limited	18
	[9112]	Low number of teeth	19
	[9114]	Medium number of teeth	19
	[9115]	High number of teeth	19
Saw blades for wood-based materials	[9121]	Triple chip flat tooth	20
	[9125]	Hollow-inverted V-flat tooth, positive	22
	[9127]	Hollow-inverted V-flat tooth, negative	23
Scoring saw blades	[9126A]	Alternate top bevel, two-piece design	21
	[9126B]	Flat tooth conical, one-piece design	21
	[9126C]	Alternate top bevel, one-piece design	21
Circular saw blade, ATB extreme, 35°	[9119]	23
Circular saw blades for portable saws	[9147]	24
Saw blades for window milling cutters	[9147B]	31
Grooving cutter for lamellae	[9147C]	32
Special dimensions		for Mafell®-Machines	33
		for Festool®-Machines	34
		for Bosch®-Machines	35
		for DeWalt®-Machines	36
		for Hilti®-Machine	36
		for Makita®-Machine	36
		for Metabo®-Machines	36
Circular saw blades for mitre saws	[9118]	37
Circular saw blades for thin plastic profiles	[9618]	39
Circular saw blades for aluminium	[9140]	positive	40
	[9142]	negative	41
Circular saw blades for sandwich material	[9154]	43
Dry-Cut circular saw blades	[9156]	44
Rip saw blades	[9149]	46
	[9149B]	Special dimensions for drum saws	47
Construction saw blades	[9150]	48
	[9150B]	with aerated saw bodies	49
Diamond saw blades (DP)	[7118]	50
CS-steel circular saw blades	[9151]	KV-A peg tooth	53
	[9152]	NV-B pointed tooth	54
Accessories	[0590]	Reducing rings for circular saw blades	55
	[8888]	AKE Multi-Clean - universal tool cleaner	56
Machine overview		57
Overview		blue line circular saw blades according to diameter	64

Circular saw blades for longitudinal cuts, chip-thickness limited design



Application: Longitudinal cut



Flat tooth (F), HW



Wood



Wood-based material

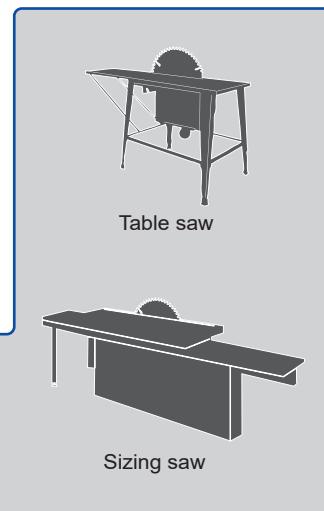


Table saw

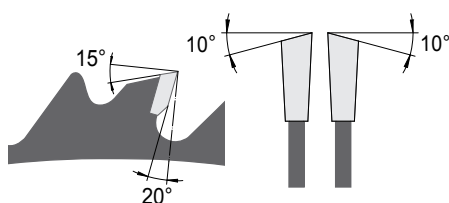
Sizing saw

	D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Order Number
new	250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	12	F, SDB	9108.250.12.30
new	300	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	14	F, SDB	9108.300.14.30
new	315	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	14	F, SDB	9108.315.14.30
new	350	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	16	F, SDB	9108.350.16.30
new	400	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	18	F, SDB	9108.400.18.30
new	450	4,40	2,80	30	2/7/42 + 2/9/46,5 + 2/10/60	20	F, SDB	9108.450.20.30
new	500	4,40	2,80	30	2/7/42 + 2/9/46,5 + 2/10/60	22	F, SDB	9108.500.22.30

Universal circular saw blade, chip-thickness limited design



Application: Longitudinal cut, cross-cut



Alternate top bevel tooth (W), HW



Wood



Wood-based material

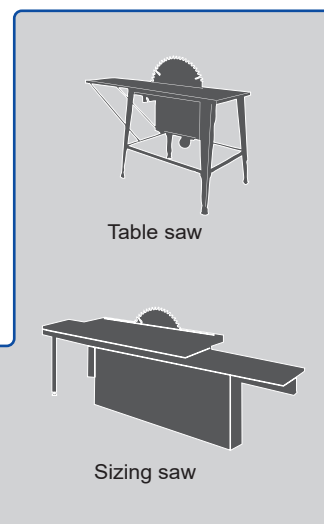


Table saw

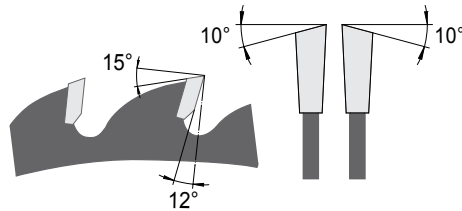
Sizing saw

	D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Order Number
	250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	24	W, SDB	9110.250.24.30
	300	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	28	W, SDB	9110.300.28.30
	315	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	28	W, SDB	9110.315.28.30
	350	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	32	W, SDB	9110.350.32.30
	400	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	36	W, SDB	9110.400.36.30
	450	4,40	2,80	30	2/7/42 + 2/9/46,5 + 2/10/60	40	W, SDB	9110.450.40.30
	500	4,40	2,80	30	2/7/42 + 2/9/46,5 + 2/10/60	44	W, SDB	9110.500.44.30

Universal circular saw blade



Application: Longitudinal cut, cross-cut



Alternate top bevel tooth (W), HW

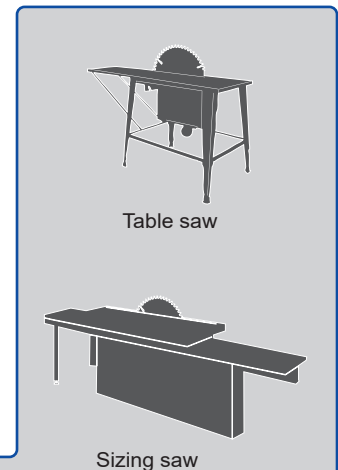


Table saw

Sizing saw



Wood



Wood-based material



Wood-based material coated

Low number of teeth [9112]

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Order Number
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	40	W	9112.250.40.30
300	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	36	W	9112.300.36.30
300	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	48	W	9112.300.48.30
315	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	48	W	9112.315.48.30
350	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	42	W	9112.350.42.30

Medium number of teeth [9114]

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Order Number
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	48	W	9114.250.48.30
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	60	W	9114.250.60.30
300	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	60	W	9114.300.60.30
300	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	72	W	9114.300.72.30
315	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	60	W	9114.315.60.30
315	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	72	W	9114.315.72.30
350	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	54	W	9114.350.54.30
350	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	72	W	9114.350.72.30
350	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	84	W	9114.350.84.30

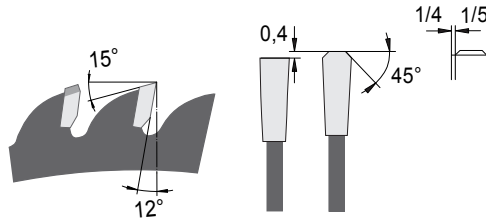
High number of teeth [9115]

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Order Number
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	80	W	9115.250.80.30
300	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	96	W	9115.300.96.30
315	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	96	W	9115.315.96.30
350	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	108	W	9115.350.108.30

Circular saw blade for wood-based materials



Application: Panel sizing



Triple-chip flat tooth (FT), HW

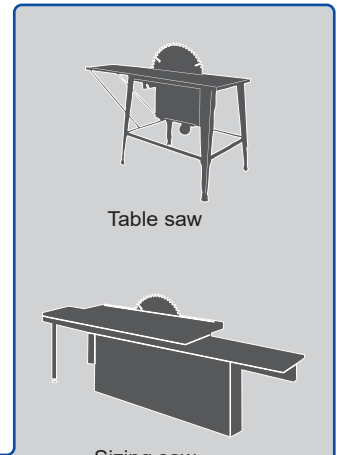


Table saw

Sizing saw



Wood-based material



Wood-based material coated



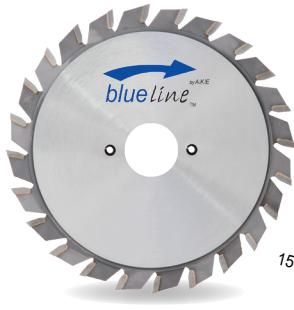
Laminate



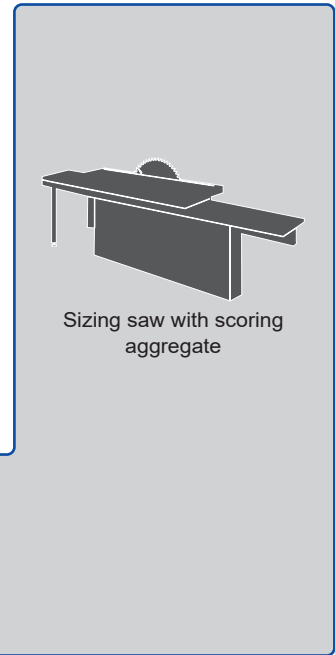
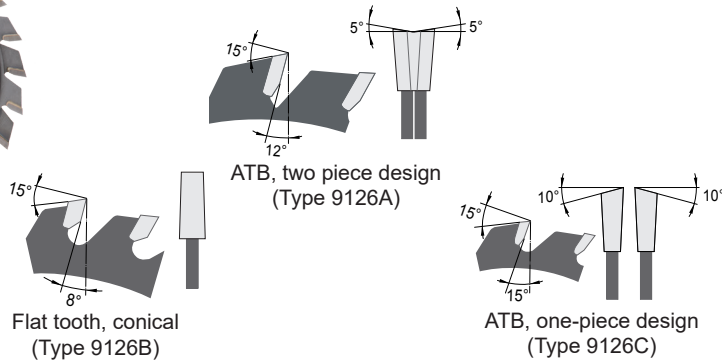
Plastics

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Order Number
220	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	64	FT	9121.220.64.30
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	60	FT	9121.250.60.30
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	80	FT	9121.250.80.30
300	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	72	FT	9121.300.72.30
300	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	96	FT	9121.300.96.30
350	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	84	FT	9121.350.84.30
350	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	108	FT	9121.350.108.30

Scoring saw blade



Application: Scoring coated, wood-based material, counter rotation



Wood-based material coated

Alternate top level, two-piece design [9126A]

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Order Number
70	2,8 - 3,6	4,00	20	Felder	9 + 9	W	9126A.070.09-09.20
80	2,8 - 3,6	4,00	20		10 + 10	W	9126A.080.10-10.20
100	2,8 - 3,6	4,00	20		12 + 12	W	9126A.100.12-12.20
100	2,8 - 3,6	4,00	22		12 + 12	W	9126A.100.12-12.22
120	2,8 - 3,6	4,00	20		12 + 12	W	9126A.120.12-12.20
120	2,8 - 3,6	4,00	22		12 + 12	W	9126A.120.12-12.22
120	2,8 - 3,8	4,00	22	Martin	12 + 12	W	9126A.120.12-12.22M
120	2,8 - 3,8	4,00	50	Altendorf Rapido	12 + 12	W	9126A.120.12-12.50A
125	2,8 - 3,6	4,00	20		12 + 12	W	9126A.125.12-12.20
125	2,8 - 3,6	4,00	22		12 + 12	W	9126A.125.12-12.22
140	2,8 - 3,8	4,00	36	Martin	12 + 12	W	9126A.140.12-12.36M
180	2,8 - 3,8	4,40	50	Altendorf Rapido	18 + 18	W	9126A.180.18-18.50A

Flat tooth conical, one-piece design [9126B]

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Order Number
80	3,1 - 4,3	2,20	20		20	F, kon.	9126B.080.20.20
100	3,1 - 4,3	2,20	20		20	F, kon.	9126B.100.20.20
100	3,1 - 4,3	2,20	22		20	F, kon.	9126B.100.20.22
120	3,1 - 4,3	2,20	20		24	F, kon.	9126B.120.24.20
120	3,1 - 4,3	2,20	22		24	F, kon.	9126B.120.24.22
125	3,1 - 4,3	2,20	20		24	F, kon.	9126B.125.24.20
125	3,1 - 4,3	2,20	22		24	F, kon.	9126B.125.24.22

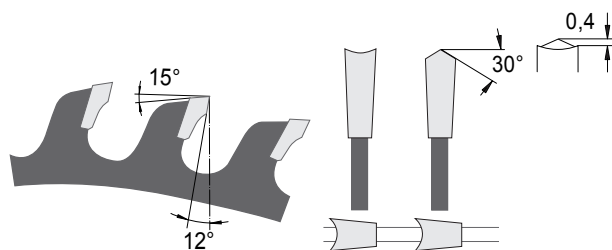
Alternate top level, one-piece design [9126C]

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Order Number
120	3,35	2,20	20		20	W	9126C.120.20.20
120	3,35	2,20	22		20	W	9126C.120.20.22

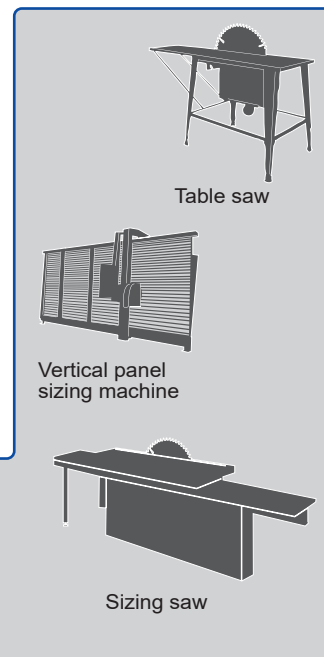
Circular saw blade for wood-based materials – hollow tooth, positive



Application: Sizing cuts in coated single panels



Hollow tooth inverted V/flat tooth (HD) positive, HW



Wood-based material



Wood-based material coated



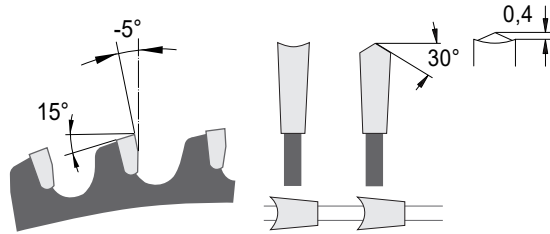
Plastics

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Order Number
160	2,80	1,80	20	2/6/32	34	HD	9125.160.34.20
190	2,80	1,80	30	2/7/42	38	HD	9125.190.38.30
200	2,80	1,80	30	2/7/42	40	HD	9125.200.40.30
220	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	44	HD	9125.220.44.30
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	48	HD	9125.250.48.30
303	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	60	HD	9125.303.60.30
303	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	72	HD	9125.303.72.30
350	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	72	HD	9125.350.72.30

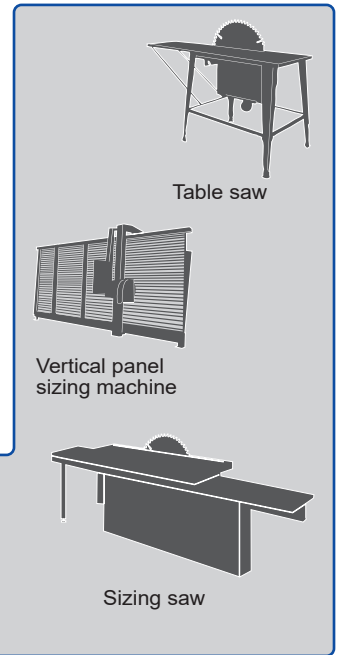
Circular saw blade for wood-based materials – hollow tooth, negative



Application: Application: Sizing cuts in coated single panels



Hollow tooth inverted V/flat tooth (HD) negative, HW



Wood-based material



Wood-based material coated



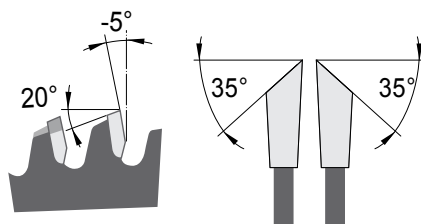
Plastics

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Order Number
220	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	44	HD, neg.	9127.220.44.30
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	48	HD, neg.	9127.250.48.30
303	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	60	HD, neg.	9127.303.60.30
350	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	72	HD, neg.	9127.350.72.30

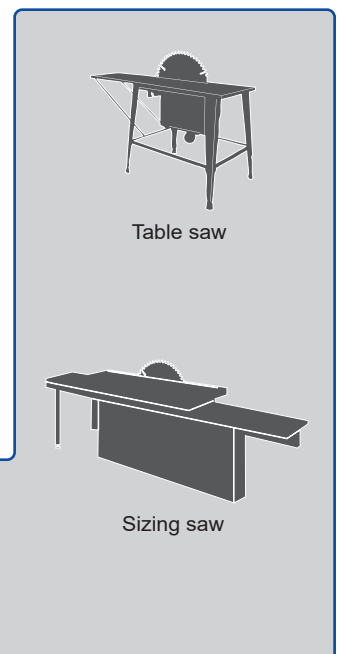
Circular saw blade, ATB extreme, 35°



Application: Sizing cuts in coated single panels, cross-cuts in solid wood



Alternate top bevel tooth 35° (W 35°) negative, HW



Wood



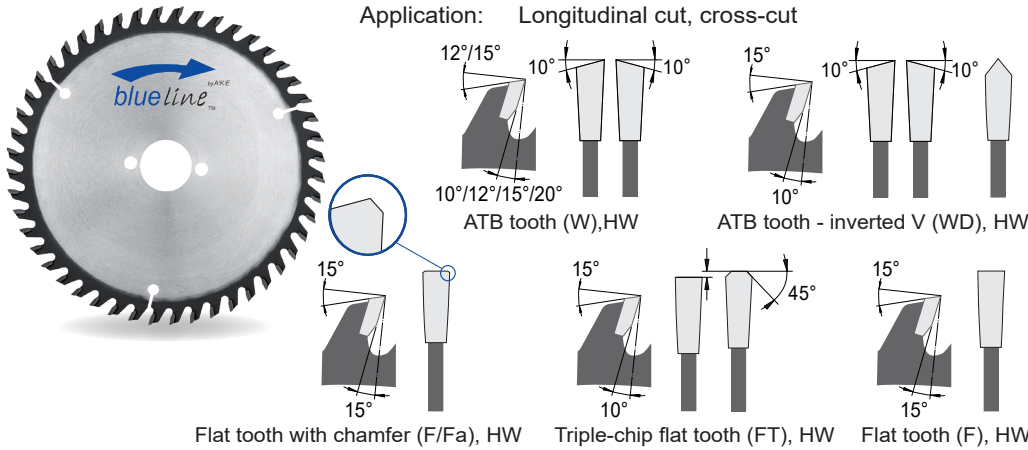
Wood-based material



Wood-based material coated

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Order Number
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	80	W 35°, neg.	9119.250.80.30
300	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	96	W 35°, neg.	9119.300.96.30
350	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	108	W 35°, neg.	9119.350.108.30

Circular saw blade for portable saws



Wood



Wood-based material



Wood-based material coated



Laminate



Heraklit panel



Plastics

D mm	B mm	b mm	d mm	NL/TK mm	Machine	Z	Tooth shape	Order Number
85	1,10	0,70	15		Bosch	20	W	9147.085.20.15
86	2,60	1,60	12			12	W	9147.086.12.12
100	2,60	1,60	12			12	W	9147.100.12.12
100	2,60	1,60	12			30	W	9147.100.30.12
105	2,60	1,60	20			30	W	9147.105.30.20
105	2,60	1,60	22			30	W	9147.105.30.22
120	1,80	1,20	20		Mafell	12	W	9147.120.12.20
120	1,80	1,20	20		Mafell	24	W	9147.120.24.20
120	2,60	1,60	20			30	W	9147.120.30.20
120	1,80	1,20	20		Mafell	40	FT	9147.120.40.20
125	2,60	1,60	12,75	2/6,5/76		12	W	9147.125.12.12
125	2,60	1,60	20	2/6/32		12	W	9147.125.12.20
125	2,60	1,60	12,75	2/6,5/76		30	W	9147.125.30.12
125	2,60	1,60	20	2/6/32		30	W	9147.125.30.20
130	2,60	1,60	16			24	W	9147.130.24.16
130	2,60	1,60	20			24	W	9147.130.24.20
130	2,60	1,60	16			36	W	9147.130.36.16
130	2,60	1,60	20			36	W	9147.130.36.20
132	2,60	1,60	20			12	W	9147.132.12.20
134	2,60	1,60	20			24	W	9147.134.24.20
134	2,60	1,60	20			36	W	9147.134.36.20
136	1,50	1,10	10		DeWalt	16	W	9147.136.16.10
136	1,50	1,00	20		Makita	16	W	9147.136.16.20
136	1,50	1,10	10		DeWalt	24	W	9147.136.24.10
136	1,50	1,00	20		Makita, Bosch	24	W	9147.136.24.20
140	2,60	1,60	12,75	2/6,5/88		12	W	9147.140.12.12
140	2,60	1,60	13			12	W	9147.140.12.13
140	2,40	1,40	20	2/6/32	Bosch	12	W	9147.140.12.20-B24

Circular saw blade for portable saws

D mm	B mm	b mm	d mm	NL/TK mm	Machine	Z	Tooth shape	Order Number
140	2,60	1,60	20	2/6/32		12	W	9147.140.12.20-B26
140	2,60	1,60	12,75	2/6,5/88		24	W	9147.140.24.12
140	1,80	1,30	20	2/6/32	Bosch	24	W	9147.140.24.20-B18 <small>new</small>
140	2,60	1,60	20	2/6/32		24	W	9147.140.24.20-B26
140	2,60	1,60	20	2/6/32		30	W	9147.140.30.20
140	2,60	1,60	12,75	2/6,5/88		36	W	9147.140.36.12
140	1,80	1,30	20	2/6/32	Bosch	36	W	9147.140.36.20 <small>new</small>
140	1,80	1,30	20	2/6/32	Bosch	42	W	9147.140.42.20 <small>new</small>
150	2,60	1,60	16			12	W	9147.150.12.16
150	2,60	1,60	30	2/7/42		12	W	9147.150.12.30
150	2,60	1,60	20	2/6/32		18	W	9147.150.18.20
150	2,60	1,60	16			30	W	9147.150.30.16
150	2,60	1,60	20	2/6/32		30	W	9147.150.30.20
150	2,60	1,60	30	2/7/42		30	W	9147.150.30.30
150	2,60	1,60	16			48	W	9147.150.48.16
150	2,60	1,60	20	2/6/32		48	W	9147.150.48.20
150	2,60	1,60	30	2/7/42		48	W	9147.150.48.30
160	2,60	1,60	16	2/6/33		12	W	9147.160.12.16
160	1,50	1,00	20	2/6/32	Bosch	12	W	9147.160.12.20-B15 <small>new</small>
160	1,80	1,20	20	2/6/32	Festool	12	W	9147.160.12.20-B18
160	2,20	1,80	20	2/6/32	Festool	12	W	9147.160.12.20-B22
160	2,60	1,60	20	2/6/32		12	W	9147.160.12.20-B26
160	2,60	1,60	30	2/7/42		12	W	9147.160.12.30
160	2,00	1,20	20	2/6/32	Hilti	14	W	9147.160.14.20
160	1,60	1,10	20	2/6/32	Mafell	16	F/Fa	9147.160.16.20-B16
160	1,80	1,20	20	2/6/32	Mafell	16	W	9147.160.16.20-B18
160	1,80	1,20	20	2/6/32	Festool	18	W	9147.160.18.20-B18
160	2,20	1,60	20	2/6/32	Festool	18	W	9147.160.18.20-B22
160	2,60	1,60	16	2/6/33		24	W	9147.160.24.16
160	1,50	1,00	20	2/6/32	Bosch	24	W	9147.160.24.20-B15 <small>new</small>
160	1,80	1,20	20	2/6/32	Mafell, Bosch	24	W	9147.160.24.20-B18
160	2,00	1,20	20	2/6/32	Hilti	24	W	9147.160.24.20-B20
160	2,60	1,60	20	2/6/32		24	W	9147.160.24.20-B26
160	2,60	1,60	30	2/7/42		24	W	9147.160.24.30
160	1,80	1,20	20	2/6/32	Festool	28	W	9147.160.28.20-B18 <small>new</small>
160	2,20	1,80	20	2/6/32	Festool	28	W	9147.160.28.20-B22
160	2,60	1,60	20	2/6/32		30	W	9147.160.30.20
160	1,80	1,20	20	2/6/32	Mafell, Festool	32	W	9147.160.32.20
160	2,60	1,60	16	2/6/33		36	W	9147.160.36.16
160	1,50	1,00	20	2/6/32	Bosch	36	W	9147.160.36.20-B15 <small>new</small>
160	2,60	1,60	20	2/6/32		36	W	9147.160.36.20-B26
160	2,60	1,60	30	2/7/42		36	W	9147.160.36.30
160	1,80	1,20	20	2/6/32	Festool	42	WD	9147.160.42.20 <small>new</small>
160	2,60	1,60	16	2/6/33		48	W	9147.160.48.16
160	1,50	1,00	20	2/6/32	Bosch	48	W	9147.160.48.20-B15 <small>new</small>

Continued on next page: Type 9147, diameter 160 ►

Circular saw blade for portable saws



D mm	B mm	b mm	d mm	NL/TK mm	Machine	Z	Tooth shape	Order Number
160	1,80	1,20	20	2/6/32	Mafell	48	FT	9147.160.48.20-B18
160	1,80	1,20	20	2/6/32		48	W	9147.160.48.20B
160	2,20	1,60	20	2/6/32	Festool	48	FT	9147.160.48.20A
160	2,20	1,80	20	2/6/32	Festool	48	W	9147.160.48.20-B22
160	2,60	1,60	20	2/6/32		48	W	9147.160.48.20-B26
160	2,60	1,60	30	2/7/42		48	W	9147.160.48.30
new 160	1,80	1,20	20	2/6/32	Festool	52	FT	9147.160.52.20
160	2,00	1,20	20	2/6/32	Hilti	54	W	9147.160.54.20
160	1,80	1,20	20	2/6/32	Mafell	56	FT	9147.160.56.20
160	1,20	0,80	30			60	W	9147.160.60.30
162	1,80	1,20	20	2/6/32	Mafell	48	W	9147.162.48.20A
162	1,80	1,20	20			48	FT	9147.162.48.20B
new 165	2,60	1,60	16	2/6/33		12	W	9147.165.12.16
new 165	1,50	1,00	20		Bosch	12	W	9147.165.12.20-B15
165	2,40	1,40	20			12	W	9147.165.12.20-B24
165	2,00	1,10	20		Hilti	14	W	9147.165.14.20
165	1,80	1,30	20		Bosch	20	W	9147.165.20.20
165	1,50	1,10	10		DeWalt	24	W	9147.165.24.10
165	2,60	1,60	16	2/6/33	DeWalt	24	W	9147.165.24.16
165	1,50	1,00	20		Makita, Hilti, Bosch	24	W	9147.165.24.20-B15
165	2,00	1,10	20	2/6/32	Hilti	24	W	9147.165.24.20-B20
165	2,40	1,40	20			24	W	9147.165.24.20-B24
new 165	2,60	1,60	30		Bosch	24	W	9147.165.24.30
165	2,60	1,60	16	2/6/33		30	W	9147.165.30.16
165	2,60	1,60	20			30	W	9147.165.30.20
165	1,80	1,30	20		Bosch	32	W	9147.165.32.20
new 165	1,50	1,00	20		Bosch	36	W	9147.165.36.20
new 165	2,60	1,60	30		Bosch	36	W	9147.165.36.30
165	1,50	1,10	10		DeWalt	48	W	9147.165.48.10
165	1,50	1,00	20		Makita, Bosch	48	W	9147.165.48.20-B15
165	1,80	1,30	20		Bosch	48	W	9147.165.48.20-B18
165	1,80	1,30	20		Bosch	48	FT	9147.165.48.20A
165	2,30	1,80	20			48	W	9147.165.48.20-B23
165	2,40	1,40	20			48	W	9147.165.48.20-B24
new 165	2,60	1,60	30		Bosch	48	W	9147.165.48.30
165	2,00	1,10	20	2/6/32	Hilti	54	W	9147.165.54.20
168	1,80	1,20	20		Mafell	16	W	9147.168.16.20
168	1,80	1,20	20		Mafell	24	W	9147.168.24.20
168	1,80	1,20	20		Mafell	32	W	9147.168.32.20
168	1,80	1,20	20		Mafell	56	W	9147.168.56.20
170	2,60	1,60	30	2/7/42		12	W	9147.170.12.30
170	2,60	1,60	30	2/7/42		24	W	9147.170.24.30
170	2,60	1,60	30	2/7/42		30	W	9147.170.30.30
170	2,60	1,60	30	2/7/42		48	W	9147.170.48.30

Circular saw blade for portable saws

D mm	B mm	b mm	d mm	NL/TK mm	Machine	Z	Tooth shape	Order Number
180	2,80	1,80	20	2/6/32		12	W	9147.180.12.20
180	2,80	1,80	30	2/7/42		12	W	9147.180.12.30
180	2,00	1,40	20		Hilti	14	W	9147.180.14.20
180	2,80	1,80	16	2/6/33		24	W	9147.180.24.16
180	2,00	1,40	20		Hilti	24	W	9147.180.24.20-B20
180	2,80	1,80	20	2/6/32		24	W	9147.180.24.20-B28
180	2,80	1,80	30	2/7/42		24	W	9147.180.24.30
180	2,80	1,80	16	2/6/33		30	W	9147.180.30.16
180	2,80	1,80	20	2/6/32		30	W	9147.180.30.20
180	2,00	1,20	30	2/7/42	Mafell	30	W	9147.180.30.30-B20
180	2,80	1,80	30	2/7/42		30	W	9147.180.30.30-B28
180	2,80	1,80	20	2/6/32		42	W	9147.180.42.20
180	2,80	1,80	16	2/6/33		54	W	9147.180.54.16
180	2,00	1,40	20		Hilti	54	W	9147.180.54.20-B20
180	2,80	1,80	20	2/6/32		54	W	9147.180.54.20-B28
180	2,00	1,20	30	2/7/42	Mafell	56	W	9147.180.56.30
180	1,20	0,80	30			60	W	9147.180.60.30
184	2,60	1,60	20			18	W	9147.184.18.20
184	1,60	1,00	20		Bosch	24	W	9147.184.24.20-B16 new
184	1,80	1,20	20		DeWalt	24	W	9147.184.24.20-B18
184	2,80	1,80	16			30	W	9147.184.30.16
184	2,60	1,60	20			30	W	9147.184.30.20
184	2,60	1,60	16			48	W	9147.184.48.16 new
184	1,60	1,00	20		Bosch	48	W	9147.184.48.20-B16 new
184	2,60	1,60	20			48	W	9147.184.48.20-B26 new
185	1,80	1,20	20		Mafell	16	W	9147.185.16.20-B18
185	2,40	1,40	20		Mafell	16	W	9147.185.16.20-B24
185	2,40	1,40	20		Mafell	24	W	9147.185.24.20
185	1,80	1,20	20		Mafell	32	W	9147.185.32.20-B18
185	2,40	1,40	20		Mafell	32	W	9147.185.32.20-B24
185	2,40	1,40	20		Mafell	56	W	9147.185.56.20
190	2,20	1,40	30	2/7/42	Hilti	12	W	9147.190.12.30
190	2,80	1,80	16	2/6/32		16	W	9147.190.16.16
190	2,80	1,80	20	2/6/32		16	W	9147.190.16.20
190	2,80	1,80	30	2/7/42	Mafell, Festool	16	W	9147.190.16.30
190	2,60	1,80	FastFix		Festool	16	W	9147.190.16.FF
190	1,50	1,00	30	2/7/42	Bosch	18	W	9147.190.18.30-B15 new
190	1,70	1,10	30	2/7/42	Hilti	18	W	9147.190.18.30-B17
190	2,80	1,80	16	2/6/32		24	W	9147.190.24.16
190	2,80	1,80	20	2/6/32		24	W	9147.190.24.20
190	1,50	1,00	30	2/7/42	Bosch	24	W	9147.190.24.30-B15 new
190	1,80	1,10	30	2/7/42	Hilti	24	W	9147.190.24.30-B18
190	2,00	1,40	30	2/7/42	Makita	24	W	9147.190.24.30-B20
190	2,50	1,80	30	2/7/42	Mafell	24	W	9147.190.24.30-B25

Continued on next page: Type 9147, diameter 190 ►

Circular saw blade for portable saws



D mm	B mm	b mm	d mm	NL/TK mm	Machine	Z	Tooth shape	Order Number	
190	2,80	1,80	30	2/7/42		24	W	9147.190.24.30-B28	
190	2,80	1,80	16	2/6/32		30	W	9147.190.30.16	
190	2,80	1,80	20	2/6/32		30	W	9147.190.30.20	
190	2,80	1,80	30	2/7/42		30	W	9147.190.30.30	
190	2,80	1,80	30	2/7/42	Festool	32	W	9147.190.32.30	
190	2,60	1,80	FastFix		Festool	32	W	9147.190.32.FF	
190	2,00	1,20	30	2/7/42	Mafell	36	W	9147.190.36.30	
190	2,00	1,40	30	2/7/42	Makita	40	W	9147.190.40.30	
190	2,80	1,80	16	2/6/32		48	W	9147.190.48.16	
190	2,80	1,80	20	2/6/32		48	W	9147.190.48.20	
new	190	1,50	1,00	30	2/7/42	Bosch	48	W	9147.190.48.30-B15
190	2,80	1,80	30	2/7/42	Festool	48	W	9147.190.48.30-B28	
190	2,40	1,80	FastFix		Festool	48	W	9147.190.48.FF	
190	2,00	1,10	30	2/7/42	Hilti	54	W	9147.190.54.30-B20	
190	2,60	1,80	30	2/7/42	Festool	54	FT	9147.190.54.30-B26	
190	2,60	1,80	FastFix		Festool	54	FT	9147.190.54.FF	
-	190	2,80	1,80	16	2/6/32		56	W	9147.190.56.16
190	2,80	1,80	30	2/7/42		56	W	9147.190.56.30	
new	190	1,50	1,00	30	2/7/42	Bosch	60	W	9147.190.60.30
200	2,80	1,80	16	2/7/42		16	W	9147.200.16.16	
200	2,80	1,80	30	2/7/42		16	W	9147.200.16.30	
200	2,80	1,80	16	2/7/42		24	W	9147.200.24.16	
200	2,80	1,80	30	2/7/42		24	W	9147.200.24.30	
200	2,80	1,80	15	2/7/42		30	W	9147.200.30.15	
200	2,80	1,80	20	2/7/42		30	W	9147.200.30.20	
200	2,80	1,80	30	2/7/42		30	W	9147.200.30.30	
200	2,80	1,80	16	2/7/42		48	W	9147.200.48.16	
200	2,80	1,80	30	2/7/42		48	W	9147.200.48.30	
200	1,20	0,80	30			60	W	9147.200.60.30	
200	2,80	1,80	16	2/7/42		64	W	9147.200.64.16	
200	2,80	1,80	30	2/7/42		64	W	9147.200.64.30	
210	2,80	1,80	30	2/7/42		16	F	9147.210.16.30	
210	2,60	1,80	30	2/7/42	Festool	18	W	9147.210.18.30	
210	2,80	1,80	30	2/7/42		24	W	9147.210.24.30	
210	2,80	1,80	16	2/7/42		30	W	9147.210.30.16	
210	2,80	1,80	30	2/7/42		30	W	9147.210.30.30	
210	2,40	1,80	30	2/7/42	Festool	36	W	9147.210.36.30	
210	2,80	1,80	30	2/7/42		48	W	9147.210.48.30	
210	2,40	1,80	30	2/7/42	Festool	52	W	9147.210.52.30	
210	2,40	1,80	30	2/7/42	Festool	60	FT	9147.210.60.30	
210	2,80	1,80	30	2/7/42		64	W	9147.210.64.30	
215	3,00	2,00	30	2/7/42		24	W	9147.215.24.30	
215	3,00	2,00	30	2/7/42		48	W	9147.215.48.30	

Circular saw blade for portable saws

D mm	B mm	b mm	d mm	NL/TK mm	Machine	Z	Tooth shape	Order Number	
216	2,60	1,60	30		Bosch	22	W	9147.216.22.30	new
216	1,70	1,20	30		Bosch	24	W	9147.216.24.30	new
216	2,60	1,60	30		Bosch	34	W	9147.216.34.30	new
216	1,70	1,20	30		Bosch	48	W	9147.216.48.30	new
216	2,60	1,60	30		Bosch	54	W	9147.216.54.30	new
220	3,00	2,00	30	2/7/42		24	W	9147.220.24.30	
220	3,00	2,00	30	2/7/42		30	W	9147.220.30.30	
220	3,00	2,00	30	2/7/42		48	W	9147.220.48.30	
220	3,00	2,00	30	2/7/42		64	W	9147.220.64.30	
225	2,60	1,80	30	2/7/42	Festool	18	W	9147.225.18.30	
225	3,00	2,00	30	2/7/42		24	W	9147.225.24.30	
225	3,00	2,00	30	2/7/42		30	W	9147.225.30.30	
225	2,50	1,80	30	2/7/42	Mafell, Festool	32	W	9147.225.32.30	
225	2,50	1,80	30	2/7/42	Mafell, Festool	48	W	9147.225.48.30-B25	
225	3,00	2,00	30	2/7/42		48	W	9147.225.48.30-B30	
225	2,50	1,80	30	2/7/42	Mafell	56	FT	9147.225.56.30	
225	2,60	1,80	30	2/7/42	Festool	64	FT	9147.225.64.30	
230	2,50	1,80	30	2/7/42	Mafell	12	W	9147.230.12.30	
230	2,50	1,80	30	2/7/42	Festool, Hilti	18	W	9147.230.18.30	
230	3,00	2,00	16	2/7/42		24	W	9147.230.24.16	
230	2,50	1,80	30	2/7/42	Mafell, Festool, Hilti	24	W	9147.230.24.30-B25	
230	3,00	2,00	30	2/7/42		24	W	9147.230.24.30-B30	
230	3,00	2,00	30	2/7/42		30	W	9147.230.30.30	
230	3,00	2,00	16	2/7/42		48	W	9147.230.48.16	
230	2,20	1,60	30		Hilti	48	W	9147.230.48.30	
230	2,50	1,80	30	2/7/42	Festool	48	W	9147.230.48.30-B25	
230	3,00	2,00	30	2/7/42		48	W	9147.230.48.30-B30	
230	2,60	1,80	30	2/7/42	Mafell	56	W	9147.230.56.30	
230	3,00	2,00	30	2/7/42		64	W	9147.230.64.30	
235	3,00	2,00	25	2/7/42		24	W	9147.235.24.25	
235	3,00	2,00	30	2/7/42		24	W	9147.235.24.30	
235	3,00	2,00	30	2/7/42		30	W	9147.235.30.30	
235	3,00	2,00	30	2/7/42		48	W	9147.235.48.30	
237	2,50	1,80	30		Mafell	12	W	9147.237.12.30	
237	2,50	1,80	30		Mafell	24	W	9147.237.24.30	
237	2,50	1,80	30		Mafell	56	W	9147.237.56.30	
240	3,00	2,00	30	2/7/42		24	W	9147.240.24.30	
240	3,00	2,00	30	2/7/42		30	W	9147.240.30.30	
240	3,00	2,00	30	2/7/42		56	W	9147.240.56.30	

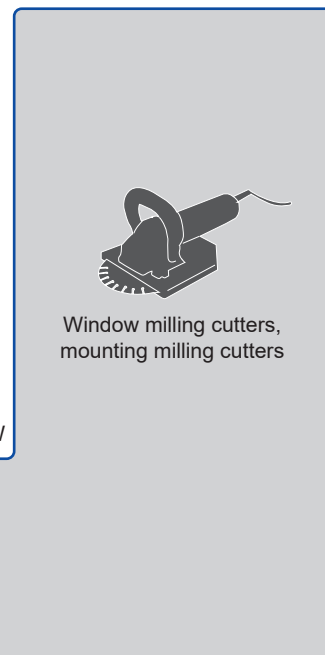
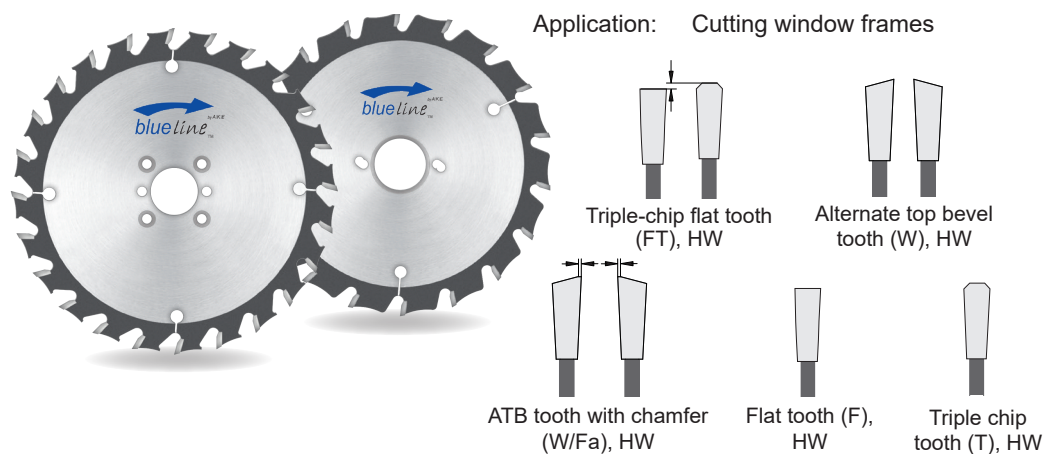
Continued on next page: Type 9147, diameter 250 ►

Circular saw blade for portable saws



D mm	B mm	b mm	d mm	NL/TK mm	Machine	Z	Tooth shape	Order Number
250	2,80	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	Mafell	24	W	9147.250.24.30-B28
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60		24	W	9147.250.24.30-B32
250	3,20	2,20	20	2/7/42 + 2/9/46,5 + 2/10/60		30	W	9147.250.30.20
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60		30	W	9147.250.30.30
250	3,20	2,20	20	2/7/42 + 2/9/46,5 + 2/10/60		40	W	9147.250.40.20
250	2,80	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	Mafell	40	W	9147.250.40.30
250	2,80	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	Mafell	60	W	9147.250.60.30
250	2,80	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	Mafell	68	FT	9147.250.68.30
254	2,60	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	Bosch	22	W	9147.254.22.30
new 254	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	Festool	24	W	9147.254.24.30
254	2,60	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	Bosch	32	W	9147.254.32.30
new 254	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	Festool	40	W	9147.254.40.30
254	2,60	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	Bosch	54	W	9147.254.54.30
new 254	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	Festool	60	W	9147.254.60.30
new 254	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	Festool	80	FT	9147.254.80.30
260	3,00	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60		24	W	9147.260.24.30
260	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60		42	W	9147.260.42.30
270	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60		24	W	9147.270.24.30
270	3,00	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60		48	W	9147.270.48.30
270	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60		60	W	9147.270.60.30
280	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60		28	W	9147.280.28.30
280	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	Mafell	48	W	9147.280.48.30
280	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60		60	W	9147.280.60.30
280	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60		80	W	9147.280.80.30
300	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60		30	W	9147.300.30.30
315	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	Mafell	16	W	9147.315.16.30
315	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	Mafell	28	W, SDB	9110.315.28.30
330	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	Mafell	24	W, SDB	9147.330.24.30
330	3,60	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	Mafell	40	W, SDB	9147.330.40.30
335	3,20	2,20	25	2/7/42 + 2/9/46,5 + 2/10/60		30	W, SDB	9147.335.30.25
350	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	Festool	24	W, SDB	9147.350.24.30
355	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	Mafell	16	W, SDB	9147.355.16.30
355	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	Mafell	32	W, SDB	9147.355.32.30
370	4,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	Mafell	18	W, SDB	9147.370.18.30
370	4,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	Mafell	26	W, SDB	9147.370.26.30
410	4,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	Mafell	20	W, SDB	9147.410.20.30
410	4,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	Mafell	28	W, SDB	9147.410.28.30
450	3,80	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	Mafell	12	W, SDB	9147.450.12.30
450	4,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	Mafell	20	W, SDB	9147.450.20.30
450	4,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	Mafell	34	W, SDB	9147.450.34.30

Circular saw blade for window milling cutters



Wood



Aluminium profiles



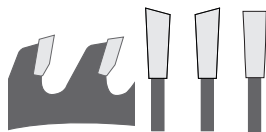
Plastics

D mm	B mm	b mm	d mm	NL/TK mm	Machine	Z	Tooth shape	Order Number
100	2,40	1,60	22	2/4,5/30 + 4/5,0-8,2/36	Lamello Zeta, Top 20, Top 21, Classic	20	W	9147B.100.20.22
150	2,40	1,60	22	2/4,5/30 + 4/5,0-8,2/36	Lamello Tanga 150, 1511	12	W	9147B.150.12.22
150	2,40	1,80	25,4	2/4,5/36 + 2/4,5/40	BEPo FFS 150 S, BEPo FFS 151 S, BEPo FFS 151 SE	16	T	9147B.150.16.25
150	2,20	1,80	25,4	2/4,5/36 + 2/4,5/40		18	W/Fa	9147B.150.18.25
150	2,40	1,60	22	2/4,5/30 + 4/5,0-8,2/36	Lamello Tanga 150, 1511	24	W	9147B.150.24.22
150	2,00	1,60	22	2/4,5/30 + 4/5,0-8,2/36		26	F	9147B.150.26.22
150	2,20	1,80	25,4	2/4,5/36 + 2/4,5/40	BEPo FFS 150 S, BEPo FFS 151 S, BEPo FFS 151 SE	36	W/Fa	9147B.150.36.25
170	2,40	1,80	25,4	2/4,5/36 + 2/4,5/40	BEPo FFS 171 SE	18	T	9147B.170.18.25
170	2,20	1,80	25,4	2/4,5/36 + 2/4,5/40		20	W/Fa	9147B.170.20.25
180	2,40	1,60	22	2/4,5/30 + 4/5,0-8,2/36	Lamello Tanga Swiss, 1811	12	W	9147B.180.12.22
180	2,40	1,60	22	2/4,5/30 + 4/5,0-8,2/36		24	W	9147B.180.24.22A
180	2,40	1,80	22	2/4,5/30 + 4/4,6-8,2/36		24	T	9147B.180.24.22B
200	2,40	1,60	22	4/5,0-8,2/36	Lamello Tanga Delta	12	W	9147B.200.12.22
200	2,40	1,60	29	Fast clamping system	Lamello Tanga DX 200	12	W	9147B.200.12.29
200	2,20	1,60	22	4/5,0-8,2/36		24	T	9147B.200.24.22C
200	2,40	1,60	22	4/5,0-8,2/36	Lamello Tanga Delta	24	W	9147B.200.24.22A
200	2,40	1,80	22	4/4,6-8,2/36		24	T	9147B.200.24.22B
200	2,20	1,60	29	Fast clamping system	Lamello Tanga DX 200	24	T	9147B.200.24.29
200	2,20	1,80	22	4/4,6-8,2/36	Lamello Tanga Delta	32	FT neg.	9147B.200.32.22
200	2,20	1,80	29	Fast clamping system	Lamello Tanga DX 200	32	FT neg.	9147B.200.32.29

Grooving cutter for lamellae



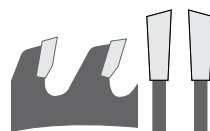
Application: Cutting grooves for lamellae plates



ATB flat tooth (WF), HW



P-System (P), HW



Alternate top bevel tooth (W), HW



Lamellae cutter, flat dowel milling machine



Wood



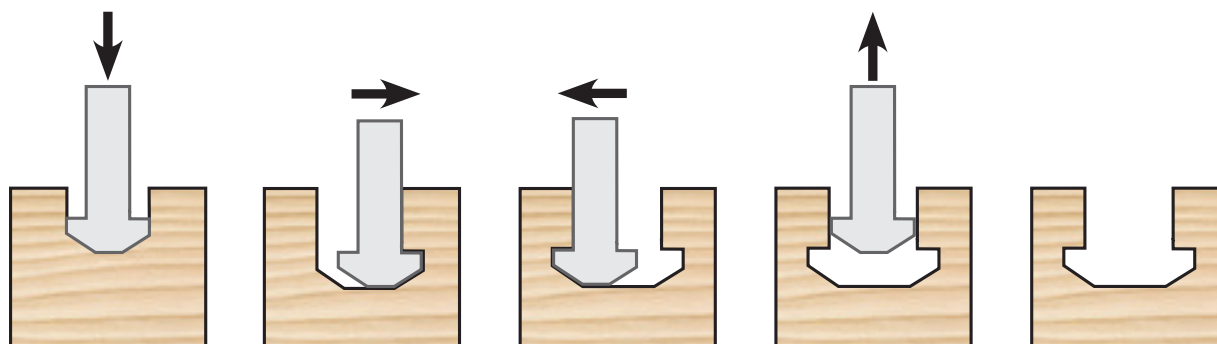
Wood-based material



Wood-based material coated

D mm	B mm	b mm	d mm	NL/TK mm	Machine	Z	Tooth shape	Order Number
78	3,00	2,00 / 3,00	22	4/4,5-8,5/36	Lamello Zeta, Top 20, Top 21, Classic	4	W	9147C.078.04.22
100	3,97	2,80	22	4/4,5-8,5/36	Lamello Classic	6	WF	9147C.100.06.22A
100	4,00	2,60	22			6	W	9147C.100.06.22C
100	4,00	3,00 / 4,00	22			6	WF	9147C.100.06.22B
100	3,97	2,80	22			9	WF	9147C.100.09.22
100,9	7,00	3,00 / 4,00	22	4/4,5-8,5/36	Lamello Zeta*	3	P	9147C.100.03.22

* Functioning of Lamello® Zeta:



Special dimensions

for Mafell®-Machines

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Category	Order Number
120	1,80	1,20	20		12	W	Portable saw	9147.120.12.20
120	1,80	1,20	20		24	W	Portable saw	9147.120.24.20
120	1,80	1,20	20		40	FT	Portable saw	9147.120.40.20
160	1,60	1,10	20	2/6/32	16	F/Fa	Portable saw	9147.160.16.20-B16
160	1,80	1,20	20	2/6/32	16	W	Portable saw	9147.160.16.20-B18
160	1,80	1,20	20	2/6/32	24	W	Portable saw	9147.160.24.20-B18
160	1,80	1,20	20	2/6/32	32	W	Portable saw	9147.160.32.20
160	1,80	1,20	20	2/6/32	48	FT	Portable saw	9147.160.48.20-B18
160	1,80	1,20	20	2/6/32	56	FT	Portable saw	9147.160.56.20
162	1,80	1,20	20	2/6/32	48	W	Portable saw	9147.162.48.20A
168	1,80	1,20	20		16	W	Portable saw	9147.168.16.20
168	1,80	1,20	20		24	W	Portable saw	9147.168.24.20
168	1,80	1,20	20		32	W	Portable saw	9147.168.32.20
168	1,80	1,20	20		56	W	Portable saw	9147.168.56.20
180	2,00	1,20	30	2/7/42	30	W	Portable saw	9147.180.30.30-B20
180	2,00	1,20	30	2/7/42	56	W	Portable saw	9147.180.56.30
185	1,80	1,20	20		16	W	Portable saw	9147.185.16.20-B18
185	2,40	1,40	20		16	W	Portable saw	9147.185.16.20-B24
185	2,40	1,40	20		24	W	Portable saw	9147.185.24.20
185	1,80	1,20	20		32	W	Portable saw	9147.185.32.20-B18
185	2,40	1,40	20		32	W	Portable saw	9147.185.32.20-B24
185	2,40	1,40	20		56	W	Portable saw	9147.185.56.20
190	2,80	1,80	30	2/7/42	16	W	Portable saw	9147.190.16.30
190	2,50	1,80	30	2/7/42	24	W	Portable saw	9147.190.24.30-B25
190	2,00	1,20	30	2/7/42	36	W	Portable saw	9147.190.36.30
225	2,50	1,80	30	2/7/42	32	W	Portable saw	9147.225.32.30
225	2,50	1,80	30	2/7/42	48	W	Portable saw	9147.225.48.30-B25
225	2,50	1,80	30	2/7/42	56	FT	Portable saw	9147.225.56.30
225	2,50	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	68	FT, neg.	Aluminium	9142.225.68.30-B25
230	2,50	1,80	30	2/7/42	12	W	Portable saw	9147.230.12.30
230	2,50	1,80	30	2/7/42	24	W	Portable saw	9147.230.24.30-B25
230	2,60	1,80	30	2/7/42	56	W	Portable saw	9147.230.56.30
237	2,50	1,80	30		12	W	Portable saw	9147.237.12.30
237	2,50	1,80	30		24	W	Portable saw	9147.237.24.30
237	2,50	1,80	30		56	W	Portable saw	9147.237.56.30
250	2,80	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	24	W	Portable saw	9147.250.24.30-B28
250	2,80	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	40	W	Portable saw	9147.250.40.30
250	2,80	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	60	W	Portable saw	9147.250.60.30
250	2,80	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	68	FT	Portable saw	9147.250.68.30
280	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	48	W	Portable saw	9147.280.48.30
315	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	16	W	Portable saw	9147.315.16.30
330	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	24	W, SDB	Portable saw	9147.330.24.30
330	3,60	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	40	W, SDB	Portable saw	9147.330.40.30
330	2,60	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	54	W/Fa	Dry-Cut	9156.330.54.30
355	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	16	W, SDB	Portable saw	9147.355.16.30
355	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	32	W, SDB	Portable saw	9147.355.32.30
370	4,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	18	W, SDB	Portable saw	9147.370.18.30
370	4,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	26	W, SDB	Portable saw	9147.370.26.30
410	4,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	20	W, SDB	Portable saw	9147.410.20.30
410	4,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	28	W, SDB	Portable saw	9147.410.28.30
450	3,80	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	12	W, SDB	Portable saw	9147.450.12.30
450	4,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	20	W, SDB	Portable saw	9147.450.20.30
450	4,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	34	W, SDB	Portable saw	9147.450.34.30
450	3,40	3,00	30	2/7/42 + 2/9/46,5 + 2/10/60	86	W/Fa	Dry-Cut	9156.450.86.30

Special dimensions

for Festool®-Machines

	D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Category	Order Number
new	160	1,80	1,20	20		4	F, SDB neg.	Diamond	7118.160.04.20-B18
	160	1,80	1,20	20	2/6/32	12	W	Portable saw	9147.160.12.20-B18
	160	2,20	1,80	20	2/6/32	12	W	Portable saw	9147.160.12.20-B22
	160	1,80	1,20	20	2/6/32	18	W	Portable saw	9147.160.18.20-B18
	160	2,20	1,60	20	2/6/32	18	W	Portable saw	9147.160.18.20-B22
new	160	1,80	1,20	20	2/6/32	28	W	Portable saw	9147.160.28.20-B18
	160	2,20	1,80	20	2/6/32	28	W	Portable saw	9147.160.28.20-B22
	160	1,80	1,20	20	2/6/32	32	W	Portable saw	9147.160.32.20
new	160	1,80	1,20	20	2/6/32	42	WD	Portable saw	9147.160.42.20
	160	2,20	1,60	20	2/6/32	48	FT	Portable saw	9147.160.48.20A
	160	2,20	1,80	20	2/6/32	48	W	Portable saw	9147.160.48.20-B22
new	160	1,80	1,20	20	2/6/32	52	FT	Portable saw	9147.160.52.20
new	160	1,80	1,20	20	2/6/32	52	F/FA, neg.	Aluminium	9142.160.52.20-B18
	160	2,20	1,60	20	2/6/32	52	FT, neg.	Aluminium	9142.160.52.20-B22
	190	2,80	1,80	30	2/7/42	16	W	Portable saw	9147.190.16.30
	190	2,60	1,80	FastFix		16	W	Portable saw	9147.190.16.FF
	190	2,80	1,80	30	2/7/42	32	W	Portable saw	9147.190.32.30
	190	2,60	1,80	FastFix		32	W	Portable saw	9147.190.32.FF
	190	2,80	1,80	30	2/7/42	48	W	Portable saw	9147.190.48.30-B28
	190	2,40	1,80	FastFix		48	W	Portable saw	9147.190.48.FF
	190	2,60	1,80	30	2/7/42	54	FT	Portable saw	9147.190.54.30-B26
	190	2,60	1,80	FastFix		54	FT	Portable saw	9147.190.54.FF
	190	2,60	2,00	FastFix		58	FT, neg.	Aluminium	9142.190.58.FF
	210	2,60	1,80	30	2/7/42	18	W	Portable saw	9147.210.18.30
	210	2,40	1,80	30	2/7/42	36	W	Portable saw	9147.210.36.30
	210	2,40	1,80	30	2/7/42	52	W	Portable saw	9147.210.52.30
	210	2,40	1,80	30	2/7/42	60	FT	Portable saw	9147.210.60.30
	210	2,40	1,80	30	2/7/42	72	FT, neg.	Aluminium	9142.210.72.30
	216	2,30	1,80	30		36	W, neg.	Mitre saw	9118.216.36.30
	216	2,30	1,80	30		48	W, neg.	Mitre saw	9118.216.48.30-B23
	216	2,30	1,80	30		60	W, neg.	Mitre saw	9118.216.60.30-B23
new	216	2,30	1,80	30	2/7/42	64	FT, neg.	Aluminium	9142.216.64.30-B23
	225	2,60	1,80	30	2/7/42	18	W	Portable saw	9147.225.18.30
	225	2,50	1,80	30	2/7/42	32	W	Portable saw	9147.225.32.30
	225	2,50	1,80	30	2/7/42	48	W	Portable saw	9147.225.48.30-B25
	225	2,60	1,80	30	2/7/42	64	FT	Portable saw	9147.225.64.30
	225	2,60	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	68	FT, neg.	Aluminium	9142.225.68.30-B26
	230	2,50	1,80	30	2/7/42	18	W	Portable saw	9147.230.18.30
	230	2,50	1,80	30	2/7/42	24	W	Portable saw	9147.230.24.30-B25
	230	2,50	1,80	30	2/7/42	48	W	Portable saw	9147.230.48.30-B25
	230	2,50	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	76	FT, neg.	Aluminium	9142.230.76.30
new	254	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	24	W	Portable saw	9147.254.24.30
new	254	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	40	W	Portable saw	9147.254.40.30
new	254	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	60	W	Portable saw	9147.254.60.30
new	254	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	80	FT	Portable saw	9147.254.80.30
new	254	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	80	FT, neg.	Aluminium	9142.254.80.30-B24
	260	2,50	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	60	W, neg.	Mitre saw	9118.260.60.30-B25
	260	2,50	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	64	W/Fa	Dry-Cut	9156.260.64.30
	260	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	68	FT, neg.	Aluminium	9142.260.68.30
	260	2,50	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	80	W, neg.	Mitre saw	9118.260.80.30
	350	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	24	W, SDB	Portable saw	9147.350.24.30

Special dimensions

for Bosch®-Machines

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Category	Order Number	
85	1,10	0,70	15		20	W	Portable saw	9147.085.20.15	
85	1,50	1,00	15		30	FT, neg.	Aluminium	9142.085.30.15	new
136	1,50	1,00	20		24	W	Portable saw	9147.136.24.20	
140	2,40	1,40	20	2/6/32	12	W	Portable saw	9147.140.12.20-B24	new
140	1,80	1,30	20	2/6/32	24	W	Portable saw	9147.140.24.20-B18	new
140	1,80	1,30	20	2/6/32	36	W	Portable saw	9147.140.36.20	new
140	1,80	1,30	20	2/6/32	42	W	Portable saw	9147.140.42.20	new
140	1,80	1,30	20	2/6/32	42	FT, neg.	Aluminium	9142.140.42.20	new
160	1,50	1,00	20	2/6/32	12	W	Portable saw	9147.160.12.20-B15	new
160	1,50	1,00	20	2/6/32	24	W	Portable saw	9147.160.24.20-B15	new
160	1,80	1,20	20	2/6/32	24	W	Portable saw	9147.160.24.20-B18	
160	1,50	1,00	20	2/6/32	36	W	Portable saw	9147.160.36.20-B15	new
160	1,50	1,00	20	2/6/32	48	W	Portable saw	9147.160.48.20-B15	new
165	1,50	1,00	20		12	W	Portable saw	9147.165.12.20-B15	new
165	1,80	1,30	20		20	W	Portable saw	9147.165.20.20	
165	1,50	1,00	20		24	W	Portable saw	9147.165.24.20-B15	
165	2,60	1,60	30		24	W	Portable saw	9147.165.24.30	new
165	1,80	1,30	20		32	W	Portable saw	9147.165.32.20	
165	1,50	1,00	20		36	W	Portable saw	9147.165.36.20	new
165	2,60	1,60	30		36	W	Portable saw	9147.165.36.30	new
165	1,50	1,00	20		48	W	Portable saw	9147.165.48.20-B15	
165	1,80	1,30	20		48	W	Portable saw	9147.165.48.20-B18	
165	1,80	1,30	20		48	FT	Portable saw	9147.165.48.20A	
165	2,60	1,60	30		48	W	Portable saw	9147.165.48.30	new
165	2,60	1,60	30	2/7/42	52	FT, neg.	Aluminium	9142.165.52.30	new
165	1,80	1,30	20	2/6/32	56	FT, neg.	Aluminium	9142.165.56.20	new
184	1,60	1,00	20		24	W	Portable saw	9147.184.24.20-B16	new
184	1,60	1,00	20		48	W	Portable saw	9147.184.48.20-B16	new
190	1,50	1,00	30	2/7/42	18	W	Portable saw	9147.190.18.30-B15	new
190	1,50	1,00	30	2/7/42	24	W	Portable saw	9147.190.24.30-B15	new
190	1,50	1,00	30	2/7/42	48	W	Portable saw	9147.190.48.30-B15	new
190	1,50	1,00	30	2/7/42	60	W	Portable saw	9147.190.60.30	new
210	2,30	1,80	30		48	W, neg.	Mitre saw	9118.210.48.30	new
216	2,60	1,60	30		22	W	Portable saw	9147.216.22.30	new
216	1,70	1,20	30		24	W	Portable saw	9147.216.24.30	new
216	2,60	1,60	30		34	W	Portable saw	9147.216.34.30	new
216	1,70	1,20	30		48	W	Portable saw	9147.216.48.30	new
216	2,30	1,80	30		48	W, neg.	Mitre saw	9118.216.48.30-B23	
216	2,80	2,00	30		48	W, neg.	Mitre saw	9118.216.48.30-B28	
216	2,60	1,60	30		54	W	Portable saw	9147.216.54.30	new
216	2,80	2,00	30		60	W, neg.	Mitre saw	9118.216.60.30-B28	
216	2,60	1,80	30	2/7/42	64	FT, neg.	Aluminium	9142.216.64.30-B26	new
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	60	W, neg.	Mitre saw	9118.250.60.30	
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	80	W, neg.	Mitre saw	9118.250.80.30	
254	2,60	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	22	W	Portable saw	9147.254.22.30	
254	2,60	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	32	W	Portable saw	9147.254.32.30	
254	2,60	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	54	W	Portable saw	9147.254.54.30	
254	2,30	1,80	30		60	W, neg.	Mitre saw	9118.254.60.30-B23	new
305	2,30	1,80	30		72	W, neg.	Mitre saw	9118.305.72.30-B23	new

Special dimensions

for DeWalt®-Machines

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Category	Order Number
136	1,50	1,10	10		16	W	Portable saw	9147.136.16.10
136	1,50	1,10	10		24	W	Portable saw	9147.136.24.10
165	1,50	1,10	10		24	W	Portable saw	9147.165.24.10
165	2,60	1,60	16	2/6/33	24	W	Portable saw	9147.165.24.16
165	1,50	1,10	10		48	W	Portable saw	9147.165.48.10
184	1,80	1,20	20		24	W	Portable saw	9147.184.24.20-B18

for Hilti®-Machines

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Category	Order Number
160	2,00	1,20	20	2/6/32	14	W	Portable saw	9147.160.14.20
160	2,00	1,20	20	2/6/32	24	W	Portable saw	9147.160.24.20-B20
160	2,00	1,20	20	2/6/32	54	W	Portable saw	9147.160.54.20
165	2,00	1,10	20		14	W	Portable saw	9147.165.14.20
165	1,50	1,00	20		24	W	Portable saw	9147.165.24.20-B15
165	2,00	1,10	20	2/6/32	24	W	Portable saw	9147.165.24.20-B20
165	1,60	1,20	20		40	W/Fa	Dry-Cut	9156.165.40.20
165	2,00	1,10	20	2/6/32	54	W	Portable saw	9147.165.54.20
180	2,00	1,40	20		14	W	Portable saw	9147.180.14.20
180	2,00	1,40	20		24	W	Portable saw	9147.180.24.20-B20
180	2,00	1,40	20		54	W	Portable saw	9147.180.54.20-B20
190	2,20	1,40	30	2/7/42	12	W	Portable saw	9147.190.12.30
190	1,70	1,10	30	2/7/42	18	W	Portable saw	9147.190.18.30-B17
190	1,80	1,10	30	2/7/42	24	W	Portable saw	9147.190.24.30-B18
190	2,00	1,10	30	2/7/42	54	W	Portable saw	9147.190.54.30-B20
230	2,50	1,80	30	2/7/42	18	W	Portable saw	9147.230.18.30
230	2,50	1,80	30	2/7/42	24	W	Portable saw	9147.230.24.30-B25
230	2,20	1,60	30		48	W	Portable saw	9147.230.48.30

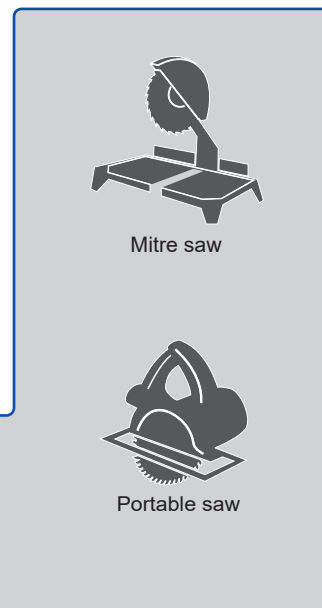
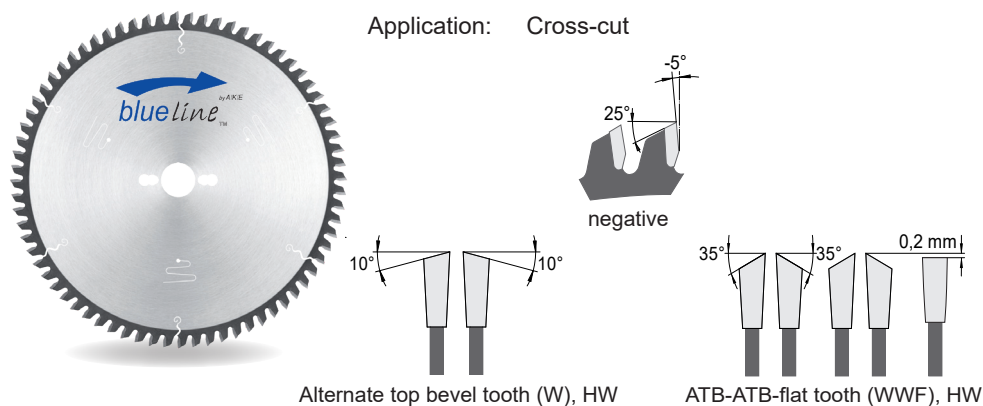
for Makita®-Machines

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Category	Order Number
136	1,50	1,00	20		16	W	Portable saw	9147.136.16.20
136	1,50	1,00	20		24	W	Portable saw	9147.136.24.20
165	1,50	1,00	20		24	W	Portable saw	9147.165.24.20-B15
165	1,50	1,00	20		48	W	Portable saw	9147.165.48.20-B15
165	1,90	1,40	20		64	W, neg.	Mitre saw	9118.165.64.20
190	2,00	1,40	30	2/7/42	24	W	Portable saw	9147.190.24.30-B20
190	2,00	1,40	20		40	W, neg.	Mitre saw	9118.190.40.20
190	2,00	1,40	30	2/7/42	40	W	Portable saw	9147.190.40.30
260	2,30	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	40	W, neg.	Mitre saw	9118.260.40.30
260	2,15	1,60	30		45	WWF, neg.	Mitre saw	9118.260.45.30
260	2,30	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	60	W, neg.	Mitre saw	9118.260.60.30-B23

for Metabo®-Machines

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Category	Order Number
315	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	48	W, neg.	Mitre saw	9118.315.48.30
315	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	84	W, neg.	Mitre saw	9118.315.84.30
315	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	96	FT, neg.	Aluminium	9142.315.96.30

Circular saw blade for mitre saws



Wood



Wood-based material



Wood-based material coated



Laminate



Plastics

D mm	B mm	b mm	d mm	NL/TK mm	Machine	Z	Tooth shape	Order Number
165	1,90	1,40	20		Makita	64	W, neg.	9118.165.64.20
190	2,00	1,40	20		Makita	40	W, neg.	9118.190.40.20
190	2,00	1,40	20			60	W, neg.	9118.190.60.20
210	2,80	2,00	30			24	W, neg.	9118.210.24.30
210	2,80	2,00	30			40	W, neg.	9118.210.40.30
210	2,30	1,80	30		Bosch	48	W, neg.	9118.210.48.30
210	2,80	2,00	30			60	W, neg.	9118.210.60.30
210	2,80	2,00	30			80	W, neg.	9118.210.80.30
216	2,80	2,00	30			24	W, neg.	9118.216.24.30
216	2,30	1,80	30		Festool	36	W, neg.	9118.216.36.30
216	2,30	1,80	30		Festool, Bosch	48	W, neg.	9118.216.48.30-B23
216	2,80	2,00	30		Bosch	48	W, neg.	9118.216.48.30-B28
216	2,30	1,80	30		Festool	60	W, neg.	9118.216.60.30-B23
216	2,80	2,00	30		Bosch	60	W, neg.	9118.216.60.30-B28
216	2,80	2,00	30			80	W, neg.	9118.216.80.30
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60		24	W, neg.	9118.250.24.30
250	3,20	2,20	20	2/7/42 + 2/9/46,5 + 2/10/60		48	W, neg.	9118.250.48.20
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60		48	W, neg.	9118.250.48.30
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	Bosch	60	W, neg.	9118.250.60.30
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	Bosch	80	W, neg.	9118.250.80.30
254	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60		24	W, neg.	9118.254.24.30
254	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60		48	W, neg.	9118.254.48.30
254	2,30	1,80	30		Bosch	60	W, neg.	9118.254.60.30-B23
254	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60		60	W, neg.	9118.254.60.30-B28
254	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60		80	W, neg.	9118.254.80.30
260	2,50	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60		24	W, neg.	9118.260.24.30
260	2,30	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	Makita	40	W, neg.	9118.260.40.30
260	2,15	1,60	30		Makita	45	WWF, neg.	9118.260.45.30
260	2,50	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60		48	W, neg.	9118.260.48.30
260	2,30	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	Makita	60	W, neg.	9118.260.60.30-B23
260	2,50	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	Festool	60	W, neg.	9118.260.60.30-B25
260	2,50	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	Festool	80	W, neg.	9118.260.80.30

Continued on next page: Type 9118, diameter 300 ►

Circular saw blade for mitre saws



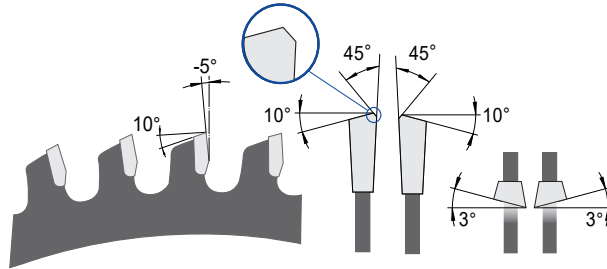
new

D mm	B mm	b mm	d mm	NL/TK mm	Machine	Z	Tooth shape	Order Number
300	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60		72	W, neg.	9118.300.72.30
300	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60		96	W, neg.	9118.300.96.30
305	2,60	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	Bosch	32	W, neg.	9118.305.32.30
305	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60		48	W, neg.	9118.305.48.30
305	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60		60	W, neg.	9118.305.60.30
305	2,30	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60		72	W, neg.	9118.305.72.30-B23
305	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60		72	W, neg.	9118.305.72.30-B28
305	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60		96	W, neg.	9118.305.96.30
315	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	Metabo	48	W, neg.	9118.315.48.30
315	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	Metabo	84	W, neg.	9118.315.84.30
350	3,20	2,20	40			72	W, neg.	9118.350.72.40

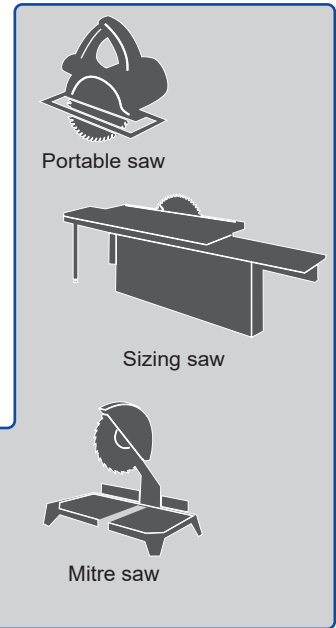
Circular saw blades for thin plastic profiles



Application: For sizing thin-walled profiles and panels, e.g. multi-skin sheets and twin-wall sheets



Alternate top bevel tooth with plexi chamfer negative hook angle and alternating axial angle (W/Fa neg., AW), HW



Thin-walled plastic profiles



Plastics

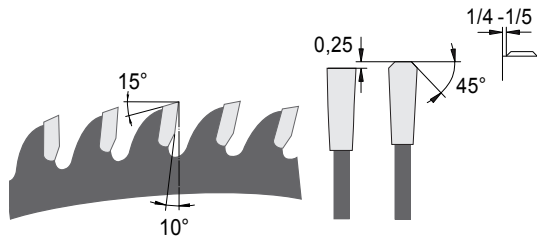
D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Order Number
160	2,40	1,60	20	2/6/32	54	W/Fa neg., AW	9618.160.54.20
190	2,40	1,60	30	2/7/42	60	W/Fa neg., AW	9618.190.60.30
216	2,80	2,00	30	2/7/42	72	W/Fa neg., AW	9618.216.72.30
250	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	84	W/Fa neg., AW	9618.250.84.30
260	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	90	W/Fa neg., AW	9618.260.90.30
300	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	96	W/Fa neg., AW	9618.300.96.30
305	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	96	W/Fa neg., AW	9618.305.96.30
350	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	108	W/Fa neg., AW	9618.350.108.30

Your benefits at a glance:

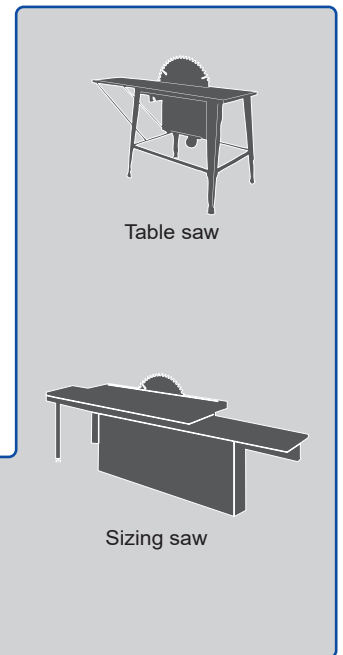
- + Plexi chamfer is especially matched to the material
- + Axis angle for less vibration & cutting pressure
- + Reduces melting
- ↳ For a particularly clean cutting result

Circular saw blade for aluminium, positive

Application: Cutting of aluminium profiles, plates, rods



Triple chip flat tooth (FT), HW



NF-Metals



Aluminium profiles



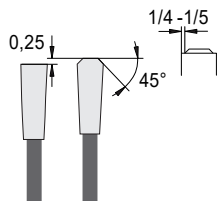
Plastics

	D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Order Number
-	200	2,80	2,20	20	2/6/32	54	FT	9140.200.54.20
	200	2,80	2,20	20	2/6/32	72	FT	9140.200.72.20
	250	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	66	FT	9140.250.66.30
	250	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	80	FT	9140.250.80.30
-	275	3,20	2,50	40	2/9/55 + 4/12/64	72	FT	9140.275.72.40
	300	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	72	FT	9140.300.72.30
	300	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	84	FT	9140.300.84.30
	300	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	96	FT	9140.300.96.30
	320	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	84	FT	9140.320.84.30
-	330	3,20	2,50	32	2/7/42 + 2/9/46,5 + 2/10/60	84	FT	9140.330.84.32
	330	3,20	2,50	32	2/7/42 + 2/9/46,5 + 2/10/60	96	FT	9140.330.96.32
	350	3,40	2,80	30	2/7/42 + 2/9/46,5 + 2/10/60	84	FT	9140.350.84.30
	350	3,40	2,80	30	2/7/42 + 2/9/46,5 + 2/10/60	90	FT	9140.350.90.30
	350	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	108	FT	9140.350.108.30

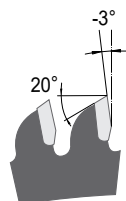
Circular saw blade for aluminium, negative



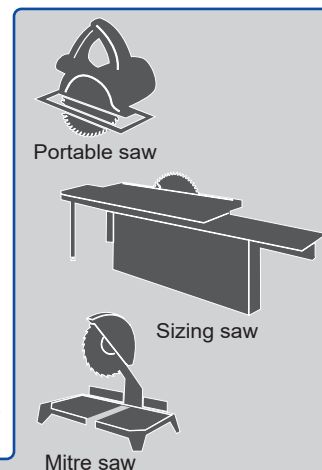
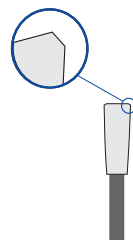
Application: Processing non-ferrous metal and plastic material for universal application with various types of material



Triple chip flat tooth (FT) neg., HW



Flat tooth with chamfer (F/Fa) neg., HW



Holz



Wood-based material



Wood-based material coated



Laminate



Facade panels



NF-Metals



Aluminium profiles



Plastics

D mm	B mm	b mm	d mm	NL/TK mm	Machine	Z	Tooth shape	Order Number
85	1,50	1,00	15		Bosch	30	FT, neg.	9142.085.30.15 new
120	1,80	1,20	20			34	FT, neg.	9142.120.34.20-B18
120	2,80	2,00	20			34	FT, neg.	9142.120.34.20-B28
136	1,50	1,00	20	2/6/32		40	FT, neg.	9142.136.40.20-B15
136	2,80	2,00	20	2/6/32		40	FT, neg.	9142.136.40.20-B28
140	1,80	1,30	20	2/6/32	Bosch	42	FT, neg.	9142.140.42.20 new
150	2,80	2,00	20	2/6/32		42	FT, neg.	9142.150.42.20
160	2,80	2,00	20	2/6/32		42	FT, neg.	9142.160.42.20
160	1,80	1,20	20	2/6/32	Festool	52	F/Fa, neg.	9142.160.52.20-B18 new
160	2,20	1,60	20	2/6/32	Festool	52	FT, neg.	9142.160.52.20-B22
160	2,80	2,00	20	2/6/32		56	FT, neg.	9142.160.56.20
162	1,80	1,20	20	2/6/32		52	FT, neg.	9142.162.52.20
165	1,50	1,00	20	2/6/32		42	FT, neg.	9142.165.42.20
165	2,60	1,60	30	2/7/42	Bosch	52	FT, neg.	9142.165.52.30 new
165	1,50	1,00	20	2/6/32		54	FT, neg.	9142.165.54.20
165	1,80	1,30	20	2/6/32	Bosch	56	FT, neg.	9142.165.56.20 new
168	1,80	1,20	20			54	FT, neg.	9142.168.54.20
180	2,80	2,00	20	2/6/32		48	FT, neg.	9142.180.48.20
180	2,80	2,00	30	2/7/42		48	FT, neg.	9142.180.48.30
184	1,80	1,20	20			54	FT, neg.	9142.184.54.20
185	2,40	1,40	20			54	FT, neg.	9142.185.54.20
190	2,80	2,00	20	2/6/32		54	FT, neg.	9142.190.54.20
190	2,80	2,00	30	2/7/42		54	FT, neg.	9142.190.54.30
190	2,60	2,00	FastFix		Festool	58	FT, neg.	9142.190.58.FF
190	2,80	2,20	30	2/7/42		68	FT, neg.	9142.190.68.30
200	2,80	2,00	30	2/7/42		54	FT, neg.	9142.200.54.30
210	2,80	2,00	30	2/7/42		54	FT, neg.	9142.210.54.30
210	2,40	1,80	30	2/7/42	Festool	72	FT, neg.	9142.210.72.30

Continued on next page: Type 9142, diameter 216 ▶

Circular saw blade for aluminium, negative



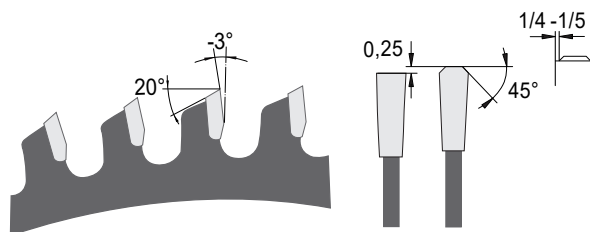
D mm	B mm	b mm	d mm	NL/TK mm	Machine	Z	Tooth shape	Order Number
216	2,80	2,00	30	2/7/42		48	FT, neg.	9142.216.48.30
216	2,80	2,00	30	2/7/42		60	FT, neg.	9142.216.60.30
new 216	2,30	1,80	30	2/7/42	Festool	64	FT, neg.	9142.216.64.30-B23
new 216	2,60	1,80	30	2/7/42	Bosch	64	FT, neg.	9142.216.64.30-B26
216	2,80	2,00	30	2/7/42		80	FT, neg.	9142.216.80.30
220	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60		54	FT, neg.	9142.220.54.30
225	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60		60	FT, neg.	9142.225.60.30
225	2,50	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	Mafell	68	FT, neg.	9142.225.68.30-B25
225	2,60	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	Festool	68	FT, neg.	9142.225.68.30-B26
230	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60		64	FT, neg.	9142.230.64.30
230	2,50	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	Festool	76	FT, neg.	9142.230.76.30
235	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60		64	FT, neg.	9142.235.64.30
237	2,50	1,80	30			64	FT, neg.	9142.237.64.30
240	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60		64	FT, neg.	9142.240.64.30
250	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60		54	FT, neg.	9142.250.54.30
250	2,80	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60		80	FT, neg.	9142.250.80.30-B28
250	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60		80	FT, neg.	9142.250.80.30-B32
new 254	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	Festool	80	FT, neg.	9142.254.80.30-B24
254	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60		80	FT, neg.	9142.254.80.30-B32
260	2,50	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60		64	FT, neg.	9142.260.64.30-B25
260	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60		64	FT, neg.	9142.260.64.30-B32
260	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	Festool	68	FT, neg.	9142.260.68.30
260	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60		80	FT, neg.	9142.260.80.30
270	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60		80	FT, neg.	9142.270.80.30
275	3,20	2,50	40	2/9/55 + 4/12/64		88	FT, neg.	9142.275.88.40
280	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60		80	FT, neg.	9142.280.80.30
300	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60		72	FT, neg.	9142.300.72.30
300	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60		96	FT, neg.	9142.300.96.30
305	2,80	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60		80	FT, neg.	9142.305.80.30-B28
305	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60		80	FT, neg.	9142.305.80.30-B32
315	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	Metabo	96	FT, neg.	9142.315.96.30
330	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60		84	FT, neg.	9142.330.84.30
330	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60		102	FT, neg.	9142.330.102.30
350	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60		84	FT, neg.	9142.350.84.30
350	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60		108	FT, neg.	9142.350.108.30

Circular saw blade for sandwich material

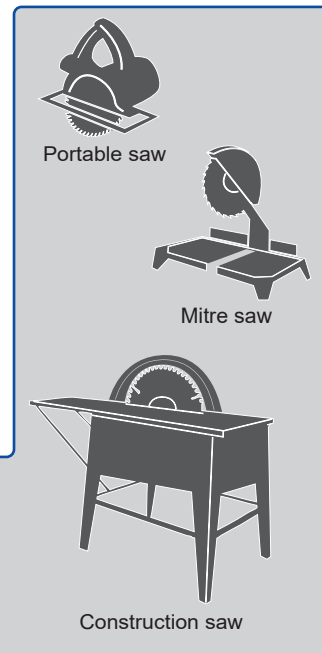


Application: Processing of sandwich material

Design: With special carbide



Triple chip flat tooth (FT) negative, HW



Metal



Sheet Metal



NF-Metals



Aluminium profiles



Sandwich elements

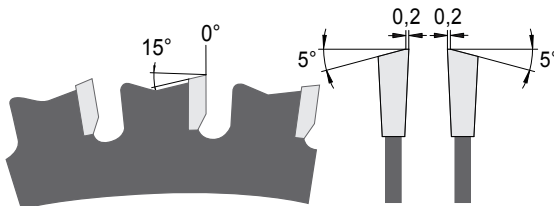
D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Order Number
136	1,50	1,00	20		36	FT, neg.	9154.136.36.20
150	2,00	1,60	20		42	FT, neg.	9154.150.42.20
160	2,00	1,60	20	2/6/32	42	FT, neg.	9154.160.42.20
165	2,00	1,60	20		42	FT, neg.	9154.165.42.20
180	2,00	1,60	30		54	FT, neg.	9154.180.54.30
190	2,00	1,60	20	2/6/32	54	FT, neg.	9154.190.54.20
190	2,00	1,60	30	2/6/32	54	FT, neg.	9154.190.54.30
200	2,00	1,60	30		54	FT, neg.	9154.200.54.30
210	2,00	1,60	30	2/7/42	54	FT, neg.	9154.210.54.30
216	2,00	1,60	20	2/7/42	60	FT, neg.	9154.216.60.20
225	2,00	1,60	30	2/7/42	60	FT, neg.	9154.225.60.30
230	2,00	1,60	30	2/7/42	60	FT, neg.	9154.230.60.30
235	2,00	1,60	30	2/7/42	60	FT, neg.	9154.235.60.30
240	2,00	1,60	30		60	FT, neg.	9154.240.60.30
250	2,00	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	80	FT, neg.	9154.250.80.30
270	2,20	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	84	FT, neg.	9154.270.84.30
280	2,20	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	84	FT, neg.	9154.280.84.30
300	2,20	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	96	FT, neg.	9154.300.96.30
305	2,20	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	96	FT, neg.	9154.305.96.30
350	2,20	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	96	FT, neg.	9154.350.96.30
355	2,20	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	96	FT, neg.	9154.355.96.30
450	3,40	3,00	30	2/7/42 + 2/9/46,5 + 2/10/60	120	FT, neg.	9154.450.120.30

Note the maximum speed - see table on page 45

Dry-Cut circular saw blade



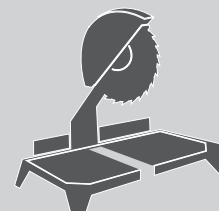
Application: Cuts in metal-based material with low speed



Alternate top bevel tooth with chamfer (W/Fa), HW



Portable saw



Dry-Cutter for dry cuts without lubrication



Metall



Sheet metal



NF-Metals



Aluminium profiles



Sandwich elements

D mm	B mm	b mm	d mm	NL/TK mm	Machine	Z	Tooth shape	Order Number
120	1,80	1,20	20			30	W/Fa	9156.120.30.20
136	1,50	1,20	20			30	W/Fa	9156.136.30.20
150	2,00	1,60	20	2/6/32		30	W/Fa	9156.150.30.20
160	2,00	1,60	20	2/6/32		30	W/Fa	9156.160.30.20
162	1,80	1,20	20	2/6/32		30	W/Fa	9156.162.30.20
165	1,50	1,20	20			30	W/Fa	9156.165.30.20
165	1,60	1,20	20		Hilti	40	W/Fa	9156.165.40.20
168	2,00	1,60	20			30	W/Fa	9156.168.30.20
180	2,00	1,60	30	2/7/42		34	W/Fa	9156.180.34.30
185	2,00	1,60	20			34	W/Fa	9156.185.34.20
190	2,00	1,60	30	2/7/42		38	W/Fa	9156.190.38.30
190	2,00	1,60	30	2/7/42		48	W/Fa	9156.190.48.30
200	2,00	1,60	30	2/7/42		40	W/Fa	9156.200.40.30
210	2,00	1,60	30	2/7/42		40	W/Fa	9156.210.40.30
216	2,00	1,60	30	2/7/42		40	W/Fa	9156.216.40.30
216	2,00	1,60	30	2/7/42		54	W/Fa	9156.216.54.30
220	2,00	1,60	30	2/7/42		54	W/Fa	9156.220.54.30
225	2,00	1,60	30	2/7/42		54	W/Fa	9156.225.54.30
230	2,00	1,60	25,4			44	W/Fa	9156.230.44.25
230	2,00	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60		44	W/Fa	9156.230.44.30
235	2,00	1,60	30	2/7/42		44	W/Fa	9156.235.44.30
237	2,00	1,60	30			44	W/Fa	9156.237.44.30
240	2,20	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60		44	W/Fa	9156.240.44.30
250	2,20	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60		48	W/Fa	9156.250.48.30
250	2,20	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60		60	W/Fa	9156.250.60.30
255	2,20	1,80	25,4			48	W/Fa	9156.255.48.25
255	2,20	1,80	25,4			60	W/Fa	9156.255.60.25
260	2,50	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	Festool	64	W/Fa	9156.260.64.30
270	2,20	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60		72	W/Fa	9156.270.72.30
280	2,20	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60		72	W/Fa	9156.280.72.30

Note the maximum speed - see table on page 45

Continued on next page: Type 9156, diameter 305 ▶

Dry-Cut circular saw blade

D mm	B mm	b mm	d mm	NL/TK mm	Machine	Z	Tooth shape	Order Number
305	2,20	1,80	25,4	2/7/42 + 2/9/46,5 + 2/10/60	Jepson	60	W/Fa	9156.305.60.25
305	2,20	1,80	30			60	W/Fa	9156.305.60.30
305	2,20	1,80	25,4		Jepson	80	W/Fa	9156.305.80.25
305	2,20	1,80	30			80	W/Fa	9156.305.80.30
320	2,20	1,80	25,4	2/7/42 + 2/9/46,5 + 2/10/60	Jepson	84	W/Fa	9156.320.84.25
330	2,60	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	Mafell	54	W/Fa	9156.330.54.30
330	2,60	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60		90	W/Fa	9156.330.90.30
350	2,40	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60		80	W/Fa	9156.350.80.30
355	2,40	2,00	25,4			72	W/Fa	9156.355.72.25
355	2,40	2,00	25,4			90	W/Fa	9156.355.90.25
400	3,00	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60		84	W/Fa	9156.400.84.30
450	3,40	3,00	30	2/7/42 + 2/9/46,5 + 2/10/60	Mafell	86	W/Fa	9156.450.86.30

Note the maximum speed - see table below

Type 9154 and 9156 - n max depending on material

Up to D mm	n max when used in	
	Steel / sheet	Wood, wood-based materials, plastics and non-ferrous metals
120	3.600	16.000
130	3.000	14.800
140	3.000	13.700
150	3.000	12.800
160	2.800	12.000
170	2.600	11.300
180	2.500	10.700
190	2.400	9.600
200	2.200	9.600

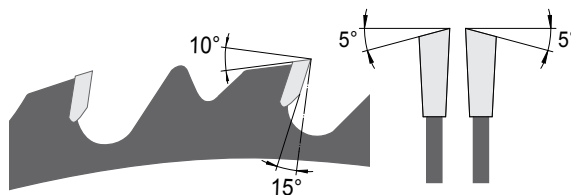
Up to D mm	n max when used in	
	Steel / sheet	Wood, wood-based materials, plastics and non-ferrous metals
216	2.100	8.700
220	2.000	8.700
230	2.000	7.700
250	1.800	7.700
305	1.500	6.300
355	1.500	5.400
400	1.200	4.800
450	1.000	4.300

Sizing circular saw blade

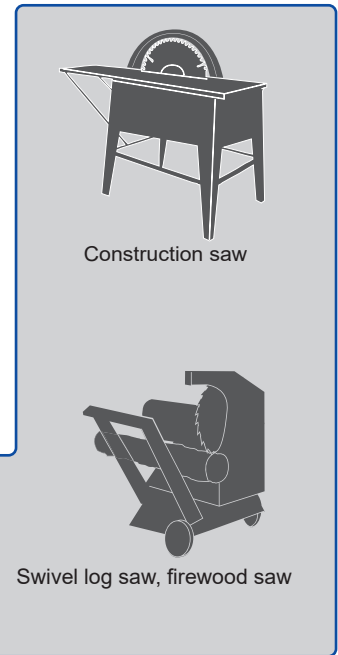


Application: Universal application on swivel log saws and construction saws

Design: Tough carbide, rigid tooth back on the saw body



Alternate top bevel tooth (W), HW



Construction saw

Swivel log saw, firewood saw



Wood



Wood-based material



Heraklit panel



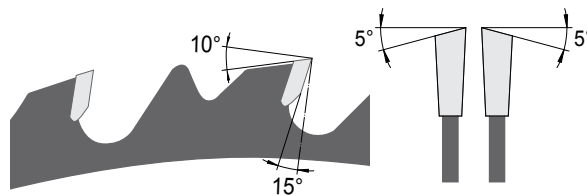
Shuttering material

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Order Number
300	3,40	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	24	W, SDB	9149.300.24.30
315	3,40	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	24	W, SDB	9149.315.24.30
350	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	24	W, SDB	9149.350.24.30
400	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	28	W, SDB	9149.400.28.30
400	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	36	W, SDB	9149.400.36.30
450	4,00	2,80	30	2/7/42 + 2/9/46,5 + 2/10/60	32	W, SDB	9149.450.32.30
500	4,00	2,80	30	2/7/42 + 2/9/46,5 + 2/10/60	36	W, SDB	9149.500.36.30
550	4,00	2,80	30	2/7/42 + 2/9/46,5 + 2/10/60	48	W, SDB	9149.550.48.30
600	4,00	2,80	30	2/10/60 + 2/12/72	40	W, SDB	9149.600.40.30
600	4,00	2,80	30	2/10/60 + 2/12/72	54	W, SDB	9149.600.54.30
650	4,40	3,20	30	2/10/60 + 2/12/72	54	W, SDB	9149.650.54.30
700	4,40	3,20	30	2/10/60 + 2/12/72	46	W, SDB	9149.700.46.30
700	4,40	3,20	30	2/10/60 + 2/12/72	60	W, SDB	9149.700.60.30

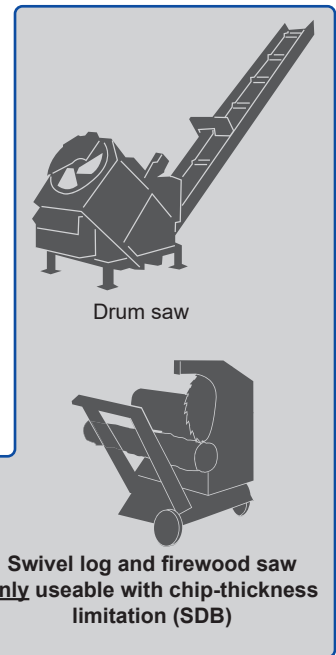
Special dimensions for drum saws



Application: For use on drum saws
 Design: Tough carbide, rigid tooth back on the saw body



Alternate top bevel tooth (W), HW



Drum saw

Swivel log and firewood saw only useable with chip-thickness limitation (SDB)



Wood

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Order Number
700	6,00	4,50	30	2/10/60 + 2/12/72	42	W	9149B.700.42.30A
700	6,00	4,50	30	2/10/60 + 2/12/72	42	W, SDB	9149B.700.42.30B
750	6,80	5,00	30	2/10/60 + 2/12/72	60	W	9149B.750.60.30A
750	6,80	5,00	30	2/10/60 + 2/12/72	60	W, SDB	9149B.750.60.30B

Your benefits at a glance:

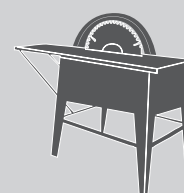
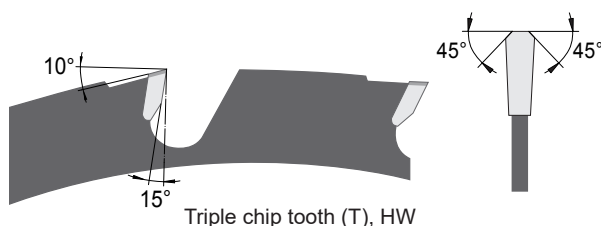
- + Extra strong design for drum saws
- + Very rigid saw body compensates the high stress due to revolver loading
- + Chip thickness limited design also suitable for application on swivel log saws and fire wood saws

Construction saw blade



Application: With difficult material and hardest demand in construction industry

Design: Tough carbide, rigid tooth back on the saw body



Construction saw



Swivel log saw, firewood saw



Wood



Wood-based material



Wood with inclusions



Laminate



Fiber cement board



Plasterboard



Heraklit panel



Aerated concrete



Shuttering material

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Order Number
new 160	2,60	1,60	20	2/6/32	12	T	9150.160.12.20
160	2,60	1,60	30	2/7/42	12	T	9150.160.12.30
190	2,80	1,80	30	2/7/42	14	T	9150.190.14.30
210	2,80	1,80	30	2/7/42	14	T	9150.210.14.30
235	3,00	2,00	30	2/7/42	16	T	9150.235.16.30
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	20	T	9150.250.20.30
300	3,40	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	20	T	9150.300.20.30
315	3,40	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	20	T	9150.315.20.30
350	3,60	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	12	T	9150.350.12.30
350	3,60	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	24	T	9150.350.24.30
400	3,60	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	28	T	9150.400.28.30
450	4,00	2,80	30	2/7/42 + 2/9/46,5 + 2/10/60	14	T	9150.450.14.30
450	3,80	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	32	T	9150.450.32.30
500	4,40	2,80	30	2/7/42 + 2/9/46,5 + 2/10/60	36	T	9150.500.36.30
600	4,40	2,80	30	2/10/60 + 2/12/72	40	T	9150.600.40.30
700	4,40	3,20	30	2/10/60 + 2/12/72	46	T	9150.700.46.30

blue line circular saw blades

new



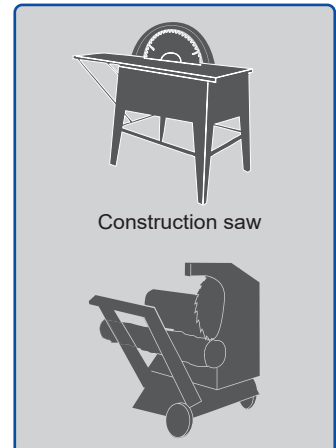
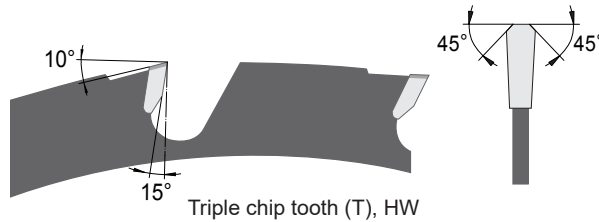
Suitable for rigid foam insulation boards

[9150B]

Construction saw blade, with aerated saw bodies



Application: For toughest demands in construction
 Design: Tough carbide, rigid tooth back on the saw body



Wood	Wood-based material	Wood with inclusions	Laminate	Fiber cement board	Plasterboard	Heraklit panel	Hard foam board	Aerated concrete	Shuttering material

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Order number
400	3,60	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	28	T	9150B.400.28.30 new
450	3,80	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	32	T	9150B.450.32.30 new
500	4,40	2,80	30	2/7/42 + 2/9/46,5 + 2/10/60	36	T	9150B.500.36.30 new

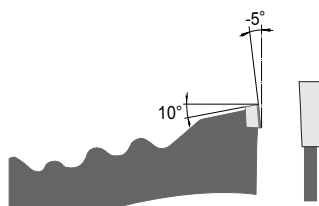
Your benefits at a glance:

- ⊕ Specific ventilation elements ensure efficient cooling
- ⊕ Therefore clearly reduced melting behaviour and adhesion of rigid foam insulation boards.
- ⊕ Nevertheless suitable for all types of material analogous to type 9150: no tool change necessary.

Diamond saw blade (DP)



Application: **Low number of teeth:**
 Longitudinal cuts and cross-cuts in materials which are difficult to machine.
For rough cutting and little formation of dust.



Flat tooth (F) negative, DP



Portable saw



Mitre saw

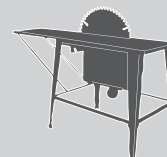
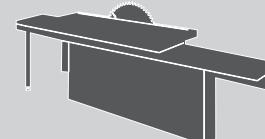


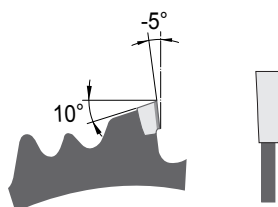
Table saw



Sizing saw



Application: **Higher number of teeth:**
 Longitudinal cuts and cross-cuts in materials which are difficult to machine.
Moreover, a far better cutting quality can be achieved. These tools are therefore particularly suitable for application in solid wood as well as wood-based material.



Flat tooth (F) negative, DP



Wood



Wood-based material



Laminate



Fiber cement board



Facade panels



Plasterboard



Heraklit panel

Our optimized flat tooth geometry with negative hook angle and thin kerf achieves a comparatively high cutting quality despite the low number of teeth.

Your benefits at a glance:

- + Much longer tool life
- + Attractive price basis
- + Very low costs per cut
- + Optimized flat tooth geometry
- + High-quality industrial diamond cutting material
- + Thin-kerf version (kerf 1,80mm) particularly suitable for cordless machines

Diamond saw blade (DP)



D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Order Number	
120	2,40	1,60	20		4	F, SDB, neg.	7118.120.04.20	new
120	2,40	1,60	20		8	F, SDB, neg.	7118.120.08.20	new
136	2,40	1,60	20		4	F, SDB, neg.	7118.136.04.20	new
136	2,40	1,60	20		8	F, SDB, neg.	7118.136.08.20	new
160	1,80	1,20	20		4	F, SDB, neg.	7118.160.04.20-B18	new
160	2,40	1,60	20		4	F, SDB, neg.	7118.160.04.20-B24	
160	1,80	1,20	30		4	F, SDB, neg.	7118.160.04.30-B18	new
160	2,40	1,60	30		4	F, SDB, neg.	7118.160.04.30-B24	new
160	2,40	1,60	20		8	F, SDB, neg.	7118.160.08.20	
160	2,40	1,60	30		8	F, SDB, neg.	7118.160.08.30	new
160	2,40	1,60	20		12	F, SDB, neg.	7118.160.12.20	
160	2,40	1,60	30		12	F, SDB, neg.	7118.160.12.30	new
160	2,40	1,60	20		16	F, SDB, neg.	7118.160.16.20	
160	2,40	1,60	30		16	F, SDB, neg.	7118.160.16.30	new
160	2,40	1,60	20		24	F, SDB, neg.	7118.160.24.20	
160	2,40	1,60	30		24	F, SDB, neg.	7118.160.24.30	new
165	2,40	1,60	20		4	F, SDB, neg.	7118.165.04.20	
165	2,40	1,60	20		8	F, SDB, neg.	7118.165.08.20	
185	2,40	1,60	15,87	1/4/39,87	4	F, SDB, neg.	7118.185.04.15	-
185	2,40	1,60	15,87	1/4/39,87	8	F, SDB, neg.	7118.185.08.15	
190	2,40	1,60	20		4	F, SDB, neg.	7118.190.04.20	
190	2,40	1,60	30		4	F, SDB, neg.	7118.190.04.30	new
190	2,40	1,60	20		8	F, SDB, neg.	7118.190.08.20	
190	2,40	1,60	30		8	F, SDB, neg.	7118.190.08.30	new
190	2,40	1,60	20		12	F, SDB, neg.	7118.190.12.20	
190	2,40	1,60	30		12	F, SDB, neg.	7118.190.12.30	new
190	2,40	1,60	20		16	F, SDB, neg.	7118.190.16.20	
190	2,40	1,60	30		16	F, SDB, neg.	7118.190.16.30	new
190	2,40	1,60	20		24	F, SDB, neg.	7118.190.24.20	
190	2,40	1,60	30		24	F, SDB, neg.	7118.190.24.30	new
200	2,40	1,60	30		4	F, SDB, neg.	7118.200.04.30	
200	2,40	1,60	30		8	F, SDB, neg.	7118.200.08.30	
210	2,40	1,60	30		6	F, SDB, neg.	7118.210.06.30	
210	2,40	1,60	30		12	F, SDB, neg.	7118.210.12.30	
216	2,40	1,60	30		8	F, SDB, neg.	7118.216.08.30	
216	2,40	1,60	30		12	F, SDB, neg.	7118.216.12.30	
216	2,40	1,60	30		16	F, SDB, neg.	7118.216.16.30	
216	2,40	1,60	30		24	F, SDB, neg.	7118.216.24.30	
225	2,40	1,60	30		6	F, SDB, neg.	7118.225.06.30	
225	2,40	1,60	30		12	F, SDB, neg.	7118.225.12.30	
230	2,40	1,60	20		6	F, SDB, neg.	7118.230.06.20	
230	2,40	1,60	30		6	F, SDB, neg.	7118.230.06.30	new
230	2,40	1,60	20		12	F, SDB, neg.	7118.230.12.20	
230	2,40	1,60	30		12	F, SDB, neg.	7118.230.12.30	new
235	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	6	F, SDB, neg.	7118.235.06.30	
235	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	12	F, SDB, neg.	7118.235.12.30	

Continued on next page: Type 7118, diameter 250 ►

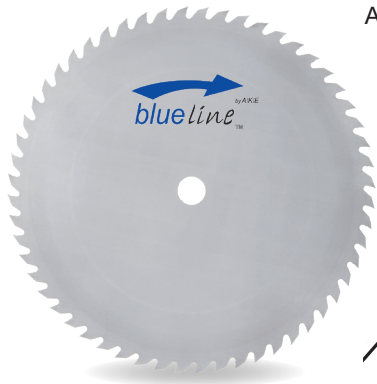
Diamond saw blade (DP)



D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Order Number
250	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	6	F, SDB, neg.	7118.250.06.30
250	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	12	F, SDB, neg.	7118.250.12.30
250	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	16	F, SDB, neg.	7118.250.16.30
250	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	24	F, SDB, neg.	7118.250.24.30
250	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	32	F, SDB, neg.	7118.250.32.30
260	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	6	F, SDB, neg.	7118.260.06.30
260	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	12	F, SDB, neg.	7118.260.12.30
260	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	16	F, SDB, neg.	7118.260.16.30
260	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	24	F, SDB, neg.	7118.260.24.30
300	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	8	F, SDB, neg.	7118.300.08.30
300	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	12	F, SDB, neg.	7118.300.12.30
300	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	20	F, SDB, neg.	7118.300.20.30
300	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	28	F, SDB, neg.	7118.300.28.30
300	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	36	F, SDB, neg.	7118.300.36.30

-

CS-steel circular saw blade, KV-A peg tooth



Application: longitudinal cut, cross-cut



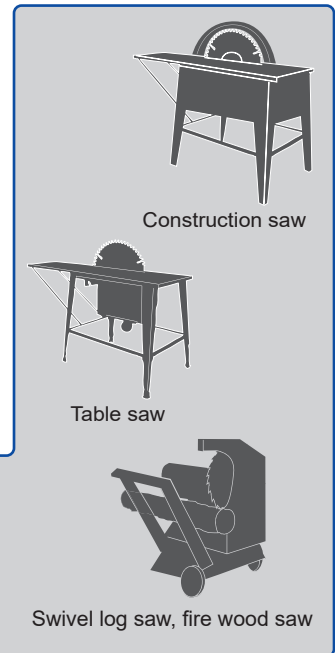
KV-A peg tooth, Chromium-Steel (CS)



Wood



Wood-based material



D mm	b mm	d mm	NL	Z	Tooth shape	Order Number
250	1,60	30		56	KV-A	9151.250.56.30
300	1,60	30		56	KV-A	9151.300.56.30
315	1,80	30		56	KV-A	9151.315.56.30
350	1,80	30		56	KV-A	9151.350.56.30
400	2,00	30	2/7/42	56	KV-A	9151.400.56.30
450	2,20	30	2/7/42	56	KV-A	9151.450.56.30
500	2,50	30		56	KV-A	9151.500.56.30
550	2,50	30		56	KV-A	9151.550.56.30
600	2,80	30		56	KV-A	9151.600.56.30
650	3,20	30		56	KV-A	9151.650.56.30
700	3,20	30		56	KV-A	9151.700.56.30

new

Your benefits at a glance:

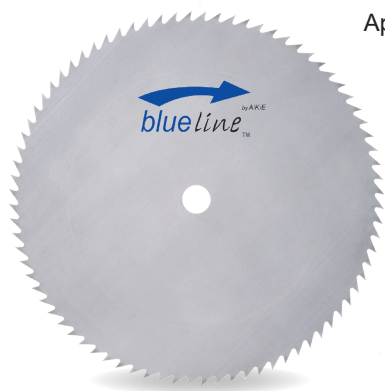
Differentiation to carbide-tipped tools:

- + Comparatively insensitive cutting material, but shorter service life
- + Easy re-sharpening possible
- + High number of sharpening cycles

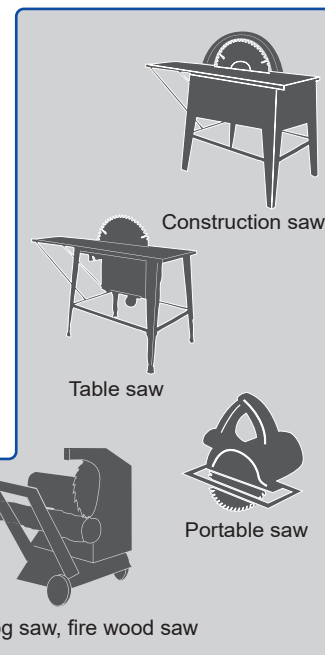
CS-circular saw blade, NV-B pointed tooth



Application: longitudinal cut, cross-cut



NV-B pointed tooth, Chromium-Steel (CS)



Wood



Wood-based material

Swivel log saw, fire wood saw

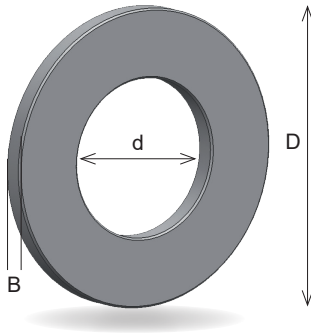
	D mm	b mm	d mm	NL	Z	Tooth shape	Order Number
new	140	1,20	20	2/6/32	100	NV-B	9152.140.100.20
new	150	1,20	16		100	NV-B	9152.150.100.16
new	150	1,20	20	2/6/32	100	NV-B	9152.150.100.20
new	160	1,20	16		100	NV-B	9152.160.100.16
new	160	1,20	20	2/6/32	100	NV-B	9152.160.100.20
new	180	1,40	20	2/6/32	100	NV-B	9152.180.100.20
new	184	1,40	16		100	NV-B	9152.184.100.16
new	190	1,40	16		100	NV-B	9152.190.100.16
new	190	1,40	20	2/6/32	100	NV-B	9152.190.100.20
new	190	1,40	30	2/7/42	100	NV-B	9152.190.100.30
	300	1,60	30		80	NV-B	9152.300.80.30
new	315	1,80	30		80	NV-B	9152.315.80.30
	350	1,80	30	2/7/42	80	NV-B	9152.350.80.30
	400	2,00	30		80	NV-B	9152.400.80.30
	450	2,20	30	2/7/42	80	NV-B	9152.450.80.30
	500	2,50	30		80	NV-B	9152.500.80.30
	600	2,80	30		80	NV-B	9152.600.80.30
	700	3,20	30		80	NV-B	9152.700.80.30

Your benefits at a glance:

Differentiation to carbide-tipped tools:

- + Comparatively insensitive cutting material, but shorter service life
- + Easy re-sharpening possible
- + High number of sharpening cycles

Reducing rings for circular saw blades



Reduction of the saw blade bore. The reducing ring has to be wide enough to avoid the ring from moving into the flange gap. When using a reducing ring the saw blade still has to be tensioned sufficiently by the flange.

D mm	d mm	B mm	Order number
16	12,7	1,60	0591.016.07
16	13	1,60	0591.016.13
20	12,7	1,60	0591.020.07
20	15,875	1,60	0591.020.87
20	16	1,60	0591.020.16
20	18	1,60	0591.020.18
25	15,875	2,00	0591.025.87
25	16	2,00	0591.025.16
25	20	2,00	0591.025.20
25	22,225	2,00	0591.025.22
30	15	2,00	0591.030.15
30	15	2,20	0592.030.15
30	15,875	2,00	0591.030.87
30	15,875	2,20	0592.030.87
30	16	2,00	0591.030.16
30	16	2,20	0592.030.16
30	18	2,00	0591.030.18
30	18	2,20	0592.030.18
30	20	1,60	0590.030.20
30	20	2,00	0591.030.20
30	20	2,20	0592.030.20
30	22	2,00	0591.030.22
30	22	2,40	0592.030.22
30	25	2,00	0591.030.25
30	25	2,20	0592.030.25
30	25,4	2,00	0591.030.54
30	25,4	2,20	0592.030.54
30	25,4	2,80	0593.030.54
32	20	2,00	0591.032.20
32	20	2,20	0592.032.20
32	25	2,00	0591.032.25
32	25	2,20	0592.032.25
32	30	2,00	0591.032.30
32	30	2,20	0592.032.30
40	30	1,60	0591.040.30
40	30	2,00	0592.040.30
40	32	1,60	0591.040.32
40	32	2,00	0592.040.32
40	35	1,60	0591.040.35
40	35	2,00	0592.040.35

AKE Multi-Clean - universal tool cleaner



**MULTI-CLEAN
TOOL CLEANER**

Application: Our Multi-Clean tool cleaner is a very efficient universal cleaning agent for soiled tools. It removes resin and severe soiling from circular saw blades, cutters and drills, cleaning everything quickly and residue-free.

No harmful ingredients
Biodegradable
Cleans quickly and residue-free

Article	Order Number
1 Liter spray	8888.000.04
5 Liters canister	8888.000.05
10 Liters canister	8888.000.06

Your benefits at a glance:

- + Increase the tool life
- + Reduce power consumption of the machine
- + Achieve a better cutting result
- ↳ We therefore recommend to clean the tools regularly

Machine overview

Machine	D mm	d mm
AEG		
HK 125	120	20
HK 125 A, HK 125 B, HK 125 H	125	20
TKS 42, PC 300	132	20
HK 40, TK 40, TKS 42	140	20
HK 86, HK 707	143	19
HK 45, HK 717, HK 727	150	19
AHK 52, HK 45 A, HK 46, HK 46 S, HK 46 N, HKS 46, HKS 46 S, HKS 46 N, HK 50, HK 52, HKS 52, HK 737	150	20
HK 55, HK 55 A, HK 55 B, HKS 55, HK 160 A, HK 160 B, KS 55 S, KS 55 SE	160	20
HKS 64 A, HK 65, HK 65 A, HKS 65, HKS 65 A, HK 66, HKE 66, HKS 66, HKSE 66, HK 190, K 66, K 66 E, K 66 S, K 66 SE, KS 65, KS 66 S	190	30
HK 200	200	25
HK 201	200	30
HK 75, HK 75 A, HKS 75	210	30
HKS 35, HKS 85	230	30
HK 240	240	30
MK 65	280	30
Alko		
Basic 205 GK	205	18
Pro 250 GK	250	20
Basic, HS 3, HS 4, Hobby, Holzmeister H, Holzmeister S, Holzmeister NHS, Pro-X	315	30
W 450, W 500	450	30
W 50 Profi, W 450, W 500	500	30
RM 60, W 60	600	30
RM 70, RZ 70, TWM 70, TWZ 700, W 70	700	30
Alpha-Tools		
KS 250	205	18
Atika		
Toptronic	250	30
ATK 315 H, BTA 90, HAT 315	315	30
ABH 400, ABK 400, BTH 400, BTK 400	400	30
ABH 450, ABK 450, ATU 450, BTH 450, BTK 450, BTU 450, BWK 450	450	30
ABH 500, ABK 500, BTH 500, BTK 500, BTU 500, BWK 500	500	30
Avola		
LH 315, TZV 315, TVZ 315 W	315	30
TZH 350, TZH 350 W	350	30
ZB 400, ZBV 400	400	30
IC 450, ZB 450, ZBV 450, Variant	450	30
ZB 500, ZBV 500	500	30
BWS 550	550	30
KWK 600, RK 600	600	30
BWS 700, BWTS 700, KWK 700	700	30

Machine	D mm	d mm
BEPo		
UFS 115 S Twist, UFS 18V Li Twist	115	25,4
FFS 150 S, FFS 151 S, FFS 151 SE	150	25,4
FFS 171 SE	170	25,4
Black & Decker		
D 984, D 985, DN 55, DN 56, DN 254, DN 984, DN 985	125	12,75
KC 1440 SK	136	10
BD 227, BD 228, BD 846, CD 600, DN 227, DN 227 H, KS 40, KS 227, KS 840, KS 846, P 3501	140	12,75
P 88-09 (Akku, 12 V)	150	20
BD 228, BD 228 CK, BD 228 L, DN 57, DN 228, SR 352, SR 352 E, P 3601	156	12,75
BD 855, GKS 54 CE, KS 55, KS 855, KS 855 N, M 336, M 975, M 976, U 336, U 975, U 976	160	16
BD 229, BD 865, BD 865 E, DN 59, DN 229, DN 820, GD 60, HD 100, HD 1000, HD 1200 P, HD 2062, KS 65 K, KS 865, KS 865 E, KS 865 KN, SEC 718, SR 300, SR 362 E, P 37-03, P 37-05	180	16
HD 1200	180	20
BD 365	190	30
M 338, U 338	200	16
BD 88, BD 800, DN 800, DN 810, HD 2075 S HD 20755, KS 800, KS 805, KS 810, KS 810 A, P 38-02, PS 174, SEC 818, SR 700	210	30
HD 2086 S, P 39-02, SEC 918	230	30
Bosch		
GKS 12V-26	85	15
GUF 4-22 A, PSF 22 (Shadow gap saw)	105	20
PKS 38, PKS 40, PKS 40 S, S 43	130	16
GKM 18 V-LI	136	20
1551, 1559, GKT18V-52GC	140	20
GKS 12 V, GKS 46, PKS 46, PKS 416, PKS 48, S 1, S 33, PKS 18 Li	150	16
GKS 24 V, GKS 54, GKS 54 C, GKS 54 CE, GKS 54 E, GKS 59, KS 550, PKS 54, PKS 54 CE	160	16
GKS 18V-57/LI G, GKS 36 V-LI, GKS 55+ G, GKS 55+ GCE, GKT 55 GCE	165	20
1552, 1556, 1563, GKS 55	170	30
0550, 1550, 1553, 1557, 1560	180	30
P 300, PKS 65	190	16
GKS 65, GKS 190, GKS 66, GKS 66 CE, GKS 68 B, GKS 68 BC, GKS 68 CE, P 30, PKS 66, PKS 66 CE, 0051, 1553, 1564, GKS 18V-68	190	30
0551, 1561	200	30
1554, 1558, 1565, 1588, GKS 72 S	210	30
GCM 800 SJ, GCM 8 SJL + GTA 2600, GCM 8 SJL, GCM 8 SDE, GCM 18V, GTS 635-216, GTS 18V-216	216	30
0052, 0552, 1562, 1566, 1662, GKS 85 S	230	30
GKS 85	235	30
1555	240	30
GCM 10, GCM 10 S, GCM 10 SD, GTS 10	250	30
GTS 10 J/GDJ, GTS 10 XC, GCM 350-254	254	30
GCD 12 JL	305	25,4
GCM 12, GTM 12 JL	305	30
GCO 20-14	355	25,4

Machine overview

Machine	D mm	d mm
Casals		
SC 650	150	20
VSC 65	200	30
HKS 2000	210	30
SC 320	230	30
TR 300 E	300	30
DeWalt		
DW 935 K, DW 936 K	136	10
DCS373NT (XJ)	140	20
DW 351	150	20
DW 007 K, DW 007 KH	165	10
DCS520NT(XJ), DCS391NT(XJ), DWE550(QS), DWS520KT(QS/R), DC 390 KA, DC 390 KA/3, DC 390 KB, DCS520T2	165	20
DCS570NT(XJ), DWE560 (QS), DW 62, DCS365(M2/N), DCS570P2, DCS572NT	184	16
DCS570P2	184	30
DCS575NT(XJ), DCS576NT(XJ), DWE575K (QS), DWE576K (QS), DW 365, DCS575T2, DCS578NT, DCS57NT, DCS573NT	190	30
DCS7485(N/XJ/T2), DWE7485	210	30
DCS777(N/XJ), DWS771(QS) DW712(QS), DWS773(QS), DWS774(QS) DWS777(QS), DW 700, DW 701, DW 707, DCS777T2	216	30
D23700-QS, DW 383, D23700	235	30
DW 86	240	30
DW 100, DW 110, DW 111	250	16
DWS778(QS), DCS778(N/XJ/T2), DW717XPS(QS), DW743N-QS, DW745(QS), DW 120, DW 125, DW 150, DW 170, DW 250, DW 252, DW 320, DW 702, DW 703, DW 710, DW 742, DW 743 (N), DW 744, DW 720 K, DW 746 K, DW 1251, DW 1370, DW 1501, DW 1503, DCS727N, DWS727, DWE7492	250	30
DW 709, DW 711	260	30
DW 721, DW 722 K, DW 725 K, DW 726 K, DW 810, DW 1370, DW 1935/31L, 142 DS, 160 DS, 1635, 1875, 2155	300	30
MC 20	300	32
DHS780(N/XJ/T2A), DWS780(QS/KIT), D27107(QS/XPS), D27111(QS), D27112(QS), D27113(QS), DW 704, DW 705, DW 706, DW 708, D 27105, D27107	305	30
DW872-QS	355	25,4
DW 728 K, DW 729 K, 1600 S, C 14	350	30
C 14, 1600 S, 1635 GL, 2155 G	400	30
6 K, 6 L, DA 1635	500	30
Einhell		
TC-CS 1200	160	16
BT-CS 1200, HES 55, HES 160	160	20
RT-CS 165, TE-CS 165	165	16
TE-PS 165	165	20
BHS 1300	184	16
BT-CS 1400, TE-CS 18	190	20
RT-CS 190 L, TE-CS 190, TC-CS 1400	190	30
BT-TS 800, TC-TS 2000	200	16
HES 200	200	30
RT-TS 920	205	16
RT-FF 1220 U	205	30

Machine	D mm	d mm
BT-MS 210, BT-SM 2050, KGST 210, RT-SM 305 L, RT-TS 1221, TE-SM 2131, TE-SM 36/210, TE-MS 18/210, TC-TS 210, TC-MS 2112, TC-SM 2131/1 Dual	210	30
TE-SM 216, TC-SM 216, TC-MS 216	216	30
KGT 500	250	20
BT-MS 250 L, BT-SM 3100, BT-TS 1500 U, KGS 250, KGS 300 UG, KGS 301, KGS 330, KGT 500, KGT 550, KGTN 245, KGTN 250, RT-SM 430 U, RT-TS 1725 U, RT-TS 1825 U, RT-JD 1825, RT-XM 305 U, TKS 1500 ECO, TE-TS 250 UF, TE-CC 250 UF, TE-SM 2534 Dual, TC-TS 2025/3 eco, TC-TS 2025/2 U, TC-SM 2534/1 Dual, TC-MS 2513 L	250	30
TE-SM 254 Dual, TC-TS 2225 U, TC-TS 254 U, TC-TS 254 eco, TC-SM 2531/2 U, TC-SM 254	254	30
RT-SM 330 U	305	30
RT-CC 315 U, RT-TS 2031 U, RT-TS 2231 DU	315	30
BT-LC 400/1	400	30
BT-LC 500	450	30
BT-LC 700 D	700	30
Elektra Beckum		
Multi 180	200	30
KS 205	205	18
KS 210, GKS 255, P 200, PK 200, PK 220, UK 220 W, UK 220 E	210	30
Secanta	220	30
PK 250, PK 255, KGT 500, KGS 300, KGT 550, UK 330, KS 250	250	20
KGS 250, KGS 250 K, KGS 300, KGS 301, KGS 303, KGS 330, KGS 331, KGT 250, KGT 500, KGT 501, KGT 550, KS 250, KS 304, Multi 260, Multi 310, PK 250, PK 255, PK 2800, PK 3100, PK 4200, PK 6000, PKF 255, UK 250, UK 330	250	30
PK 300, PK 300 K, PKV 300 G	300	30
KS 304	304	30
1800, 2200, 2800, 3100, 4100, Combi and Standard HS 315, Combi HSG, TKHS 315, TK HS 315 E	315	30
TK 350	350	30
BKH 400, BKS 400, BKS 450, BS 3100 W, BS 4200, BS 5500 W	400	30
BKH 450, BKS 450, BS 6000 D, BS 8000 D	450	30
BKH 450, BS 6000 D, BS 8000 D	500	30
BW 400, BW 600, BW 700	600	30
BW 700, BW 750, BW 4000, BW 751	700	30
Elu / DeWalt		
MKK 26	86	12
MH 25, MH 25 K	100	12
DS 140 Double shadow gap saw	105	22
MHA 14 KA, MHA 18 KA	136	10
MH 151, MH 151/10, MHA 151	150	20
MH 18, MH 30, MH 82, MH 182, PS 174	150	30
MH 55, MH 155	170	30
MH 65	180	30
MH 165, MH 265	190	30
MH 30, MH 82, MH 182	215	30
ETS 41, PS 174, PS 274, PS 244 E	216	30
MH 85, MH 286	240	30
ETS 21, ETS 23, ETS 31, ETS 33, KSU 101, RAS 1251, RAS 1253, RKS 1251, RKS 1253, TGS 71, TGS 170, TGS 171, TGS 172, TGS 173, TGS 271, TGS 273	250	30

Machine overview

Machine	D mm	d mm
EMTS 711	260	30
ETS 3001, ETS 3003, PS 374	300	30
EMS 705, PS 374	305	30
RKS 1603	350	30
MTS 24	355	25,4
RSA 133/25	500	30
Eumenia		
ML 50 L	220	30
Elumatec	D	d
KS 101, MGS 460	254	32
DG 163, RS 160, TS 161	280	32
KS 101, MGS 460	300	32
MGS 72/04, MGS 73/23	330	32
DG 79/03-05, DG 79/50, SA 73/25	330	32
DG 79/30-32, DG 79/51, MGS 72/30, MGS 73/33, SA 73/35	380	32
DG 102, DG 104, DG 140, MGS 105, MGS 461, SA 103/25	420	30
DG 142, MGS 142, SA 142	500	30
DG 204, DG 240, MGS 205	550	30
Emco		
Universal	200	15
Rex 2000, Super 1011	250	20
KS 80, MK 81	250	30
Eumenia		
M 50 L	220	30
Fein		
SSK 646, SSL 646	150	20
SSK 660	160	20
SSK 661	210	30
Felder		
KF 700	250	30
BF 6-26, BF 6-31, BF 6-41, BF 31, K 37, KFS 37	315	30
Felisatti		
TP 751	150	20
TP 756	160	20
TP 765	190	20
TP 781	230	30
T 84, T 85, T 87, T 770, T 771, T 777, T 777 B, T 777 CE, T 778, T 867 GS	250	20
M 74, M 75, M 76, M 77, T 84, T 85, T 87, T 88	250	30
T 82, T 83, T 91, T 91 CE, T 97 CE	300	30
Ferm		
FZT 250, FZT 250 EN	250	30

Machine	D mm	d mm
Festool		
AUF 35-S3, AUF 35-S4	105	20
AUF 35-S2	120	20
AF 45 E, AXF 45	150	30
HK 55, HKC 55, TS 55, TS 55 R, TSC 55, ATF 55, AP 55, TS 55 EQ, TS 55 EBQ, TS 55 Q, TSC 55 Li, HKC 55 Li, HK 85	160	20
AAU, AU 50, AUP 50	160	30
AM 42 A, AM 42 S, AM 42 T, AMT 42 S, AT 55 B, AT 55 C, AT 55 E, ATU 42-S, AU 42 S, AUT 42 S, AXT 50 LA, AXT 55	170	30
AU 55 S, AU 60 P, AU 60 S, AUP 60 S, AUT 60 S	180	30
AP 65, AP 65 E, AP 65 E-FS, AP 65 EB, AP 65 EB-FS, AT 65, AT 65 E, AT 65 E-FS, AT 65 EB, AT 65 EB-FS	190	30
Precisio CS 50	190	FastFix
AD 65, AP 68 E, AP 65 S, AU 65 S, AUP 65 S, AUT 65 S, AXP 65, AXP 200	200	30
TS 75, TS 75 EBQ, TS 75 EBQ-FS, TS 75 EQ	210	30
Symmetric SYM 70, Kapex KS 60	216	30
AU 77 S	220	30
Precisio CS 70, CS 70 EB	225	30
AU 80 S	230	30
HK 85	230	30
AP 85, AP 85 E, AP 85 E-FS, AP 85 E-TS, AP 85 EB, AP 88, AP 88 E, AXP 85	240	30
AD 85, AD 100, AE 85, AE 88	250	30
TKS 80	254	30
Kapex KS 88, Kapex KS 120	260	30
AXP 130, AXP 132 E, BD 125	350	30
HK 132	350	30
BD 145, BD 145/1	400	30
BD 170	450	30
Fezer		
KG 20	200	18
KG 205	205	18
KG 25	250	32
KG 30	300	32
KG 40 S	400	32
AB 600	600	32
Flott / Flotjett / Kräku		
1000, 2000, Profi 3000	250	20
KS 1011, TKS 2011 D, TKS 2011 W, KS 2011 D, KS 2011 W, KS 2012, 3011, Profi 2000, Profi 2001, Profi 3011, Uni-Profi 2011	250	30
FKS 3000, KKS 305 M	315	30
Graule		
AKF F, AKF 4/200	200	40
AKF 2, AKF 4/250, AKF 6/250, KS, TS	250	40
85 N, AGL, AGT, AKF 6/300, Typ 85, ZS 85	300	40
Typ 135, ZS 135, ZS 135 N	350	40
Typ 170, ZS 170, ZS 170 N	420	40
ZS 200	520	50

Machine overview

Machine	D mm	d mm
Güde		
GTK 721	205	18
GTK 800	205	20
GKS 1100 P, GRK 210/300, GUKS 2100, KT 210	210	30
GFO 1401	216	30
GKS 250 L, GKS 250 T, GRK 250/300, GRK 250/500	250	20
TK 2500 UG, GFO 1801	254	20
TK 2400 ECO	254	30
GTKS 315	315	30
GWS 400 Eco	400	30
GWS 450 Eco	450	30
FP 600 Plus, GWS 600 EC, GWS 600 HM, QWS 600	600	30
DTW 700, DWS 700, DWS 700 Z, FP 700 Plus, GWS 700, GWS 700 HM, GWS 700 EC, PRS 700/7 HMF, PTW 700/7 HMF, PWS 700/7 HMF	700	30
Haager		
HTK 200	200	30
HKGS 250, HMS 10 RA	250	20
GKS 250 HR, HBTS 10 A	250	30
HTK 300	300	30
Haffner		
RF 60	100	20
KSU 40	120	20
KSU 105, KSU 125	125	20
KSU 50	160	20
KSU 110	170	30
KSU 60, KSU 113	180	20
KSU 60 alt	180	30
GL 136	200	20
AKS	200	30
AS 75, KS 75, RS 75	210	30
140, KL 177, KL 178, KSU 118	220	30
HSU 85, KL 176, KS 85, KSU 85, SP 187, US 85	230	30
AKS, GS 1, GS 2W, GS 2 D, GS 150, GS 163, GS 165, GS 166, KL 140, SP 189, SP 195, SP 196, SP 197, SP 198, TGS 161, TGS 162, TGS 163, TGS 198	250	30
MK 251 B	250	32
950, GS 146, GS 147, GS 148, GS 155, GS 156, GS 157, GS 158, GS 165, GS 166, GS 183, GS 183 M, KS 120, KS 155, SP 221, SP 223, SP 224, TGS 168, TGS 169, TGS 200, TK 42, US 151	300	30
DGS 180, DGS 182, GSM 180, GSA 180	330	30
GS 159, GS 160	350	30
MK 350 Vario	350	32
DGS 123, DGS 124, DGS 180, DGS 181, DGS 182, DGS 184, DGS 184 E, DGS 188, DGS 185, GS 183, GS 184, GS 188 M, GS 188 P, GSA 184 E, KS 155, ZS 640, ZS 800	400	30
DGS 187, DGS 202, GS 161, GS 162, US 161	500	30
US 162	600	30

Machine	D mm	d mm
Hanning		
TK 20 N, TK 20 S, TK 200, TK 300, ZK 205	200	16
HKS 250	250	16
3 VS, HTK 315/1.6, HTK 315/2.1, HTK 315/3.0, HTK 315/3 SV, HTK 315/4.0	315	30
Hanseatic		
PSC 160 D	160	20
Hilti		
WSC 55	160	20
SCW 22-A, SCM 22-A, SC 55W, WSC 55, WSC 255-KE	165	20
WSC 265-KE	180	20
SC 70W-A22, WSC 70-A, SCW 70, WSC 70	190	30
WSC 85	230	30
Hercules		
KG 205	205	18
TKS 250 UV	250	30
BK 315/1	315	30
HIKOKI (Hitachi)		
C 5 Y	125	20
C 5, FC 5, FC 5 SA	150	20
C 6, C 6 DA, C 60 A, FC 65 A, FC 6 SA	160	20
C1806DA, C18DBAL, C6MEY, C3606DA	165	20
C 6 BU, C 6 U, C 6 DD-Akku, FC 6 SB, C6BUM, C6U3	165	30
C 6 SA, PSU 6	170	30
C 7 U, C 7 BU, FC 7 SA, PSM 7, PSM 7 A, PSU 7, C1807DA, C7MFA, C7U3, C7BU3, C7BUM	190	30
C 8 U, C 8 FA, PSM 8, PSU 8	210	30
C 8 FC, C 8 FS, C8FSE, C8FSHE, C8FSHG	216	30
C 9 U, C9BU3, C9U3	235	30
PSM 9, PSM 9 A, PSU 9	240	30
U 210	250	30
C 10 FB, C 10 FCA, C 10 FCS, C 10 RA, C3610DRJ, C10RJ, C3610DRA	255	30
C12RSH2	305	30
C 13 U, PSU 13	335	30
C 15 FC	380	30
Holz-Her (Reich)		
Derby 2110, Mosquito 2111, Mosquito 2171	132	20
2260, 2270	140	20
2103, 2104, 2105, 2106, 2107, 2108, HKU 50	160	20
1563, 2115, 2266, 2271, 2281	170	30
2112, 2272, 2291, HKU 55	180	30
2114, 2116, 2117, 2119, 2126, 2127, 2269, 2282	190	30
2113, 2292, 2555, HK 201	200	30
2267, 2284, PKS 267	210	30
Ledge saw 2141	216	30
2267, 2274, 2279, 2284, HKU 75, PKS	220	30

Machine overview

Machine	D mm	d mm
2118, 2120, 2171, 2279, 2293, 2294	230	30
2128, 2268, HKD 65	240	30
HKD 85, HKD 275, HKD 1212, PKS 1210, PKS 1211, PKS 1213, PKS 1225, PKS 1230	300/ 303	30
HKS 130, HKS 150, HKS 276	350	30
HKS 2136	380	30
HKS 155, HKS 277, HKS B 7 K, BTK 155	400	30

Jepson

8219	192	20
8200	200	25,4
8230N	230	25,4
9211 D, 9410 ND	255	25,4
9312 E, 9430	305	25,4
SHDC 8320	320	25,4
9314, 9435	355	25,4

Kity

626	150	20
510, 616, 617, 2617	180	15
0419, 7419, 0618, Kombi 2000, Kombi 5023, Junior 6	200	30
618	250	30
1609, 1619, 5619, 6619, 9619	270	30
819	315	30

Kress

CHKS 6050, CHKS 6055	160	20
CHKS 6060, 1400 HKS, 1500 KS, 1800 KSE	190	20

Lamello

Zeta, Top 20, Top 21, Classic	78	22
Zeta, Top 20, Top 21, Classic, Variocut	100	22
Zeta	100,9	22
Tanga 150, 1511	150	22
Tanga Swiss, 1811	180	22
Tanga Delta, Tanga DX200	200	22

Mafell

A 35, FS 35, KSS 300, KSP 40, KSS 40 18M bl, MF 26 cc, MF 26 cc 18M bl, KSS 300	120	20
SF 32, X 40, XE 40	125	20
MT 55 cc, MT 55 18M bl, PSS 3100 SE, MS 55, A 55, B 55, FU 50, KSP 55, KSP 55 F, KSS 330, KSS 400, KST 55, MKS 55, PS 52, PSS 3000, X 55, XE 55	160	20
KS 320	160	30
MT 55 cc	162	20
K 55 cc, K 55 18M bl, KSS 50 cc, KSS 50 18M bl	168	20
Erika 55	180	30
KSS 60 cc, KSS 60 18M bl, KSS 60 36B, K 65 cc, K 65 18M bl	185	20
ERIKA 60, KSP 65, KSP 65 F, MS 65, MKS 65	190	30

Machine	D mm	d mm
B 65, X 72	200	30
AS 65, FUS 65	210	20
MS 75, MKS 75	210	30
ERIKA 70, MKS 85	225	30
KSP 85, KSP 85 FC	230	30
K 85, K 85 Ec, KSS 80 Ec/370	237	30
B 82	240	30
ERIKA 85, MS 85, MKS 85, MKS 85 S	250	30
A 85, Erika 65, FS 65, FU 585, FUS 85	280	30
Erika 70 L, Erika 70 K	290	30
Biberex, MKS 105, Monika, TFK 85 L, TKF 85 K	315	30
Biber, FS 85	320	30
MKS 130 Ec	330	30
MKS 125, MKS 125 E	355	30
MKS 145, MKS 145 Ec	370	30
BK 3, BKS 4, FS 130, FS 130 S, TD 3, VKS 1	400	30
MKS 165, MKS 165 Ec, FS 130 K	410	30
TDH 4, TDH 425	425	30
BK 4, BKV 4, BKS 5, FSG 165, MKS 185 Ec, TDH 5, TDH 450	450	30
BKV 5, BKS 6, TDH 5-170	500	30
FSG 200	550	30
FSG 240 K	640	30

Makita

HS301DZ	85	15
DSS501(Z)	136	20
4341 S, BTK 0, KS 0852 S, 61+2, 52 S, DCS553Z, DCS551RTJ	150	20
5600 NB, 5600 RDW	160	20
DHS630(Z), DHS660(Z), DHS680(Z), DHS661(ZU), DSP600(ZJ), DLS600(Z), HS6101(J1), HS6601(J), 167, 0846 S, 0946 S, 5600 BR, 5603 R, 5604 R, TK 1256, KS 1155, KST 1157 S, KSTE 1357 S-Signal, SBTK 1, SR 1600, SP6000, DSP601	165	20
5500 S, 5800 B, 5801 B, 6317 S	180	20
5800 BR, SR 1800	185	20
DRS780	185	30
4346 S, KS 65, KS 1266 S, KS 1468, KS 4345 S, KSE 1668, TK 5348, DLS713RTA, DLS713(N/NZ), DLS714(Z/N), LS0714BN	190	20
5703 R, 5705 R, 5017 RKB, DHS710ZJ, HS7101(J1), HS7601J, HS7611, DHS782, DHS783	190	30
Radial-Eudora 5700	200	25
LS 0810, SR 2100	210	25
KGS E 1670 S, KSE 1678 S	210	30
LS0815FL	216	30
6322 S	220	30
SR 2300, SR 5900 B, SR 5900 BR, N5900(BJ)	235	25
5903R, DHS900	235	30
KS 1785, KS 6323 S	240	30

Machine overview

Machine	D mm	d mm	Machine	D mm	d mm
MLS100(N)	255	30	Robland		
LS 1013, LS 1014	260	25	K 210 - 260	240	30
DLS111(ZU), LS1018L, LS1019L, 2704N, MLT100(X/NX1), LF1000, LH1040F	260	30	X 260	250	30
SR 2600	266	25	K 310, X 310	300	30
5103R, SR 2600, HS0600	270	30	Rockwell		
LS1219L, LH1201FL, DLS211	305	30	346, 63416	170	16
2712	315	30	315, 4500, 63417	184	16
5100 BR	335	25	368, 63418	220	20
5143R	355	30	Scheer		
Metabo			HM 5, HM 6	100	22
F 0520	100	22	MS 50	150	16
4340 S, BHK 2, BHK 3	140	13	MS 45, MS 45 E	150	20
4345 S	140	20	FM	160	16
4341 S, BTK 0, 61 + 2, KS 52, KS 0846 S, KS 0852 S	150	20	MS 55	160	20
KS 55, KS 55 FS; KSE 55 Vario Plus	160	20	FM	180	16
KS 18 LTX, BTK 1, KS 1155 S, Magnum TK 1256, KT 18 LTX, MKS 18 LTX	165	20	MS 65, MKS 65	190	30
6317 S	180	20	MS 70	200	30
KS 655, KS 1266, KS 1468 S, KS 4345 S, KS 4346 S, KS 5348, KSE 1668, Robert	190	20	MS 80	220	30
KS 66, KS 66 Plus, KSE 68 Plus	190	30	MS 85	230	30
KGSE 1670, KSE 1678 S-Signal, Magnum TK 1066, TKU 225	210	30	FM 10, A 3100, A 4200	240	30
KS 18 LTX 216, KGS 18 LTX 216, KS 216 M, KGS 216 M, KGSV 216 M, KGSV 72 Xact, TS 216	216	30	Schepach		
UK 290, UK 333, 6322 S	220	30	PL45	145	20
KS 85 FS	235	30	PL55	160	20
KS 1785 S, KS 6323 S	240	30	KG 205	205	18
TK 1633, TKU 1633, TKU 1693	250	30	TS 2000	200	30
TS 36-18 LTX BL 254, KGS 254 M, KGS 254 Plus, KGS 254 I Plus, TS 254 (M)	254	30	HM80LXU, PL 75	210	30
KS 305 M, KGS 305 M, KGT 305 M	305	30	Capas 1, Capas 2, HM90SL, HM216	216	30
KGS 315 Plus, TKHS 315 (C/M), TK 1688, TK 1688 D	315	30	KG 250, TKG 250, TS 2500	250	20
BKS 400 Plus	400	30	KSE 250, TS 2500, KG 260, TKG 260, KG 280, TKG 280	250	30
BKS 450 Plus	450	30	HM100LXU, HM120L	254	30
Panasonic			HM254	255	30
EY 3501	110	20	Forsa 3.0, Precisa 4.0	270	30
EY 3530	135	20	Capas 3, TKG 305 E, HM140 L,	305	30
Perles			TS 315 GT, TS 400, TS 4010, TKU, HS120o, TS310, Precisa 6.0, Forsa 4.0, Forsa 4.1, Forsa 8.0, Forsa 9.0	315	30
25 S	100	12	BSH 400	400	30
SC 47 C	140	20	BSH 500, Structo 5.0	500	30
KS 50, Peugeot, SC 53 C	150	20	Skil		
FIP 50 S	180	20	22501 B	125	13
KS 85	230	30	5140 A, 5140 B, 5240	130	16
Protool			532	140	13
CSP 55-2, CSP 56 EQ, CSP 56 Q, CSP 68	160	20	533, 553	150	13
CSP 68 E	190	30	5246	150	16
CSP 85	240	30	1800 H, 1850 H	150	20
			416 H, 534, 536, 552 B, 1408 H, 1409 H, 1410 H, 1440 H, 5750 A	160	16

Machine overview

Machine	D mm	d mm
77 U, 537 U, 553 B, 553 H, 559 U, 574 U, 599 U, 857	184	16
1865, 1866, 5266, 5565, 5566, 5666, 5866 A	190	16
1899, 1965 U, 1986	190	30
554 B, 554 H, 825, 858	210	16
1524 H, 1873 H	210	30
555 H	230	16
1525 H, 1886 H, 1985 U	230	30
1523 H, 1526 H, 1899 H	260	30
Stayer		
CP 50	150	20
KS 700, SC 205, TKS 2000	205	18
SC 250, SC 251, SCU 75	250	20
SC 260, SCE 1610, SLL 250	250	30
TD 305	305	25,4
TIP		
HKS 160	160	20
HKS 200	200	16
TKS 250	250	15,8
TGS 250	250	25,4
Ulmia		
1409 B	160	16
1706, 1708	200	30
1710 S, 1710 R	250	30
combined machines	300	30
Wegoma		
TB 204	105	22
HS 50	150	20
TS 250	250	30
S 4 D, S 4 W	350	30
TS 400	400	30

Overview blueline circular saw blades

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Category	Order Number
70	2,8 - 3,6	4,00	20	Felder	9 + 9	W	Scoring	9126A.070.09-09.20
78	3,00	2,00 / 3,00	22	4/4,5-8,2/36	4	W	Lamellae	9147C.078.04.22
80	3,1 - 4,3	2,20	20		20	F, kon.	Scoring	9126B.080.20.20
80	2,8 - 3,6	4,00	20		10 + 10	W	Scoring	9126A.080.10-10.20
85	1,10	0,70	15		20	W	Portable saw	9147.085.20.15
85	1,50	1,00	15		30	FT, neg.	Aluminium	9142.085.30.15
86	2,60	1,60	12		12	W	Portable saw	9147.086.12.12
100	3,97	2,80	22		6	WF	Lamellae	9147C.100.06.22A
100	4,00	2,60	22		6	W	Lamellae	9147C.100.06.22C
100	4,00	3,00 / 4,00	22	4/4,5-8,2/36	6	WF	Lamellae	9147C.100.06.22B
100	3,97	2,80	22		9	WF	Lamellae	9147C.100.09.22
100	2,60	1,60	12		12	W	Portable saw	9147.100.12.12
100	3,1 - 4,3	2,20	20		20	F, kon.	Scoring	9126B.100.20.20
100	2,40	1,60	22	2/4,5/30 + 4/5,0-8,2/36	20	W	Renovation	9147B.100.20.22
100	3,1 - 4,3	2,20	22		20	F, kon.	Scoring	9126B.100.20.22
100	2,60	1,60	12		30	W	Portable saw	9147.100.30.12
100	2,8 - 3,6	4,00	20		12 + 12	W	Scoring	9126A.100.12-12.20
100	2,8 - 3,6	4,00	22		12 + 12	W	Scoring	9126A.100.12-12.22
100,9	7,00	3,00 / 4,00	22	4/4,5-8,2/36	3	P	Lamellae	9147C.100.03.22
105	2,60	1,60	20		30	W	Portable saw	9147.105.30.20
105	2,60	1,60	22		30	W	Portable saw	9147.105.30.22
120	2,40	1,60	20/30		4	F, SDB, neg.	Diamond	7118.120.04.20
120	2,40	1,60	20/30		8	F, SDB, neg.	Diamond	7118.120.08.20
120	1,80	1,20	20		12	W	Portable saw	9147.120.12.20
120	3,35	2,20	20		20	W	Scoring	9126C.120.20.20
120	3,35	2,20	22		20	W	Scoring	9126C.120.20.22
120	1,80	1,20	20		24	W	Portable saw	9147.120.24.20
120	3,1 - 4,3	2,20	20		24	F, kon.	Scoring	9126B.120.24.20
120	3,1 - 4,3	2,20	22		24	F, kon.	Scoring	9126B.120.24.22
120	1,80	1,20	20		30	W/Fa	Dry-Cut	9156.120.30.20
120	2,60	1,60	20		30	W	Portable saw	9147.120.30.20
120	1,80	1,20	20		34	FT, neg.	Aluminium	9142.120.34.20-B18
120	2,80	2,00	20		34	FT, neg.	Aluminium	9142.120.34.20-B28
120	1,80	1,20	20		40	FT	Portable saw	9147.120.40.20
120	2,8 - 3,6	4,00	20		12 + 12	W	Scoring	9126A.120.12-12.20
120	2,8 - 3,6	4,00	22		12 + 12	W	Scoring	9126A.120.12-12.22
120	2,8 - 3,8	4,00	22	Martin	12 + 12	W	Scoring	9126A.120.12-12.22M
120	2,8 - 3,8	4,00	50	Altendorf Rapido	12 + 12	W	Scoring	9126A.120.12-12.50A
125	2,60	1,60	12,75	2/6,5/76	12	W	Portable saw	9147.125.12.12
125	2,60	1,60	20	2/6/32	12	W	Portable saw	9147.125.12.20
125	3,1 - 4,3	2,20	20		24	F, kon.	Scoring	9126B.125.24.20
125	3,1 - 4,3	2,20	22		24	F, kon.	Scoring	9126B.125.24.22
125	2,60	1,60	12,75	2/6,5/76	30	W	Portable saw	9147.125.30.12
125	2,60	1,60	20	2/6/32	30	W	Portable saw	9147.125.30.20
125	2,8 - 3,6	4,00	20		12 + 12	W	Scoring	9126A.125.12-12.20
125	2,8 - 3,6	4,00	22		12 + 12	W	Scoring	9126A.125.12-12.22
130	2,60	1,60	16		24	W	Portable saw	9147.130.24.16
130	2,60	1,60	20		24	W	Portable saw	9147.130.24.20
130	2,60	1,60	16		36	W	Portable saw	9147.130.36.16
130	2,60	1,60	20		36	W	Portable saw	9147.130.36.20
132	2,60	1,60	20		12	W	Portable saw	9147.132.12.20
134	2,60	1,60	20		24	W	Portable saw	9147.134.24.20
134	2,60	1,60	20		36	W	Portable saw	9147.134.36.20

Overview blueline circular saw blades

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Category	Order Number	
136	2,40	1,60	20/30		4	F, SDB, neg.	Diamond	7118.136.04.20	new
136	2,40	1,60	20/30		8	F, SDB, neg.	Diamond	7118.136.08.20	new
136	1,50	1,10	10		16	W	Portable saw	9147.136.16.10	
136	1,50	1,00	20		16	W	Portable saw	9147.136.16.20	
136	1,50	1,10	10		24	W	Portable saw	9147.136.24.10	
136	1,50	1,00	20		24	W	Portable saw	9147.136.24.20	
136	1,50	1,20	20		30	W/Fa	Dry-Cut	9156.136.30.20	
136	1,50	1,00	20		36	FT, neg.	Sandwich	9154.136.36.20	
136	1,50	1,00	20	2/6/32	40	FT, neg.	Aluminium	9142.136.40.20-B15	
136	2,80	2,00	20	2/6/32	40	FT, neg.	Aluminium	9142.136.40.20-B28	
140	2,60	1,60	12,75	2/6,5/88	12	W	Portable saw	9147.140.12.12	-
140	2,60	1,60	13		12	W	Portable saw	9147.140.12.13	-
140	2,40	1,40	20	2/6/32	12	W	Portable saw	9147.140.12.20-B24	new
140	2,60	1,60	20	2/6/32	12	W	Portable saw	9147.140.12.20-B26	
140	2,60	1,60	12,75	2/6,5/88	24	W	Portable saw	9147.140.24.12	
140	1,80	1,30	20	2/6/32	24	W	Portable saw	9147.140.24.20-B18	new
140	2,60	1,60	20	2/6/32	24	W	Portable saw	9147.140.24.20-B26	
140	2,60	1,60	20	2/6/32	30	W	Portable saw	9147.140.30.20	
140	2,60	1,60	12,75	2/6,5/88	36	W	Portable saw	9147.140.36.12	
140	1,80	1,30	20	2/6/32	36	W	Portable saw	9147.140.36.20	new
140	1,80	1,30	20	2/6/32	42	FT, neg.	Aluminium	9142.140.42.20	new
140	1,80	1,30	20	2/6/32	42	W	Portable saw	9147.140.42.20	new
140		1,20	20	2/6/32	100	NV-B	CS	9152.140.100.20	
140	2,8 - 3,8	4,00	36	Martin	12 + 12	W	Scoring	9126A.140.12-12.36M	
150	2,60	1,60	16		12	W	Portable saw	9147.150.12.16	
150	2,40	1,60	22	2/4,5/30 + 4/5,0-8,2/36	12	W	Renovation	9147B.150.12.22	
150	2,60	1,60	30	2/7/42	12	W	Portable saw	9147.150.12.30	
150	2,40	1,80	25,4	2/4,5/36 + 2/4,5/40	16	T	Renovation	9147B.150.16.25	
150	2,60	1,60	20	2/6/32	18	W	Portable saw	9147.150.18.20	
150	2,20	1,80	25,4	2/4,5/36 + 2/4,5/40	18	W/Fa	Renovation	9147B.150.18.25	
150	2,40	1,60	22	2/4,5/30 + 4/5,0-8,2/36	24	W	Renovation	9147B.150.24.22	
150	2,00	1,60	22	2/4,5/30 + 4/5,0-8,2/36	26	F	Renovation	9147B.150.26.22	
150	2,60	1,60	16		30	W	Portable saw	9147.150.30.16	
150	2,00	1,60	20	2/6/32	30	W/Fa	Dry-Cut	9156.150.30.20	
150	2,60	1,60	20	2/6/32	30	W	Portable saw	9147.150.30.20	
150	2,60	1,60	30	2/7/42	30	W	Portable saw	9147.150.30.30	
150	2,20	1,80	25,4	2/4,5/36 + 2/4,5/40	36	W/Fa	Renovation	9147B.150.36.25	
150	2,00	1,60	20		42	FT, neg.	Sandwich	9154.150.42.20	
150	2,80	2,00	20	2/6/32	42	FT, neg.	Aluminium	9142.150.42.20	
150	2,60	1,60	16		48	W	Portable saw	9147.150.48.16	
150	2,60	1,60	20	2/6/32	48	W	Portable saw	9147.150.48.20	
150	2,60	1,60	30	2/7/42	48	W	Portable saw	9147.150.48.30	
150		1,20	16		100	NV-B	CS	9152.150.100.16	
150		1,20	20	2/6/32	100	NV-B	CS	9152.150.100.20	
160	1,80	1,20	20		4	F, SDB, neg.	Diamond	7118.160.04.20-B18	new
160	2,40	1,60	20		4	F, SDB, neg.	Diamond	7118.160.04.20-B24	
160	1,80	1,20	30		4	F, SDB, neg.	Diamond	7118.160.04.30-B18	new
160	2,40	1,60	30		4	F, SDB, neg.	Diamond	7118.160.04.30-B24	new
160	2,40	1,60	20		8	F, SDB, neg.	Diamond	7118.160.08.20	
160	2,40	1,60	30		8	F, SDB, neg.	Diamond	7118.160.08.30	new
160	2,60	1,60	16	2/6/33	12	W	Portable saw	9147.160.12.16	
160	1,50	1,00	20	2/6/32	12	W	Portable saw	9147.160.12.20-B15	new
160	1,80	1,20	20	2/6/32	12	W	Portable saw	9147.160.12.20-B18	

Overview blueline circular saw blades

	D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Category	Order Number
	160	2,20	1,80	20	2/6/32	12	W	Portable saw	9147.160.12.20-B22
	160	2,40	1,60	20		12	F, SDB, neg.	Diamond	7118.160.12.20
	160	2,60	1,60	20	2/6/32	12	W	Portable saw	9147.160.12.20-B26
new	160	2,60	1,60	20	2/6/32	12	T	Construction	9150.160.12.20
new	160	2,40	1,60	30		12	F, SDB, neg.	Diamond	7118.160.12.30
	160	2,60	1,60	30	2/7/42	12	W	Portable saw	9147.160.12.30
	160	2,60	1,60	30	2/7/42	12	T	Construction	9150.160.12.30
	160	2,00	1,20	20	2/6/32	14	W	Portable saw	9147.160.14.20
	160	1,60	1,10	20	2/6/32	16	F/Fa	Portable saw	9147.160.16.20-B16
	160	1,80	1,20	20	2/6/32	16	W	Portable saw	9147.160.16.20-B18
	160	2,40	1,60	20		16	F, SDB, neg.	Diamond	7118.160.16.20
new	160	2,40	1,60	30		16	F, SDB, neg.	Diamond	7118.160.16.30
	160	1,80	1,20	20	2/6/32	18	W	Portable saw	9147.160.18.20-B18
	160	2,20	1,60	20	2/6/32	18	W	Portable saw	9147.160.18.20-B22
	160	2,60	1,60	16	2/6/33	24	W	Portable saw	9147.160.24.16
new	160	1,50	1,00	20	2/6/32	24	W	Portable saw	9147.160.24.20-B15
	160	1,80	1,20	20	2/6/32	24	W	Portable saw	9147.160.24.20-B18
	160	2,00	1,20	20	2/6/32	24	W	Portable saw	9147.160.24.20-B20
	160	2,40	1,60	20		24	F, SDB, neg.	Diamond	7118.160.24.20
	160	2,60	1,60	20	2/6/32	24	W	Portable saw	9147.160.24.20-B26
new	160	2,40	1,60	30		24	F, SDB, neg.	Diamond	7118.160.24.30
	160	2,60	1,60	30	2/7/42	24	W	Portable saw	9147.160.24.30
new	160	1,80	1,20	20	2/6/32	28	W	Portable saw	9147.160.28.20-B18
	160	2,20	1,80	20	2/6/32	28	W	Portable saw	9147.160.28.20-B22
	160	2,00	1,60	20	2/6/32	30	W/Fa	Dry-Cut	9156.160.30.20
	160	2,60	1,60	20	2/6/32	30	W	Portable saw	9147.160.30.20
	160	1,80	1,20	20	2/6/32	32	W	Portable saw	9147.160.32.20
	160	2,80	1,80	20	2/6/32	34	HD	Panel material	9125.160.34.20
	160	2,60	1,60	16	2/6/33	36	W	Portable saw	9147.160.36.16
new	160	1,50	1,00	20	2/6/32	36	W	Portable saw	9147.160.36.20-B15
	160	2,60	1,60	20	2/6/32	36	W	Portable saw	9147.160.36.20-B26
	160	2,60	1,60	30	2/7/42	36	W	Portable saw	9147.160.36.30
new	160	1,80	1,20	20	2/6/32	42	WD	Portable saw	9147.160.42.20
	160	2,00	1,60	20	2/6/32	42	FT, neg.	Sandwich	9154.160.42.20
	160	2,80	2,00	20	2/6/32	42	FT, neg.	Aluminium	9142.160.42.20
	160	2,60	1,60	16	2/6/33	48	W	Portable saw	9147.160.48.16
new	160	1,50	1,00	20	2/6/32	48	W	Portable saw	9147.160.48.20-B15
	160	1,80	1,20	20	2/6/32	48	FT	Portable saw	9147.160.48.20-B18
	160	1,80	1,20	20	2/6/32	48	W	Portable saw	9147.160.48.20B
	160	2,20	1,60	20	2/6/32	48	FT	Portable saw	9147.160.48.20A
	160	2,20	1,80	20	2/6/32	48	W	Portable saw	9147.160.48.20-B22
	160	2,60	1,60	20	2/6/32	48	W	Portable saw	9147.160.48.20-B26
	160	2,60	1,60	30	2/7/42	48	W	Portable saw	9147.160.48.30
new	160	1,80	1,20	20	2/6/32	52	F/FA, neg.	Aluminium	9142.160.52.20-B18
new	160	1,80	1,20	20	2/6/32	52	FT	Portable saw	9147.160.52.20
	160	2,20	1,60	20	2/6/32	52	FT, neg.	Aluminium	9142.160.52.20-B22
	160	2,00	1,20	20	2/6/32	54	W	Portable saw	9147.160.54.20
	160	2,40	1,60	20	2/6/32	54	W/Fa neg., AW	Plastic thin	9618.160.54.20
	160	1,80	1,20	20	2/6/32	56	FT	Portable saw	9147.160.56.20
	160	2,80	2,00	20	2/6/32	56	FT, neg.	Aluminium	9142.160.56.20
	160	1,20	0,80	30		60	W	Portable saw	9147.160.60.30
	160		1,20	16		100	NV-B	CS	9152.160.100.16
	160		1,20	20	2/6/32	100	NV-B	CS	9152.160.100.20

Overview blueline circular saw blades

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Category	Order Number
162	1,80	1,20	20	2/6/32	30	W/Fa	Dry-Cut	9156.162.30.20
162	1,80	1,20	20	2/6/32	48	W	Portable saw	9147.162.48.20A
162	1,80	1,20	20		48	FT	Portable saw	9147.162.48.20B
162	1,80	1,20	20	2/6/32	52	FT, neg.	Aluminium	9142.162.52.20
165	2,40	1,60	20		4	F, SDB, neg.	Diamond	7118.165.04.20
165	2,40	1,60	20		8	F, SDB, neg.	Diamond	7118.165.08.20
165	2,60	1,60	16	2/6/33	12	W	Portable saw	9147.165.12.16
165	1,50	1,00	20		12	W	Portable saw	9147.165.12.20-B15
165	2,40	1,40	20		12	W	Portable saw	9147.165.12.20-B24
165	2,00	1,10	20		14	W	Portable saw	9147.165.14.20
165	1,80	1,30	20		20	W	Portable saw	9147.165.20.20
165	1,50	1,10	10		24	W	Portable saw	9147.165.24.10
165	2,60	1,60	16	2/6/33	24	W	Portable saw	9147.165.24.16
165	1,50	1,00	20		24	W	Portable saw	9147.165.24.20-B15
165	2,00	1,10	20	2/6/32	24	W	Portable saw	9147.165.24.20-B20
165	2,40	1,40	20		24	W	Portable saw	9147.165.24.20-B24
165	2,60	1,60	30		24	W	Portable saw	9147.165.24.30
165	2,60	1,60	16	2/6/33	30	W	Portable saw	9147.165.30.16
165	1,50	1,20	20		30	W/Fa	Dry-Cut	9156.165.30.20
165	2,60	1,60	20		30	W	Portable saw	9147.165.30.20
165	1,80	1,30	20		32	W	Portable saw	9147.165.32.20
165	1,50	1,00	20		36	W	Portable saw	9147.165.36.20
165	2,60	1,60	30		36	W	Portable saw	9147.165.36.30
165	1,60	1,20	20		40	W/Fa	Dry-Cut	9156.165.40.20
165	1,50	1,00	20	2/6/32	42	FT, neg.	Aluminium	9142.165.42.20
165	2,00	1,60	20		42	FT, neg.	Sandwich	9154.165.42.20
165	1,50	1,10	10		48	W	Portable saw	9147.165.48.10
165	1,50	1,00	20		48	W	Portable saw	9147.165.48.20-B15
165	1,80	1,30	20		48	W	Portable saw	9147.165.48.20-B18
165	1,80	1,30	20		48	FT	Portable saw	9147.165.48.20A
165	2,30	1,80	20		48	W	Portable saw	9147.165.48.20-B23
165	2,40	1,40	20		48	W	Portable saw	9147.165.48.20-B24
165	2,60	1,60	30		48	W	Portable saw	9147.165.48.30
165	2,60	1,60	30	2/7/42	52	FT, neg.	Aluminium	9142.165.52.30
165	1,50	1,00	20	2/6/32	54	FT, neg.	Aluminium	9142.165.54.20
165	2,00	1,10	20	2/6/32	54	W	Portable saw	9147.165.54.20
165	1,80	1,30	20	2/6/32	56	FT, neg.	Aluminium	9142.165.56.20
165	1,90	1,40	20		64	W, neg.	Mitre saw	9118.165.64.20
168	1,80	1,20	20		16	W	Portable saw	9147.168.16.20
168	1,80	1,20	20		24	W	Portable saw	9147.168.24.20
168	2,00	1,60	20		30	W/Fa	Dry-Cut	9156.168.30.20
168	1,80	1,20	20		32	W	Portable saw	9147.168.32.20
168	1,80	1,20	20		54	FT, neg.	Aluminium	9142.168.54.20
168	1,80	1,20	20		56	W	Portable saw	9147.168.56.20
170	2,60	1,60	30	2/7/42	12	W	Portable saw	9147.170.12.30
170	2,40	1,80	25,4	2/4,5/36 + 2/4,5/40	18	T	Renovation	9147B.170.18.25
170	2,20	1,80	25,4	2/4,5/36 + 2/4,5/40	20	W/Fa	Renovation	9147B.170.20.25
170	2,60	1,60	30	2/7/42	24	W	Portable saw	9147.170.24.30
170	2,60	1,60	30	2/7/42	30	W	Portable saw	9147.170.30.30
170	2,60	1,60	30	2/7/42	48	W	Portable saw	9147.170.48.30
180	2,80	1,80	20	2/6/32	12	W	Portable saw	9147.180.12.20
180	2,40	1,60	22	2/4,5/30 + 4/5,0-8,2/36	12	W	Renovation	9147B.180.12.22
180	2,80	1,80	30	2/7/42	12	W	Portable saw	9147.180.12.30

new

new

new

new

new

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new

Overview blueline circular saw blades

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Category	Order Number
180	2,00	1,40	20		14	W	Portable saw	9147.180.14.20
180	2,80	1,80	16	2/6/33	24	W	Portable saw	9147.180.24.16
180	2,00	1,40	20		24	W	Portable saw	9147.180.24.20-B20
180	2,80	1,80	20	2/6/32	24	W	Portable saw	9147.180.24.20-B28
180	2,40	1,60	22	2/4,5/30 + 4/5,0-8,2/36	24	W	Renovation	9147B.180.24.22A
180	2,40	1,80	22	2/4,5/30 + 4/4,6-8,2/36	24	T	Renovation	9147B.180.24.22B
180	2,80	1,80	30	2/7/42	24	W	Portable saw	9147.180.24.30
180	2,80	1,80	16	2/6/33	30	W	Portable saw	9147.180.30.16
180	2,80	1,80	20	2/6/32	30	W	Portable saw	9147.180.30.20
180	2,00	1,20	30	2/7/42	30	W	Portable saw	9147.180.30.30-B20
180	2,80	1,80	30	2/7/42	30	W	Portable saw	9147.180.30.30-B28
180	2,00	1,60	30	2/7/42	34	W/Fa	Dry-Cut	9156.180.34.30
180	2,80	1,80	20	2/6/32	42	W	Portable saw	9147.180.42.20
180	2,80	2,00	20	2/6/32	48	FT, neg.	Aluminium	9142.180.48.20
180	2,80	2,00	30	2/7/42	48	FT, neg.	Aluminium	9142.180.48.30
180	2,80	1,80	16	2/6/33	54	W	Portable saw	9147.180.54.16
180	2,00	1,40	20		54	W	Portable saw	9147.180.54.20-B20
180	2,80	1,80	20	2/6/32	54	W	Portable saw	9147.180.54.20-B28
180	2,00	1,60	30		54	FT, neg.	Sandwich	9154.180.54.30
180	2,00	1,20	30	2/7/42	56	W	Portable saw	9147.180.56.30
180	1,20	0,80	30		60	W	Portable saw	9147.180.60.30
180		1,40	20	2/6/32	100	NV-B	CS	9152.180.100.20
180	2,8 - 3,8	4,40	50	Altendorf Rapido	18 + 18	W	Scoring	9126A.180.18-18.50A
new	184	2,60	1,60		18	W	Portable saw	9147.184.18.20
	184	1,60	1,00		24	W	Portable saw	9147.184.24.20-B16
	184	1,80	1,20		24	W	Portable saw	9147.184.24.20-B18
	184	2,80	1,80		30	W	Portable saw	9147.184.30.16
	184	2,60	1,60		30	W	Portable saw	9147.184.30.20
new	184	2,60	1,60		48	W	Portable saw	9147.184.48.16
new	184	1,60	1,00		48	W	Portable saw	9147.184.48.20-B16
new	184	2,60	1,60		48	W	Portable saw	9147.184.48.20-B26
	184	1,80	1,20		54	FT, neg.	Aluminium	9142.184.54.20
	184		1,40		100	NV-B	CS	9152.184.100.16
-	185	2,40	1,60	15,87	4	F, SDB, neg.	Diamond	7118.185.04.15
	185	2,40	1,60	15,87	8	F, SDB, neg.	Diamond	7118.185.08.15
	185	1,80	1,20	20	16	W	Portable saw	9147.185.16.20-B18
	185	2,40	1,40	20	16	W	Portable saw	9147.185.16.20-B24
	185	2,40	1,40	20	24	W	Portable saw	9147.185.24.20
	185	1,80	1,20	20	32	W	Portable saw	9147.185.32.20-B18
	185	2,40	1,40	20	32	W	Portable saw	9147.185.32.20-B24
	185	2,00	1,60	20	34	W/Fa	Dry-Cut	9156.185.34.20
	185	2,40	1,40	20	54	FT, neg.	Aluminium	9142.185.54.20
	185	2,40	1,40	20	56	W	Portable saw	9147.185.56.20
new	190	2,40	1,60		4	F, SDB, neg.	Diamond	7118.190.04.20
	190	2,40	1,60		4	F, SDB, neg.	Diamond	7118.190.04.30
	190	2,40	1,60		8	F, SDB, neg.	Diamond	7118.190.08.20
new	190	2,40	1,60		8	F, SDB, neg.	Diamond	7118.190.08.30
	190	2,40	1,60		12	F, SDB, neg.	Diamond	7118.190.12.20
	190	2,20	1,40	2/7/42	12	W	Portable saw	9147.190.12.30
new	190	2,40	1,60		12	F, SDB, neg.	Diamond	7118.190.12.30
	190	2,80	1,80	2/7/42	14	T	Construction	9150.190.14.30
	190	2,80	1,80	2/6/32	16	W	Portable saw	9147.190.16.16

Overview blueline circular saw blades

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Category	Order Number
190	2,40	1,60	20		16	F, SDB, neg.	Diamond	7118.190.16.20
190	2,80	1,80	20	2/6/32	16	W	Portable saw	9147.190.16.20
190	2,40	1,60	30		16	F, SDB, neg.	Diamond	7118.190.16.30
190	2,80	1,80	30	2/7/42	16	W	Portable saw	9147.190.16.30
190	2,60	1,80	FastFix		16	W	Portable saw	9147.190.16.FF
190	1,50	1,00	30	2/7/42	18	W	Portable saw	9147.190.18.30-B15
190	1,70	1,10	30	2/7/42	18	W	Portable saw	9147.190.18.30-B17
190	2,80	1,80	16	2/6/32	24	W	Portable saw	9147.190.24.16
190	2,40	1,60	20		24	F, SDB, neg.	Diamond	7118.190.24.20
190	2,80	1,80	20	2/6/32	24	W	Portable saw	9147.190.24.20
190	1,50	1,00	30	2/7/42	24	W	Portable saw	9147.190.24.30-B15
190	1,80	1,10	30	2/7/42	24	W	Portable saw	9147.190.24.30-B18
190	2,00	1,40	30	2/7/42	24	W	Portable saw	9147.190.24.30-B20
190	2,40	1,60	30		24	F, SDB, neg.	Diamond	7118.190.24.30
190	2,50	1,80	30	2/7/42	24	W	Portable saw	9147.190.24.30-B25
190	2,80	1,80	30	2/7/42	24	W	Portable saw	9147.190.24.30-B28
190	2,80	1,80	16	2/6/32	30	W	Portable saw	9147.190.30.16
190	2,80	1,80	20	2/6/32	30	W	Portable saw	9147.190.30.20
190	2,80	1,80	30	2/7/42	30	W	Portable saw	9147.190.30.30
190	2,80	1,80	30	2/7/42	32	W	Portable saw	9147.190.32.30
190	2,60	1,80	FastFix		32	W	Portable saw	9147.190.32.FF
190	2,00	1,20	30	2/7/42	36	W	Portable saw	9147.190.36.30
190	2,00	1,60	30	2/7/42	38	W/Fa	Dry-Cut	9156.190.38.30
190	2,80	1,80	30	2/7/42	38	HD	Panel material	9125.190.38.30
190	2,00	1,40	20		40	W, neg.	Mitre saw	9118.190.40.20
190	2,00	1,40	30	2/7/42	40	W	Portable saw	9147.190.40.30
190	2,80	1,80	16	2/6/32	48	W	Portable saw	9147.190.48.16
190	2,80	1,80	20	2/6/32	48	W	Portable saw	9147.190.48.20
190	1,50	1,00	30	2/7/42	48	W	Portable saw	9147.190.48.30-B15
190	2,00	1,60	30	2/7/42	48	W/Fa	Dry-Cut	9156.190.48.30
190	2,80	1,80	30	2/7/42	48	W	Portable saw	9147.190.48.30-B28
190	2,40	1,80	FastFix		48	W	Portable saw	9147.190.48.FF
190	2,00	1,60	20	2/6/32	54	FT, neg.	Sandwich	9154.190.54.20
190	2,80	2,00	20	2/6/32	54	FT, neg.	Aluminium	9142.190.54.20
190	2,00	1,10	30	2/7/42	54	W	Portable saw	9147.190.54.30-B20
190	2,00	1,60	30	2/6/32	54	FT, neg.	Sandwich	9154.190.54.30
190	2,60	1,80	30	2/7/42	54	FT	Portable saw	9147.190.54.30-B26
190	2,80	2,00	30	2/7/42	54	FT, neg.	Aluminium	9142.190.54.30
190	2,60	1,80	FastFix		54	FT	Portable saw	9147.190.54.FF
190	2,80	1,80	16	2/6/32	56	W	Portable saw	9147.190.56.16
190	2,80	1,80	30	2/7/42	56	W	Portable saw	9147.190.56.30
190	2,60	2,00	FastFix		58	FT, neg.	Aluminium	9142.190.58.FF
190	2,00	1,40	20		60	W, neg.	Mitre saw	9118.190.60.20
190	1,50	1,00	30	2/7/42	60	W	Portable saw	9147.190.60.30
190	2,40	1,60	30	2/7/42	60	W/Fa neg., AW	Plastic thin	9618.190.60.30
190	2,80	2,20	30	2/7/42	68	FT, neg.	Aluminium	9142.190.68.30
190		1,40	16		100	NV-B	CS	9152.190.100.16
190		1,40	20	2/6/32	100	NV-B	CS	9152.190.100.20
190		1,40	30	2/7/42	100	NV-B	CS	9152.190.100.30
200	2,40	1,60	30		4	F, SDB, neg.	Diamond	7118.200.04.30
200	2,40	1,60	30		8	F, SDB, neg.	Diamond	7118.200.08.30
200	2,40	1,60	22	4/5,0-8,2/36	12	W	Renovation	9147B.200.12.22

Overview blueline circular saw blades

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Category	Order Number
200	2,40	1,60	29	Quick clamping system	12	W	Renovation	9147B.200.12.29
200	2,80	1,80	16	2/7/42	16	W	Portable saw	9147.200.16.16
200	2,80	1,80	30	2/7/42	16	W	Portable saw	9147.200.16.30
200	2,80	1,80	16	2/7/42	24	W	Portable saw	9147.200.24.16
200	2,20	1,60	22	4/5,0-8,2/36	24	T	Renovation	9147B.200.24.22C
200	2,40	1,60	22	4/5,0-8,2/36	24	W	Renovation	9147B.200.24.22A
200	2,40	1,80	22	4/4,6-8,2/36	24	T	Renovation	9147B.200.24.22B
200	2,20	1,60	29	Quick clamping system	24	T	Renovation	9147B.200.24.29
200	2,80	1,80	30	2/7/42	24	W	Portable saw	9147.200.24.30
200	2,80	1,80	15	2/7/42	30	W	Portable saw	9147.200.30.15
200	2,80	1,80	20	2/7/42	30	W	Portable saw	9147.200.30.20
200	2,80	1,80	30	2/7/42	30	W	Portable saw	9147.200.30.30
200	2,20	1,80	22	4/4,6-8,2/36	32	FT neg.	Renovation	9147B.200.32.22
200	2,20	1,80	29	Quick clamping system	32	FT neg.	Renovation	9147B.200.32.29
200	2,00	1,60	30	2/7/42	40	W/Fa	Dry-Cut	9156.200.40.30
200	2,80	1,80	30	2/7/42	40	HD	Holzwerkstoff	9125.200.40.30
200	2,80	1,80	16	2/7/42	48	W	Portable saw	9147.200.48.16
200	2,80	1,80	30	2/7/42	48	W	Portable saw	9147.200.48.30
200	2,80	2,20	20	2/6/32	54	FT	Aluminium	9140.200.54.20
200	2,00	1,60	30		54	FT, neg.	Sandwich	9154.200.54.30
200	2,80	2,00	30	2/7/42	54	FT, neg.	Aluminium	9142.200.54.30
200	1,20	0,80	30		60	W	Portable saw	9147.200.60.30
200	2,80	1,80	16	2/7/42	64	W	Portable saw	9147.200.64.16
200	2,80	1,80	30	2/7/42	64	W	Portable saw	9147.200.64.30
200	2,80	2,20	20	2/6/32	72	FT	Aluminium	9140.200.72.20
210	2,40	1,60	30		6	F, SDB, neg.	Diamond	7118.210.06.30
210	2,40	1,60	30		12	F, SDB, neg.	Diamond	7118.210.12.30
210	2,80	1,80	30	2/7/42	14	T	Construction	9150.210.14.30
210	2,80	1,80	30	2/7/42	16	F	Portable saw	9147.210.16.30
210	2,60	1,80	30	2/7/42	18	W	Portable saw	9147.210.18.30
210	2,80	1,80	30	2/7/42	24	W	Portable saw	9147.210.24.30
210	2,80	2,00	30		24	W, neg.	Mitre saw	9118.210.24.30
210	2,80	1,80	16	2/7/42	30	W	Portable saw	9147.210.30.16
210	2,80	1,80	30	2/7/42	30	W	Portable saw	9147.210.30.30
210	2,40	1,80	30	2/7/42	36	W	Portable saw	9147.210.36.30
210	2,00	1,60	30	2/7/42	40	W/Fa	Dry-Cut	9156.210.40.30
210	2,80	2,00	30		40	W, neg.	Mitre saw	9118.210.40.30
210	2,30	1,80	30		48	W, neg.	Mitre saw	9118.210.48.30
210	2,80	1,80	30	2/7/42	48	W	Portable saw	9147.210.48.30
210	2,40	1,80	30	2/7/42	52	W	Portable saw	9147.210.52.30
210	2,00	1,60	30	2/7/42	54	FT, neg.	Sandwich	9154.210.54.30
210	2,80	2,00	30	2/7/42	54	FT, neg.	Aluminium	9142.210.54.30
210	2,40	1,80	30	2/7/42	60	FT	Portable saw	9147.210.60.30
210	2,80	2,00	30		60	W, neg.	Mitre saw	9118.210.60.30
210	2,80	1,80	30	2/7/42	64	W	Portable saw	9147.210.64.30
210	2,40	1,80	30	2/7/42	72	FT, neg.	Aluminium	9142.210.72.30
210	2,80	2,00	30		80	W, neg.	Mitre saw	9118.210.80.30
215	3,00	2,00	30	2/7/42	24	W	Portable saw	9147.215.24.30
215	3,00	2,00	30	2/7/42	48	W	Portable saw	9147.215.48.30
216	2,40	1,60	30		8	F, SDB, neg.	Diamond	7118.216.08.30
216	2,40	1,60	30		12	F, SDB, neg.	Diamond	7118.216.12.30
216	2,40	1,60	30		16	F, SDB, neg.	Diamond	7118.216.16.30

Overview blueline circular saw blades

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Category	Order Number	
216	2,60	1,60	30		22	W	Portable saw	9147.216.22.30	new
216	1,70	1,20	30		24	W	Portable saw	9147.216.24.30	new
216	2,40	1,60	30		24	F, SDB, neg.	Diamond	7118.216.24.30	
216	2,80	2,00	30		24	W, neg.	Mitre saw	9118.216.24.30	
216	2,60	1,60	30		34	W	Portable saw	9147.216.34.30	new
216	2,30	1,80	30		36	W, neg.	Mitre saw	9118.216.36.30	
216	2,00	1,60	30	2/7/42	40	W/Fa	Dry-Cut	9156.216.40.30	
216	1,70	1,20	30		48	W	Portable saw	9147.216.48.30	new
216	2,30	1,80	30		48	W, neg.	Mitre saw	9118.216.48.30-B23	
216	2,80	2,00	30		48	W, neg.	Mitre saw	9118.216.48.30-B28	
216	2,80	2,00	30	2/7/42	48	FT, neg.	Aluminium	9142.216.48.30	
216	2,00	1,60	30	2/7/42	54	W/Fa	Dry-Cut	9156.216.54.30	
216	2,60	1,60	30		54	W	Portable saw	9147.216.54.30	new
216	2,00	1,60	20	2/7/42	60	FT, neg.	Sandwich	9154.216.60.20	
216	2,30	1,80	30		60	W, neg.	Mitre saw	9118.216.60.30-B23	
216	2,80	2,00	30		60	W, neg.	Mitre saw	9118.216.60.30-B28	
216	2,80	2,00	30	2/7/42	60	FT, neg.	Aluminium	9142.216.60.30	
216	2,30	1,80	30	2/7/42	64	FT, neg.	Aluminium	9142.216.64.30-B23	new
216	2,60	1,80	30	2/7/42	64	FT, neg.	Aluminium	9142.216.64.30-B26	new
216	2,80	2,00	30	2/7/42	72	W/Fa neg., AW	Plastic thin	9618.216.72.30	
216	2,80	2,00	30		80	W, neg.	Mitre saw	9118.216.80.30	
216	2,80	2,00	30	2/7/42	80	FT, neg.	Aluminium	9142.216.80.30	
220	3,00	2,00	30	2/7/42	24	W	Portable saw	9147.220.24.30	
220	3,00	2,00	30	2/7/42	30	W	Portable saw	9147.220.30.30	
220	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	44	HD	Portable saw	9125.220.44.30	
220	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	44	HD, neg.	Portable saw	9127.220.44.30	
220	3,00	2,00	30	2/7/42	48	W	Portable saw	9147.220.48.30	
220	2,00	1,60	30	2/7/42	54	W/Fa	Dry-Cut	9156.220.54.30	
220	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	54	FT, neg.	Aluminium	9142.220.54.30	
220	3,00	2,00	30	2/7/42	64	W	Portable saw	9147.220.64.30	
220	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	64	FT	Panel material	9121.220.64.30	
225	2,40	1,60	30		6	F, SDB, neg.	Diamond	7118.225.06.30	
225	2,40	1,60	30		12	F, SDB, neg.	Diamond	7118.225.12.30	
225	2,60	1,80	30	2/7/42	18	W	Portable saw	9147.225.18.30	
225	3,00	2,00	30	2/7/42	24	W	Portable saw	9147.225.24.30	
225	3,00	2,00	30	2/7/42	30	W	Portable saw	9147.225.30.30	
225	2,50	1,80	30	2/7/42	32	W	Portable saw	9147.225.32.30	
225	2,50	1,80	30	2/7/42	48	W	Portable saw	9147.225.48.30-B25	
225	3,00	2,00	30	2/7/42	48	W	Portable saw	9147.225.48.30-B30	
225	2,00	1,60	30	2/7/42	54	W/Fa	Dry-Cut	9156.225.54.30	
225	2,50	1,80	30	2/7/42	56	FT	Portable saw	9147.225.56.30	
225	2,00	1,60	30	2/7/42	60	FT, neg.	Sandwich	9154.225.60.30	
225	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	60	FT, neg.	Aluminium	9142.225.60.30	
225	2,60	1,80	30	2/7/42	64	FT	Portable saw	9147.225.64.30	
225	2,50	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	68	FT, neg.	Aluminium	9142.225.68.30-B25	
225	2,60	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	68	FT, neg.	Aluminium	9142.225.68.30-B26	
230	2,40	1,60	20		6	F, SDB, neg.	Diamond	7118.230.06.20	
230	2,40	1,60	30		6	F, SDB, neg.	Diamond	7118.230.06.30	new
230	2,40	1,60	20		12	F, SDB, neg.	Diamond	7118.230.12.20	
230	2,40	1,60	30		12	F, SDB, neg.	Diamond	7118.230.12.30	new
230	2,50	1,80	30	2/7/42	12	W	Portable saw	9147.230.12.30	
230	2,50	1,80	30	2/7/42	18	W	Portable saw	9147.230.18.30	

Overview blueline circular saw blades

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Category	Order Number
230	3,00	2,00	16	2/7/42	24	W	Portable saw	9147.230.24.16
230	2,50	1,80	30	2/7/42	24	W	Portable saw	9147.230.24.30-B25
230	3,00	2,00	30	2/7/42	24	W	Portable saw	9147.230.24.30-B30
230	3,00	2,00	30	2/7/42	30	W	Portable saw	9147.230.30.30
230	2,00	1,60	25,4		44	W/Fa	Dry-Cut	9156.230.44.25
230	2,00	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	44	W/Fa	Dry-Cut	9156.230.44.30
230	3,00	2,00	16	2/7/42	48	W	Portable saw	9147.230.48.16
230	2,20	1,60	30		48	W	Portable saw	9147.230.48.30
230	2,50	1,80	30	2/7/42	48	W	Portable saw	9147.230.48.30-B25
230	3,00	2,00	30	2/7/42	48	W	Portable saw	9147.230.48.30-B30
230	2,60	1,80	30	2/7/42	56	W	Portable saw	9147.230.56.30
230	2,00	1,60	30	2/7/42	60	FT, neg.	Sandwich	9154.230.60.30
230	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	64	FT, neg.	Aluminium	9142.230.64.30
230	3,00	2,00	30	2/7/42	64	W	Portable saw	9147.230.64.30
230	2,50	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	76	FT, neg.	Aluminium	9142.230.76.30
235	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	6	F, SDB, neg.	Diamond	7118.235.06.30
235	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	12	F, SDB, neg.	Diamond	7118.235.12.30
235	3,00	2,00	30	2/7/42	16	T	Construction	9150.235.16.30
235	3,00	2,00	25	2/7/42	24	W	Portable saw	9147.235.24.25
235	3,00	2,00	30	2/7/42	24	W	Portable saw	9147.235.24.30
235	3,00	2,00	30	2/7/42	30	W	Portable saw	9147.235.30.30
235	2,00	1,60	30	2/7/42	44	W/Fa	Dry-Cut	9156.235.44.30
235	3,00	2,00	30	2/7/42	48	W	Portable saw	9147.235.48.30
235	2,00	1,60	30	2/7/42	60	FT, neg.	Sandwich	9154.235.60.30
235	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	64	FT, neg.	Aluminium	9142.235.64.30
237	2,50	1,80	30		12	W	Portable saw	9147.237.12.30
237	2,50	1,80	30		24	W	Portable saw	9147.237.24.30
237	2,00	1,60	30		44	W/Fa	Dry-Cut	9156.237.44.30
237	2,50	1,80	30		56	W	Portable saw	9147.237.56.30
237	2,50	1,80	30		64	FT, neg.	Aluminium	9142.237.64.30
240	3,00	2,00	30	2/7/42	24	W	Portable saw	9147.240.24.30
240	3,00	2,00	30	2/7/42	30	W	Portable saw	9147.240.30.30
240	2,20	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	44	W/Fa	Dry-Cut	9156.240.44.30
240	3,00	2,00	30	2/7/42	56	W	Portable saw	9147.240.56.30
240	2,00	1,60	30		60	FT, neg.	Sandwich	9154.240.60.30
240	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	64	FT, neg.	Aluminium	9142.240.64.30
250	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	6	F, SDB, neg.	Diamond	7118.250.06.30
250	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	12	F, SDB, neg.	Diamond	7118.250.12.30
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	12	F, SDB	Universal, SDB	9108.250.12.30
250	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	16	F, SDB, neg.	Diamond	7118.250.16.30
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	20	T	Construction	9150.250.20.30
250	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	24	F, SDB, neg.	Diamond	7118.250.24.30
250	2,80	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	24	W	Portable saw	9147.250.24.30-B28
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	24	W, SDB	Universal, SDB	9110.250.24.30
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	24	W, neg.	Mitre saw	9118.250.24.30
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	24	W	Portable saw	9147.250.24.30-B32
250	3,20	2,20	20	2/7/42 + 2/9/46,5 + 2/10/60	30	W	Portable saw	9147.250.30.20
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	30	W	Portable saw	9147.250.30.30
250	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	32	F, SDB, neg.	Diamond	7118.250.32.30
250	3,20	2,20	20	2/7/42 + 2/9/46,5 + 2/10/60	40	W	Portable saw	9147.250.40.20
250	2,80	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	40	W	Portable saw	9147.250.40.30
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	40	W	Universal	9112.250.40.30

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new

Overview blueline circular saw blades

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Category	Order Number
250	3,20	2,20	20	2/7/42 + 2/9/46,5 + 2/10/60	48	W, neg.	Mitre saw	9118.250.48.20
250	2,20	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	48	W/Fa	Dry-Cut	9156.250.48.30
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	48	W	Universal	9114.250.48.30
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	48	W, neg.	Kappsäge	9118.250.48.30
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	48	HD	Panel material	9125.250.48.30
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	48	HD, neg.	Panel material	9127.250.48.30
250	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	54	FT, neg.	Aluminium	9142.250.54.30
250		1,60	30		56	KV-A	CS	9151.250.56.30
250	2,20	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	60	W/Fa	Dry-Cut	9156.250.60.30
250	2,80	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	60	W	Portable saw	9147.250.60.30
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	60	W	Universal	9114.250.60.30
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	60	W, neg.	Mitre saw	9118.250.60.30
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	60	FT	Panel material	9121.250.60.30
250	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	66	FT	Aluminium	9140.250.66.30
250	2,80	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	68	FT	Portable saw	9147.250.68.30
250	2,00	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	80	FT, neg.	Sandwich	9154.250.80.30
250	2,80	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	80	FT, neg.	Aluminium	9142.250.80.30-B28
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	80	W	Universal	9115.250.80.30
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	80	W, neg.	Mitre saw	9118.250.80.30
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	80	W 35°, neg.	W extrem	9119.250.80.30
250	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	80	FT	Panel material	9121.250.80.30
250	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	80	FT	Aluminium	9140.250.80.30
250	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	80	FT, neg.	Aluminium	9142.250.80.30-B32
250	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	84	W/Fa neg., AW	Plastic thin	9618.250.84.30
254	2,60	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	22	W	Portable saw	9147.254.22.30
254	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	24	W	Portable saw	9147.254.24.30
254	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	24	W, neg.	Mitre saw	9118.254.24.30
254	2,60	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	32	W	Portable saw	9147.254.32.30
254	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	40	W	Portable saw	9147.254.40.30
254	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	48	W, neg.	Mitre saw	9118.254.48.30
254	2,60	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	54	W	Portable saw	9147.254.54.30
254	2,30	1,80	30		60	W, neg.	Mitre saw	9118.254.60.30-B23
254	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	60	W	Portable saw	9147.254.60.30
254	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	60	W, neg.	Mitre saw	9118.254.60.30-B28
254	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	80	FT, neg.	Aluminium	9142.254.80.30-B24
254	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	80	FT	Portable saw	9147.254.80.30
254	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	80	W, neg.	Mitre saw	9118.254.80.30
254	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	80	FT, neg.	Aluminium	9142.254.80.30-B32
255	2,20	1,80	25,4		48	W/Fa	Dry-Cut	9156.255.48.25
255	2,20	1,80	25,4		60	W/Fa	Dry-Cut	9156.255.60.25
260	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	6	F, SDB, neg.	Diamond	7118.260.06.30
260	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	12	F, SDB, neg.	Diamond	7118.260.12.30
260	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	16	F, SDB, neg.	Diamond	7118.260.16.30
260	2,40	1,60	30	2/7/42 + 2/9/46,5 + 2/10/60	24	F, SDB, neg.	Diamond	7118.260.24.30
260	2,50	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	24	W, neg.	Mitre saw	9118.260.24.30
260	3,00	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	24	W	Portable saw	9147.260.24.30
260	2,30	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	40	W, neg.	Mitre saw	9118.260.40.30
260	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	42	W	Portable saw	9147.260.42.30
260	2,15	1,60	30		45	WWF, neg.	Mitre saw	9118.260.45.30
260	2,50	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	48	W, neg.	Mitre saw	9118.260.48.30
260	2,30	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	60	W, neg.	Mitre saw	9118.260.60.30-B23
260	2,50	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	60	W, neg.	Mitre saw	9118.260.60.30-B25

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Overview blueline circular saw blades

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Category	Order Number
260	2,50	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	64	FT, neg.	Aluminium	9142.260.64.30-B25
260	2,50	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	64	W/Fa	Dry-Cut	9156.260.64.30
260	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	64	FT, neg.	Aluminium	9142.260.64.30-B32
260	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	68	FT, neg.	Aluminium	9142.260.68.30
260	2,50	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	80	W, neg.	Mitre saw	9118.260.80.30
260	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	80	FT, neg.	Aluminium	9142.260.80.30
260	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	90	W/Fa neg., AW	Plastic thin	9618.260.90.30
270	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	24	W	Portable saw	9147.270.24.30
270	3,00	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	48	W	Portable saw	9147.270.48.30
270	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	60	W	Portable saw	9147.270.60.30
270	2,20	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	72	W/Fa	Dry-Cut	9156.270.72.30
270	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	80	FT, neg.	Aluminium	9142.270.80.30
270	2,20	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	84	FT, neg.	Sandwich	9154.270.84.30
-	275	3,20	2,50	2/9/55 + 4/12/64	72	FT	Aluminium	9140.275.72.40
	275	3,20	2,50	2/9/55 + 4/12/64	88	FT, neg.	Aluminium	9142.275.88.40
280	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	28	W	Portable saw	9147.280.28.30
280	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	48	W	Portable saw	9147.280.48.30
280	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	60	W	Portable saw	9147.280.60.30
280	2,20	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	72	W/Fa	Dry-Cut	9156.280.72.30
280	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	80	W	Portable saw	9147.280.80.30
280	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	80	FT, neg.	Aluminium	9142.280.80.30
280	2,20	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	84	FT, neg.	Sandwich	9154.280.84.30
new	300	2,40	1,60	2/7/42 + 2/9/46,5 + 2/10/60	8	F, SDB, neg.	Diamond	7118.300.08.30
	300	2,40	1,60	2/7/42 + 2/9/46,5 + 2/10/60	12	F, SDB, neg.	Diamond	7118.300.12.30
	300	3,20	2,20	2/7/42 + 2/9/46,5 + 2/10/60	14	F, SDB	Universal, SDB	9108.300.14.30
	300	2,40	1,60	2/7/42 + 2/9/46,5 + 2/10/60	20	F, SDB, neg.	Universal, SDB	7118.300.20.30
	300	3,40	2,20	2/7/42 + 2/9/46,5 + 2/10/60	20	T	Universal, SDB	9150.300.20.30
	300	3,40	2,20	2/7/42 + 2/9/46,5 + 2/10/60	24	W, SDB	Universal, SDB	9149.300.24.30
	300	2,40	1,60	2/7/42 + 2/9/46,5 + 2/10/60	28	F, SDB, neg.	Universal, SDB	7118.300.28.30
	300	3,20	2,20	2/7/42 + 2/9/46,5 + 2/10/60	28	W, SDB	Universal, SDB	9110.300.28.30
	300	3,20	2,20	2/7/42 + 2/9/46,5 + 2/10/60	30	W	Universal, SDB	9147.300.30.30
	300	2,40	1,60	2/7/42 + 2/9/46,5 + 2/10/60	36	F, SDB, neg.	Universal, SDB	7118.300.36.30
	300	3,20	2,20	2/7/42 + 2/9/46,5 + 2/10/60	36	W	Universal, SDB	9112.300.36.30
	300	3,20	2,20	2/7/42 + 2/9/46,5 + 2/10/60	48	W	Universal, SDB	9112.300.48.30
	300		1,60		56	KV-A	Universal, SDB	9151.300.56.30
	300	3,20	2,20	2/7/42 + 2/9/46,5 + 2/10/60	60	W	Universal, SDB	9114.300.60.30
	300	3,20	2,20	2/7/42 + 2/9/46,5 + 2/10/60	72	W	Universal, SDB	9114.300.72.30
	300	3,20	2,20	2/7/42 + 2/9/46,5 + 2/10/60	72	W, neg.	Universal, SDB	9118.300.72.30
	300	3,20	2,20	2/7/42 + 2/9/46,5 + 2/10/60	72	FT	Universal, SDB	9121.300.72.30
	300	3,20	2,50	2/7/42 + 2/9/46,5 + 2/10/60	72	FT	Universal, SDB	9140.300.72.30
	300	3,20	2,50	2/7/42 + 2/9/46,5 + 2/10/60	72	FT, neg.	Universal, SDB	9142.300.72.30
	300		1,60		80	NV-B	Universal, SDB	9152.300.80.30
	300	3,20	2,50	2/7/42 + 2/9/46,5 + 2/10/60	84	FT	Universal, SDB	9140.300.84.30
	300	2,20	1,80	2/7/42 + 2/9/46,5 + 2/10/60	96	FT, neg.	Universal, SDB	9154.300.96.30
	300	2,80	2,00	2/7/42 + 2/9/46,5 + 2/10/60	96	W/Fa neg., AW	Universal, SDB	9618.300.96.30
	300	3,20	2,20	2/7/42 + 2/9/46,5 + 2/10/60	96	W	Universal, SDB	9115.300.96.30
	300	3,20	2,20	2/7/42 + 2/9/46,5 + 2/10/60	96	W, neg.	Universal, SDB	9118.300.96.30
	300	3,20	2,20	2/7/42 + 2/9/46,5 + 2/10/60	96	W 35°, neg.	Universal, SDB	9119.300.96.30
	300	3,20	2,20	2/7/42 + 2/9/46,5 + 2/10/60	96	FT	Universal, SDB	9121.300.96.30
	300	3,20	2,50	2/7/42 + 2/9/46,5 + 2/10/60	96	FT	Universal, SDB	9140.300.96.30
	300	3,20	2,50	2/7/42 + 2/9/46,5 + 2/10/60	96	FT, neg.	Universal, SDB	9142.300.96.30

Overview blueline circular saw blades

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Category	Order Number
303	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	60	HD	Universal, SDB	9125.303.60.30
303	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	60	HD, neg.	Universal, SDB	9127.303.60.30
303	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	72	HD	Universal, SDB	9125.303.72.30
305	2,60	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	32	W, neg.	Universal, SDB	9118.305.32.30
305	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	48	W, neg.	Universal, SDB	9118.305.48.30
305	2,20	1,80	25,4		60	W/Fa	Universal, SDB	9156.305.60.25
305	2,20	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	60	W/Fa	Universal, SDB	9156.305.60.30
305	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	60	W, neg.	Universal, SDB	9118.305.60.30
305	2,30	1,80	30		72	W, neg.	Universal, SDB	9118.305.72.30-B23
305	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	72	W, neg.	Universal, SDB	9118.305.72.30-B28
305	2,20	1,80	25,4		80	W/Fa	Universal, SDB	9156.305.80.25
305	2,20	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	80	W/Fa	Universal, SDB	9156.305.80.30
305	2,80	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	80	FT, neg.	Universal, SDB	9142.305.80.30-B28
305	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	80	FT, neg.	Universal, SDB	9142.305.80.30-B32
305	2,20	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	96	FT, neg.	Universal, SDB	9154.305.96.30
305	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	96	W, neg.	Universal, SDB	9118.305.96.30
305	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	96	W/Fa neg., AW	Universal, SDB	9618.305.96.30
315	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	14	F, SDB	Universal, SDB	9108.315.14.30
315	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	16	W	Universal, SDB	9147.315.16.30
315	3,40	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	20	T	Universal, SDB	9150.315.20.30
315	3,40	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	24	W, SDB	Universal, SDB	9149.315.24.30
315	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	28	W, SDB	Universal, SDB	9110.315.28.30
315	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	48	W, neg.	Universal, SDB	9118.315.48.30
315	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	48	W	Universal, SDB	9112.315.48.30
315		1,80	30		56	KV-A	Universal, SDB	9151.315.56.30
315	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	60	W	Universal, SDB	9114.315.60.30
315	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	72	W	Universal, SDB	9114.315.72.30
315		1,80	30		80	NV-B	Universal, SDB	9152.315.80.30
315	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	84	W, neg.	Universal, SDB	9118.315.84.30
315	2,40	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	96	FT, neg.	Universal, SDB	9142.315.96.30
315	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	96	W	Universal, SDB	9115.315.96.30
320	2,20	1,80	25,4	2/7/42 + 2/9/46,5 + 2/10/60	84	W/Fa	Universal, SDB	9156.320.84.25
320	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	84	FT	Universal, SDB	9140.320.84.30
330	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	24	W, SDB	Universal, SDB	9147.330.24.30
330	3,60	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	40	W, SDB	Universal, SDB	9147.330.40.30
330	2,60	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	54	W/Fa	Universal, SDB	9156.330.54.30
330	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	84	FT, neg.	Universal, SDB	9142.330.84.30
330	3,20	2,50	32	2/7/42 + 2/9/46,5 + 2/10/60	84	FT	Universal, SDB	9140.330.84.32
330	2,60	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	90	W/Fa	Universal, SDB	9156.330.90.30
330	3,20	2,50	32	2/7/42 + 2/9/46,5 + 2/10/60	96	FT	Universal, SDB	9140.330.96.32
330	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	102	FT, neg.	Universal, SDB	9142.330.102.30
335	3,20	2,20	25	2/7/42 + 2/9/46,5 + 2/10/60	30	W, SDB	Universal, SDB	9147.335.30.25
350	3,60	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	12	T	Universal, SDB	9150.350.12.30
350	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	16	F, SDB	Universal, SDB	9108.350.16.30
350	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	24	W, SDB	Universal, SDB	9147.350.24.30
350	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	24	W, SDB	Universal, SDB	9149.350.24.30
350	3,60	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	24	T	Universal, SDB	9150.350.24.30
350	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	32	W, SDB	Universal, SDB	9110.350.32.30
350	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	42	W	Universal, SDB	9112.350.42.30
350	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	54	W	Universal, SDB	9114.350.54.30
350		1,80	30		56	KV-A	Universal, SDB	9151.350.56.30
350	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	72	HD	Universal, SDB	9125.350.72.30

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Overview blueline circular saw blades

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Category	Order Number	
350	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	72	HD, neg.	Universal, SDB	9127.350.72.30	
350	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	72	W	Universal, SDB	9114.350.72.30	
350	3,20	2,20	40		72	W, neg.	Universal, SDB	9118.350.72.40	
350	2,40	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	80	W/Fa	Universal, SDB	9156.350.80.30	
350		1,80	30	2/7/42	80	NV-B	Universal, SDB	9152.350.80.30	
350	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	84	FT, neg.	Universal, SDB	9142.350.84.30	
350	3,40	2,80	30	2/7/42 + 2/9/46,5 + 2/10/60	84	FT	Universal, SDB	9140.350.84.30	
350	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	84	W	Universal, SDB	9114.350.84.30	
350	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	84	FT	Universal, SDB	9121.350.84.30	
350	3,40	2,80	30	2/7/42 + 2/9/46,5 + 2/10/60	90	FT	Universal, SDB	9140.350.90.30	
350	2,20	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	96	FT, neg.	Universal, SDB	9154.350.96.30	
350	2,80	2,00	30	2/7/42 + 2/9/46,5 + 2/10/60	108	W/Fa neg., AW	Universal, SDB	9618.350.108.30	
350	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	108	FT	Universal, SDB	9140.350.108.30	
350	3,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	108	FT, neg.	Universal, SDB	9142.350.108.30	
350	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	108	W	Universal, SDB	9115.350.108.30	
350	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	108	W 35°, neg.	Universal, SDB	9119.350.108.30	
350	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	108	FT	Universal, SDB	9121.350.108.30	
355	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	16	W, SDB	Universal, SDB	9147.355.16.30	
355	3,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	32	W, SDB	Universal, SDB	9147.355.32.30	
355	2,40	2,00	25,4		72	W/Fa	Universal, SDB	9156.355.72.25	
355	2,40	2,00	25,4		90	W/Fa	Universal, SDB	9156.355.90.25	
355	2,20	1,80	30	2/7/42 + 2/9/46,5 + 2/10/60	96	FT, neg.	Universal, SDB	9154.355.96.30	
370	4,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	18	W, SDB	Universal, SDB	9147.370.18.30	
370	4,20	2,20	30	2/7/42 + 2/9/46,5 + 2/10/60	26	W, SDB	Universal, SDB	9147.370.26.30	
new	400	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	18	F, SDB	Universal, SDB	9108.400.18.30
	400	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	28	W, SDB	Universal, SDB	9149.400.28.30
	400	3,60	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	28	T	Universal, SDB	9150.400.28.30
new	400	3,60	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	28	T	Universal, SDB	9150B.400.28.30
	400	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	36	W, SDB	Universal, SDB	9110.400.36.30
	400	3,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	36	W, SDB	Universal, SDB	9149.400.36.30
	400		2,00	30	2/7/42	56	KV-A	Universal, SDB	9151.400.56.30
	400		2,00	30		80	NV-B	Universal, SDB	9152.400.80.30
	400	3,00	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	84	W/Fa	Universal, SDB	9156.400.84.30
	410	4,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	20	W, SDB	Universal, SDB	9147.410.20.30
	410	4,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	28	W, SDB	Universal, SDB	9147.410.28.30
	450	3,80	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	12	W, SDB	Universal, SDB	9147.450.12.30
	450	4,00	2,80	30	2/7/42 + 2/9/46,5 + 2/10/60	14	T	Universal, SDB	9150.450.14.30
	450	4,20	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	20	W, SDB	Universal, SDB	9147.450.20.30
new	450	4,40	2,80	30	2/7/42 + 2/9/46,5 + 2/10/60	20	F, SDB	Universal, SDB	9108.450.20.30
	450	3,80	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	32	T	Universal, SDB	9150.450.32.30
new	450	3,80	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	32	T	Universal, SDB	9150B.450.32.30
	450	4,00	2,80	30	2/7/42 + 2/9/46,5 + 2/10/60	32	W, SDB	Universal, SDB	9149.450.32.30
	450	4,50	2,50	30	2/7/42 + 2/9/46,5 + 2/10/60	34	W, SDB	Universal, SDB	9147.450.34.30
	450	4,40	2,80	30	2/7/42 + 2/9/46,5 + 2/10/60	40	W, SDB	Universal, SDB	9110.450.40.30
	450		2,20	30	2/7/42	56	KV-A	Universal, SDB	9151.450.56.30
	450		2,20	30	2/7/42	80	NV-B	Universal, SDB	9152.450.80.30
	450	3,40	3,00	30	2/7/42 + 2/9/46,5 + 2/10/60	86	W/Fa	Universal, SDB	9156.450.86.30
	450	3,40	3,00	30	2/7/42 + 2/9/46,5 + 2/10/60	120	FT, neg.	Universal, SDB	9154.450.120.30
new	500	4,40	2,80	30	2/7/42 + 2/9/46,5 + 2/10/60	22	F, SDB	Universal, SDB	9108.500.22.30
	500	4,00	2,80	30	2/7/42 + 2/9/46,5 + 2/10/60	36	W, SDB	Sizing	9149.500.36.30
	500	4,40	2,80	30	2/7/42 + 2/9/46,5 + 2/10/60	36	T	Construction	9150.500.36.30
new	500	4,40	2,80	30	2/7/42 + 2/9/46,5 + 2/10/60	36	T	Construction	9150B.500.36.30

Overview blueline circular saw blades

D mm	B mm	b mm	d mm	NL/TK mm	Z	Tooth shape	Category	Order Number
500	4,40	2,80	30	2/7/42 + 2/9/46,5 + 2/10/60	44	W, SDB	Universal, SDB	9110.500.44.30
500		2,50	30		56	KV-A	CS	9151.500.56.30
500		2,50	30		80	NV-B	CS	9152.500.80.30
550	4,00	2,80	30	2/7/42 + 2/9/46,5 + 2/10/60	48	W, SDB	Sizing	9149.550.48.30
550		2,50	30		56	KV-A	CS	9151.550.56.30
600	4,00	2,80	30	2/10/60 + 2/12/72	40	W, SDB	Sizing	9149.600.40.30
600	4,40	2,80	30	2/10/60 + 2/12/72	40	T	Construction	9150.600.40.30
600	4,00	2,80	30	2/10/60 + 2/12/72	54	W, SDB	Sizing	9149.600.54.30
600		2,80	30		56	KV-A	CS	9151.600.56.30
600		2,80	30		80	NV-B	CS	9152.600.80.30
650	4,40	3,20	30	2/10/60 + 2/12/72	54	W, SDB	Sizing	9149.650.54.30
650		3,20	30		56	KV-A	CS	9151.650.56.30
700	6,00	4,50	30	2/10/60 + 2/12/72	42	W	Drum saw	9149B.700.42.30A
700	6,00	4,50	30	2/10/60 + 2/12/72	42	W, SDB	Drum saw	9149B.700.42.30B
700	4,40	3,20	30	2/10/60 + 2/12/72	46	W, SDB	Sizing	9149.700.46.30
700	4,40	3,20	30	2/10/60 + 2/12/72	46	T	Construction	9150.700.46.30
700		3,20	30		56	KV-A	CS	9151.700.56.30
700	4,40	3,20	30	2/10/60 + 2/12/72	60	W, SDB	Sizing	9149.700.60.30
700		3,20	30		80	NV-B	CS	9152.700.80.30
750	6,80	5,00	30	2/10/60 + 2/12/72	60	W	Drum saw	9149B.750.60.30A
750	6,80	5,00	30	2/10/60 + 2/12/72	60	W, SDB	Drum saw	9149B.750.60.30B



CIRCULAR SAW BLADES

Perfect. Economic. blue line.

Catalogue 2022+

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